DEPARTEMENT
MOBILITEIT &
OPENBARE
WERKEN

Vlaams Huis voor de Verkeersveiligheid
Team Homologatie & Technische Keuring
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Index to the information package of a type approval with regard to a Regulation (UNECE) :

Last applicable Series of amendments	Base approval and update No	Extension No	Revision No	Issue date	Information document	
					Reference	Number of pages
R80-03	00	-	-	12.07.2018	S.L.3060T-M2	37

Approved and to be attached to the approval certificate,

R. VERHELST

Updated Approval No:	E6*80R03/02*0030*00		BEVASYS : 201812074
Update No : 00		Issue date : 12.07.2018	1 / 1

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E6

Communication concerning :

- **Approval granted** (1)
- ~~**Approval extended**~~ (1)
- ~~**Approval refused**~~ (1)
- ~~**Approval withdrawn**~~ (1)
- ~~**Production definitively discontinued**~~ (1)

of a seat type(s) with regard to its (their) strength pursuant to Regulation No.80

Approval No : **E6*80R03/02*0030*00** Extension No : **00**

1.	Trade name or mark of the seat :	SEGE
2.	Seat type :	S.L.3060T-M2
3.	Manufacturer's name and address :	SEGE TAŞIT KOLTUKLARI ve OTOMOTİV SAN. TİC. A.Ş. Alasar Koy Mah. 273. Isimsiz Sk. No:24, 16370 Bursa TURKEY
4.	If applicable, name and address of the manufacturer's representative :	Not applicable
5.	Additional information :	
5.1.	Brief description of the seat type, its attachment fittings and its adjustment, displacement and locking systems including the minimum distance between fitting points:	See information document
5.2.	Position and arrangement of seats:	See information document
5.3.	Seats, if any, which incorporate a safety belt anchorage:	Seats with two points safety belt anchorages
5.4.	Energy absorption test of the rear part of the seat-back:	~~Yes~~ / No (1)
5.5.	Drawings showing the area of the rear part of the seat-back verified for energy dissipation:	Not applicable
5.6.	Seat approved in accordance with paragraph 5.1. of this Regulation (dynamic test):	Yes / ~~No~~ (1)
5.6.1.	Test 1 according to Appendix 1 :	Yes / ~~No~~ (1)
5.6.2.	Test 2 according to Appendix 1 :	~~Yes~~ / No (1)
5.6.3.	Description of the safety-belts and anchorages used for the purpose of test 2 :	Not applicable
5.6.4.	Type of auxiliary seat used for test 2 (if different from the type of seat approved) :	Not applicable

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5.7.	Seat approved in accordance with paragraph 5.1. of this Regulation (static test):	~~Yes~~ / No [1]
5.8.	Test according to Appendix 5 :	~~Yes~~ / No [1]
5.9.	Test according to Appendix 6 :	~~Yes~~ / No [1]
6.	Seat submitted for approval on :	05.07.2018
7.	Type of device :	Deceleration / ~~Acceleration~~ [1]
8.	Technical Service, responsible for the approval test:	Vincotte N.V. Jan Olieslagerslaan 35 1800 Vilvoorde Belgium
9.	Date of test report issued by that service:	06.07.2018
10.	Number of test report issued by that service :	H1860644362/009
11.	Approval granted / ~~refused~~ / ~~extended~~ / ~~withdrawn~~ [1]	
12.	Position of approval mark on the seat :	Label under seat cushion
13.	Place :	Brussels
14.	Date :	12.07.2018
15.	Signature :	

ON BEHALF OF THE SECRETARY-GENERAL:

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R. VERHELST

16. The following documents, bearing the approval number shown above, are available on request : -

(1) Delete where not applicable

Vlaamse overheid

VINÇOTTE nv
Registered office: Jan Olieslagerslaan 35 ▪ 1800 Vilvoorde ▪ Belgium
VAT BE 0462.513.222 ▪ RPM/RPR Brussels ▪ BNP Paribas Fortis: BE24 2100 4113 6338 ▪ BIC: GEBABEBB
Jan Olieslagerslaan 35 ▪ 1800 Vilvoorde ▪ Belgium ▪ phone: +32 2 674 57 11 ▪ brussels@vincotte.be

ISO/IEC 17020 Accredited inspection body - Accreditation certificate BELAC No. 016-INSP

1. **SUBJECT** : **SEATS OF LARGE PASSENGER VEHICLE** R80-03

2. **REF.** : Report number : **H1860644362/009** No. of pages : 1 of 10 No. of annexes : -
Bevasys : 201812074 Approval No. : 0030 00 Update : 00

3. **GENERALITIES** :

Make of Component : SEGE Category(ies) : -

Commercial Name : SMARTLINE 3060T Hand of Drive : -

Type : S.L.3060T-M2

Name and address of the manufacturer :
SEGE TAŞIT KOLTUKLARI ve OTOMOTİV SAN. TİC. A.Ş.
Alasar Koy Mah. 273. Isimsiz Sk. No:24, 16250
Bursa
TURKEY

4. **TESTS** : Date and place : 2018.07.05, ITAC - ATASEHIR - ISTANBUL - TURKEY

Applied document(s) : S.L.3060T-M2, Information document, issue date: 2018.07.05

Inspector : Mr. O.OZGOREN
Mr. B.BELER
Mr. W. VANDENPLAS

Manufacturer's representative : Mr. S.SEFEROĞLU

Location of E-mark : Label under seat cushion

5. **CONCLUSIONS** :

The tests were carried out according to the following specifications :
- UNECE Regulation No. 80 incorporating supplement 2 to 03 series of amendments.

The models presented comply with the requirements to be applied.

Date : 2018.07.06 Signature :

VINÇOTTE nv/sa
Wim Vandenplas
Automotive Certification
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SEATS WITH/WITHOUT HEAD RESTRAINTS

Summary description : The seat in question has 4 variants. These are; double seat with two feet, double seat with one foot and one wall connection, single seat with two feet, single seat with one foot and one wall connection.

Main characteristics :

No AV		1	2	3	4	5
Location		Rear	Rear	Rear	Rear	-
Manufacturer identification		106391	106392	106393	106394	-
Ref. manufacturer's document		S.L.3060T-M2				
Mass (kg)	seat cushion	Double seat: 14 (with frame)	Single seat: 7 (with frame)			
	seat back	-	-			
	total	34	21			

REQUIREMENTS FOR SEATS

The manufacturer submitted the approval certificate number: E11*80R-030378-00 for the seat type in question. The seat type in this certificate is with regard to the characteristics relevant for this regulation is identical with the seat type which is mentioned in the information document. This approval certificate was checked in terms of plausibility and no technical concerns are found. Therefore the test results are given below were carried over from this certificate.

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
Each type of forward-facing seat shall be subject to the test requirements of either Appendix 1 (dynamic test) or Appendices 5 and 6 (static test) at the request of the manufacturer.	5.1	x	
The tests which the seat type has passed shall be recorded in the communication form concerning the approval of a seat type and conforming to the model in Annex 1.	5.2	x	
Every adjustment and displacement system provided shall incorporate a locking system, which shall operate automatically.	5.3	x	
The adjustment and locking systems shall not be required to be in full working order after the test.	5.4	x	
A head restraint shall be mounted on every outboard front seat in every vehicle of category M_2 with a maximum mass not exceeding 3 500 kg. This head restraint shall comply with the requirements of Regulation No. 25, as amended by the 03 series of amendments.	5.5.		x

TEST PROCEDURES FOR SEATS ACCORDING TO PARAGRAPH 5 AND/OR ANCHORAGES ACCORDING TO PARAGRAPH 6.1.2 AND/OR THE INSTALLATION OF SIDE-FACING SEATS ACCORDING TO PARAGRAPH 3 OF APPENDIX 7 (APPENDIX 1)

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
Requirements	1		
The tests are to determine :	1.1		
If the seat occupant(s) is (are) correctly retained by the seat(s) in front of him (them) and/or by the use of a safety belt.	1.1.1		
This requirement shall be considered satisfied if the forward movement of any part of the trunk and the head of the manikin does not pass beyond the transversal vertical plane situated at 1.6 m from the R point of the auxiliary seat;	1.1.1.1	x	
If the seat occupant(s) is (are) not seriously injured.	1.1.2		
This requirement shall be considered satisfied if the following biomechanical acceptability criteria for the instrumented manikin, determined in accordance with Appendix 4, are met; that is :	1.1.2.1	x	
For a manikin in an auxiliary forward-facing seat the following biomechanical acceptability criteria have to be met:	1.1.2.2.		
the head acceptability criterion HIC is less than 500;	1.1.2.2.1	x	
the thorax acceptability criterion (ThAC) is less than 30g except for periods totalling less than 3 ms (g = 9.81 m/s);	1.1.2.2.2	x	
the femur acceptability criterion (FAC) is less than 10kN and the value of 8 kN is not exceeded for periods totalling more than 20 ms;	1.1.2.2.3	x	

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Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
For a manikin in an auxiliary side-facing seat the following biomechanical acceptability criteria have to be met:	1.1.2.3.		
The head acceptability criterion HIC is less than 500;	1.1.2.3.1.	x	
The thorax acceptability criteria: (a)Rib Deflection Criterion (RDC) less than or equal to 42 mm; (b) Soft Tissue Criterion (VC) less or equal to 1.0 m/sec;	1.1.2.3.2.	x	
The pelvis acceptability criterion: Pubic Symphysis Peak Force (PSPF) less than or equal to 6 kN;	1.1.2.3.3.	x	
The abdomen acceptability criterion: Abdominal Peak Force (APF) less than or equal to 2.5 kN internal force (equivalent to external force of 4.5 kN).	1.1.2.3.4.	x	
If the seat and the seat mountings are strong enough.	1.1.3		
This requirement shall be considered satisfied if :	1.1.3.1		
no part of the seat, the seat mountings or the accessories becomes completely detached during the test;	1.1.3.1.1	x	
the seat remains firmly held, even if one or more anchorages are partly detached, and all the locking systems remain locked during the whole duration of the test;	1.1.3.1.2	x	
after the test no structural part of the seat or accessories has any fracture or sharp or pointed edges or corners likely to cause any bodily injury.	1.1.3.1.3	x	
All fittings forming part of the back of the seat or accessories thereto shall be such as to be unlikely to cause any bodily injury to a passenger during impact. This requirement shall be considered satisfied if any part contactable by a sphere 165 mm in diameter presents a radius of curvature of at least 5 mm.	1.2	x	
If any part of the fittings and accessories referred to above is made of a material of hardness less than 50 Shore A on a rigid backing, the requirements set out in paragraph 1.2. above shall apply only to the rigid backing.	1.2.1	x	
The parts of the back of the seat such as adjustment devices for the seat and accessories shall not be subject to any requirements of paragraph 1.2. if in the position of rest they are situated below a horizontal plane 400 mm above the reference plane, even if the occupant might enter into contact with them.	1.2.2	x	
Preparation of the seat to be tested	2		
The seat to be tested shall be mounted :	2.1		
either on a testing platform representative of the body of a vehicle,	2.1.1	x	
or on a rigid testing platform.	2.1.2	x	

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
The anchorage on the testing platform provided for the test seat(s) shall be identified to or have the same characteristics as that used in vehicle(s) in which the seat is intended to be used.	2.2	x	
The seat to be tested shall be complete with all upholstery and accessories. If the seat is fitted with a table, it shall be in the stowed position.	2.3	x	
If adjustable laterally, the seat shall be positioned for maximum extension.	2.4		x
If adjustable, the seat back shall be adjusted so that the resulting inclination of the torso of the manikin used for determining the H-point and the actual torso angle for seating positions in motor vehicles is as close as possible to that recommended by the manufacturer for normal use or, in the absence of any particular recommendation by the manufacturer, as near as possible to 25° towards the rear in relation to the vertical.	2.5	x	
If the seat back is equipped with a head restraint adjustable for height, it shall be in its lowest position.	2.6		x
Safety-belts of an approved type, conforming to Regulation No. 16 and mounted on anchorages installed according to Regulation No. 14 (including, if appropriate, the derogation provided in paragraph 7.4 to that Regulation) shall be fitted to both the auxiliary seat and the seat to be tested.	2.7	x	
Dynamic tests	3		
Test 1	3.1	x	
The testing platform shall be mounted on a trolley.			
Auxiliary seat	3.2		
The auxiliary seat may be of the same type as the seat being tested and shall be located parallel to and directly behind the seat being tested. The two seats shall be at the same height, adjusted identically and on a seat spacing of 750 mm.			
If an auxiliary seat of a different type is used this shall be mentioned in the communication form concerning the approval of a seat type and conformity to the model in annex 1 to this Regulation.	3.2.1	x	
Manikin	3.3		
The manikin shall be placed unrestrained on the auxiliary seat so that its plane of symmetry corresponds to the plane of symmetry of the seating position in question.	3.3.1	x	
The manikin's hands shall rest on its thighs with the elbows touching the seat back; the legs shall be extended to the maximum and shall, if possible, be parallel; the heels shall touch the floor.	3.3.2	x	
Each manikin required shall be installed on a seat in accordance with the following procedure :	3.3.3	x	
the manikin shall be placed on the seat as close as possible to the desired position,	3.3.3.1	x	
a flat rigid surface 76 mm x 76 mm in area shall be placed as low as possible against the front of the manikin's torso,	3.3.3.2	x	

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
the flat surface shall be pressed horizontally against the manikin's torso at a load of between 25 and 35 daN :	3.3.3.3		
the torso shall be drawn forward by the shoulders to the vertical position, then laid back against the seat back. This operation shall be performed twice;	3.3.3.3.1	x	
without the torso moving, the head shall be placed in a position such that the platform supporting the measuring instruments contained in the head is horizontal and that the median sagittal plane of the head is parallel to that of the vehicle.	3.3.3.3.2	x	
the flat surface be carefully removed,	3.3.3.4	x	
the manikin shall be moved forward on the seat and the installation procedure described above repeated,	3.3.3.5	x	
if necessary, the position of the lower members shall be corrected,	3.3.3.6	x	
the measuring instruments installed shall not in any way affect the movement of the manikin during impact,	3.3.3.7	x	
the temperature of the system of measuring instruments shall be stabilised before the test and maintained so far as possible within a range between 19° and 26°C.	3.3.3.8	x	
Impact simulation	3.4		
The impact speed of the trolley shall be between 30 and 32 km/h.	3.4.1	x	
The deceleration of the trolley during the impact test shall be in accordance with the provisions shown in Figure 1 below. Except for intervals totalling less than 3 ms, the deceleration time history of the trolley shall remain between the limit curves shown in Figure 1.	3.4.2	x	
Furthermore, the average deceleration shall be comprised between 6.5 and 8.5g.	3.4.3	x	
Test 2	3.5		
Test 1 shall be repeated with a manikin seated in the auxiliary seat: the manikin shall be restrained by a safety-belt fitted and adjusted in accordance with the manufacturer's instructions. The number of safety-belt anchorage points for the purpose of Test 2 shall be recorded in the communication form concerning the approval of a seat type and conforming to the model in annex 1 to this Regulation.	3.5.1	x	
The auxiliary seat shall be either of the same type as the seat being tested or of a different type, the details of which shall be recorded in the communication form concerning the approval of a seat type and conforming to the model in annex 1 to this Regulation.	3.5.2	x	
Test 2 may also be applied to vehicle parts other than a seat, as referred to in paragraph 8.1.7. of Regulation No. 16 and paragraph 5.3.5. of Regulation No. 14.	3.5.3		x
In the case where Test 2 is conducted with the manikin restrained by a 3-point belt and the injury criteria are not exceeded, the auxiliary seat shall be considered to have met the requirements relating to the static test loads and movement of the upper anchorage during the test specified in Regulation No. 14 with regard to this installation.	3.5.4.		x
Test 2 may also be applied to side-facing seats. In this case the auxiliary seat as mentioned in paragraph 3.2. shall be a side-facing seat and shall be located as specified in Appendix 7.	3.5.5.		x

MEASUREMENTS TO BE MADE (APPENDIX 3)

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
All measurements necessary shall be made with measurement systems corresponding to the specifications of International Standard ISO 6487:1987 entitled "Measurement techniques in impact tests : Instrumentation".	1	x	
Dynamic test	2		
Measurements to be made on the trolley	2.1	x	
The characteristics of the deceleration of the trolley shall be measured, from the accelerations measured on the rigid frame of the trolley, with measurement systems with a CFC of 60.			
Measurements to be made on manikins	2.2.	x	
The readings of the measuring devices shall be recorded through independent data channels of the following CFC :			
Measurements in the head of the manikin	2.2.1	x	
The resultant triaxial acceleration referring to the centre of gravity shall be measured with a CFC of 600.			
Measurements in the thorax of the manikin	2.2.2	x	
The resultant acceleration at the centre of gravity shall be measured with a CFC of 180.			
Measurements in the femur of the manikin	2.2.3	x	
The axial compression force shall be measured with a CFC of 600.			
Measurements in the abdomen of the manikin.	2.2.4.	x	
The abdominal forces shall be measured with a CFC of 600.			
Measurements in the pelvis of the manikin.	2.2.5.	x	
The pubic force shall be measured with a CFC of 600.			

STATIC TEST REQUIREMENTS AND PROCEDURE (APPENDIX 5) N.A

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
Requirements	1		
The requirements for seats tested according to this appendix are to determine:	1.1		
If the seat occupants are correctly retained by the seats in front of them;	1.1.1		
If the seat occupants are not seriously injured; and	1.1.2		
If the seat and the seat mountings are strong enough.	1.1.3		
The requirements of paragraph 1.1.1. above shall be considered satisfied if the maximum displacement of the central of application of each force prescribed in Paragraph 2.2.1 measured in the horizontal plane and in the longitudinal median plane of the relevant seating position does not exceed 400 mm.	1.2		
The requirements of paragraph 1.1.2. above shall be considered satisfied if the following characteristics are met :	1.3		
The maximum displacement of the central point of application of each of the forces prescribed in paragraph 2.2.1, measured as described in paragraph 1.2, is not less than 100 mm;	1.3.1		
The maximum displacement of the central point of application of each of the forces prescribed in paragraph 2.2.2, measured as described in paragraph 1.2; is not less than 50 mm.	1.3.2		
All fittings forming part of the back of the seat or accessories thereto shall be such as to be unlikely to cause any bodily injury to a passenger during impact. This requirement shall be considered satisfied if any part contactable by a sphere 165 mm in diameter presents a radius of curvature of at least 5 mm.	1.3.3		
If any part of the fittings and accessories referred to above is made of a material of hardness less than 50 shore A on a rigid backing, the requirements set out in paragraph 1.3.3. above shall apply only to the rigid backing.	1.3.4		
The parts of the back of the seat such as adjustment devices for the seat and accessories shall not be subject to any requirements of paragraph 1.3.3 if in the position of rest they are situated below a horizontal plane 400 mm above the reference plane, even if the occupant might enter into contact with them.	1.3.5		
The requirements of paragraph 1.1.3. shall be considered satisfied if :	1.4		
No part of the seat, the seat mountings or the accessories becomes completely detached during the test;	1.4.1		
The seat remains firmly held, even if one or more anchorages is(are) partly detached, and all the locking systems remain locked during the whole duration of the test;	1.4.2		
After the test no structural part of the seat or accessories has any fracture or sharp or pointed edges or corners likely to cause any bodily injury.	1.4.3		
Static tests	2		
Test apparatus	2.1		
This consists of cylindrical surfaces with a radius of curvature equal to 82 ± 3 mm and a width :	2.1.1		
at least equal to the width of the seat-back of each seating position of the seat to be tested for the upper form,	2.1.1.1.		
equal to 320 -0/+10 mm for the lower form as shown in Figure 1 of this appendix.	2.1.1.2		
The surface resting against the parts of the seat shall be made of a material the hardness of which is not less than 80 Shore A.	2.1.2		
Each cylindrical surface shall be equipped with at least one force transducer able to measure the forces applied in the direction defined in paragraph 2.2.1.1.	2.1.3		

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Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
Test procedure	2.2		
A test force equal to (1000 / H1) ± 50 N shall be applied using a device conforming to paragraph 2.1. above, to the rear part of the seat corresponding to each seating position of the seat.	2.2.1		
The direction of application of the force shall be situated in the vertical median plane of the seating position concerned; it shall be horizontal and from the rear towards the front of the seat.	2.2.1.1.		
This direction shall be situated at the height H1 which shall be between 0.70 m and 0.80 m and above the reference plane. The exact height shall be determined by the manufacturer.	2.2.1.2		
A test force equal to (2000 / H2) ± 100 N shall be applied simultaneously to the rear part of the seat corresponding to each seating position of the seat in the same vertical plane and in the same direction at the height H2 which shall be between 0.45 and 0.55 m above the reference plane, with a device conforming to paragraph 2.1. above. The exact height shall be determined by the manufacturer.	2.2.2		
The test form shall be maintained as far as possible in contact with the rear of the seat during the application of the forces specified in paragraphs 2.2.1 and 2.2.2. above. They shall be able to pivot in a horizontal plane.	2.2.3		
Where a seat consists of more than one seating position, the forces corresponding to each seating position shall be applied simultaneously and there shall be as many upper and lower forms as seating positions.	2.2.4		
The initial position of each seating position of each of the forms shall be determined by bringing the test devices into contact with the seat with a force equal to at least 20 N.	2.2.5		
The forces indicated in paragraphs 2.2.1 and 2.2.2 above shall be applied as rapidly as possible and shall be maintained together at the specified value, whatever the deformation, for at least 0.2 seconds.	2.2.6		
If the test has been carried out with one or more forces but not with all forces greater than those specified in paragraphs 2.2.1 and 2.2.2 above and if the seat complies with the requirements, the test shall be considered to be satisfied.	2.2.7		

ENERGY ABSORPTION CHARACTERISTICS OF THE REAR PART OF SEAT BACKS (APPENDIX 6) N.A

Characteristics concerned and prescriptions to apply	References	Conformity	Not applicated
Elements of the rear part of seat backs situated in the reference zone, as defined in paragraph 2.21 of this Regulation, shall be verified at the request of the manufacturer according to the energy absorbing requirements set out in annex 4, to Regulation No. 21. For this purpose, all accessories fitted shall be tested in all positions of use, except tables which shall be considered in the stowed position.	1		
This test shall be referred to in the communication form concerning the approval of a seat type conforming to the model in annex 1 to this Regulation. A drawing showing the area of the part of the seat back, verified by the energy dissipation test, shall be enclosed.	2		
This test may be applied to parts of a vehicle other than a seat (paragraph 3.5.3. of Appendix 1 and paragraph 2.3. of Appendix 7).	3.		

THIS REPORT MAY NOT BE REPRODUCED UNLESS WRITTEN AUTHORIZATION GIVEN BY BOTH THE PRODUCT MANAGER (OR AUTHORISED PERSON) AND THE APPLICANT.

SEGE TAŞIT KOLTUKLARI & OTOMOTİV SAN. ve TİC.LTD.ŞTİ	**INFORMATION DOCUMENT**	**Orig. Date:**	05.07.2018
	According to: STATUS OF UNITED NATIONS REGULATION ECE 80.03	**Ext. Date:**	
	SMARTLINE 3060T	**Ext.:**	
	Strength Of Seats and Their Anchorages	**DOC. NO :**	**S.L.3060T-M2**

Added :

Cancelled :

Changed :

Corrected :

Prepared by	
Name	SEFER SEFEROGLU

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LIST OF ANNEXES

Attachments

Annex-1	**SMARTLINE 3060T DOUBLE SEAT WITH TWO LEG**	**106391**
	SMARTLINE 3060T DOUBLE SEAT WITH ONE LEG WALL CONNECTION	**106392**
	SMARTLINE 3060T SIGLE SEAT WITH TWO LEG	**106393**
	SMARTLINE 3060T SINGLE SEAT WITH ONE LEG WALL CONNECTION	**106394**
Annex-1.1	**BELT ANCHORAGE POINTS**	**103161**

LOOK TO ANNEX ▼

		1.1	**Smartline 3060T backrest group**	
		1.1.1	Backrest frame with foam	22041B00701
		1.1.2	Backrest frame with welding and paint	213748
		1.1.3	Backrest profile	29019000040
		1.1.4	3 point safety belt support sheet	29004001080
		1.1.5	Safety belt linkage bush	200056
		1.1.6	S.L. 3060T side support sheet long	213752
1.1.6	◄	**1.1.7**	S.L. 3060T side support sheet short	213753
		1.1.8	Bakrest intermediate support sheet	209092
		1.1.9	Handle group	400789
		1.1.10	Table group	40102010001
		1.1.11	Backrest half cover	40201010001
		1.1.12	Newspaper Net group	40401000008
		1.2	**Double chassis with welding for painting**	**24002C00070**
		1.2.1	Side panel with form	29001000001
		1.2.2	Chassis profile	200589
		1.2.3	Side panel support sheet	207157
		1.2.4	Double chassis 3P U support sheet	211248
		1.3	**Corridor (hall) leg group - left**	**400621**
		1.3.1	Corridor leg welding and painting left	209096
		1.4	**Wall leg group**	**28004D00003**
		1.5	**Cushion foam group**	**400211**
		1,6	**3 point automatic seat belt group**	**400024**
		1.6.1	3 point safety belt	806032
		1.6.2	3 point safety belt	806052
		1.7	**Armrest group**	**400761**
		1.8	**Side cover group - left**	**500291**
		1.9	**Bottom lap plastic**	**500289**
		1.10	**Reclining group (corridor hall side) right**	**400625**
		1.11	**Backrest recline group (window side)**	**400172**
		1.12	**Single chassis with welding for painting right**	**206923**

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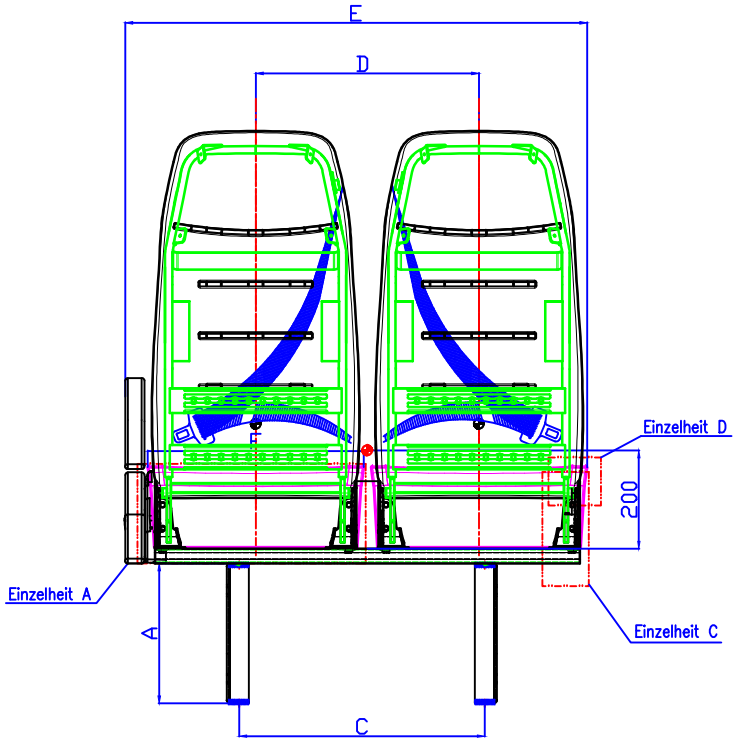
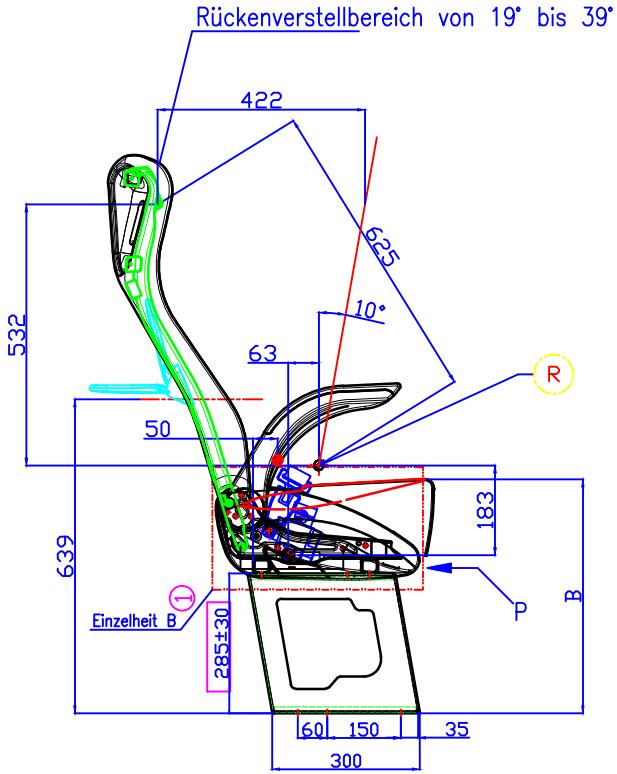
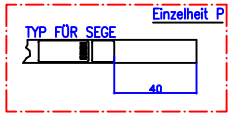
0.	**GENERAL**	
0.1	Fabrikmarke (Firmenname des Herstellers) Make (trade name of manufacturer):	**SEGE**
0.2	Typ und allgemeine Handelsbezeichnung(en) ..... Type and general commercial description(s):	
	Typ : Type	**S.L.3060T-M2**
	Handelsbezeichnung(en): Commercial descriptions:	**SMARTLINE 3060T**
0.5	Name und Anschrift des Herstellers Name and address of manufacturer:	**SEGE TAŞIT KOLTUKLARI & OTOMOTİV SAN. TİC. A.Ş.** **Alasar Koy Mah. 273. Isimsiz Sk. No.;24** BURSA TURKEY
0.7	Bei Bauteilen und selbständigen technischen Einheiten Anbringungsstelle und Anbringungsart des EWG-Genehmigungszeichens In the case of components and separate technical units, location and method of affixing of the EEC approval mark:	**Label under seat cushion**
0.8	Anschrift(en) der Fertigungsstätte(n) Address(es) of assembly plant(s):	**Refer to item 0.5**
1	Beschreibung der Einrichtung DESCRIPTION OF THE DEVICE	
1.1	Technische Merkmale: Beschreibung und Zeichnungen Characteristics: Description and drawings of	
1.1.1	der Sitze und ihrer Verankerungen The seat and its attachment fittings:	**Ref. To Annex : 1.1 / 1.2 / 1.3 / 1.4 / 1.5 / 1.6 / 1.7 / 1.8 / 1.9 / 1.10 / 1.11 / 1.12**
1.1.2	der Einstelleinrichtung The adjustment system:	**Ref. To Annex : 1.10 / 1.12**
1.1.3	der Verstell- und Verriegelungseinrichtungen The displacement and locking systems:	**N.A**
1.1.4	der Sicherheitsgurtverankerungen, falls diese im Sitz eingebaut sind The seat belt anchorages (if incorporated in the seat structure):	**Ref. To Annex : 1.6**
1.1.5	Mindestabstand zwischen den Befestigungspunkten Minimum distance between fitting points:	**500 - 600 ± 30 mm / 600 - 750 ± 30 / 150 - 300 ± 30 / 200 - 400 ± 30**
1.1.6	Kopfstützen, sofern vorhanden Head restraints, if any:	**20 mmN/A**
1.2	Koordinaten oder Zeichnung des R-Punktes (x) Co-ordinates or drawing of the R point (x):	**Ref. To Annex : 1.1**
1.3	Sitzverstellbereich Range of seat adjustment:	**N.A**

Vlaamse overheid

A	B	C	D	E	F
285±30	470±30	500–600±30	455±30	940±30	440±30







TYP Zeichen

Fahrzeugtyp
M2–M3

Bei HF Sitzen wird Anstelle der Gasfeder
eine Spange verbaut

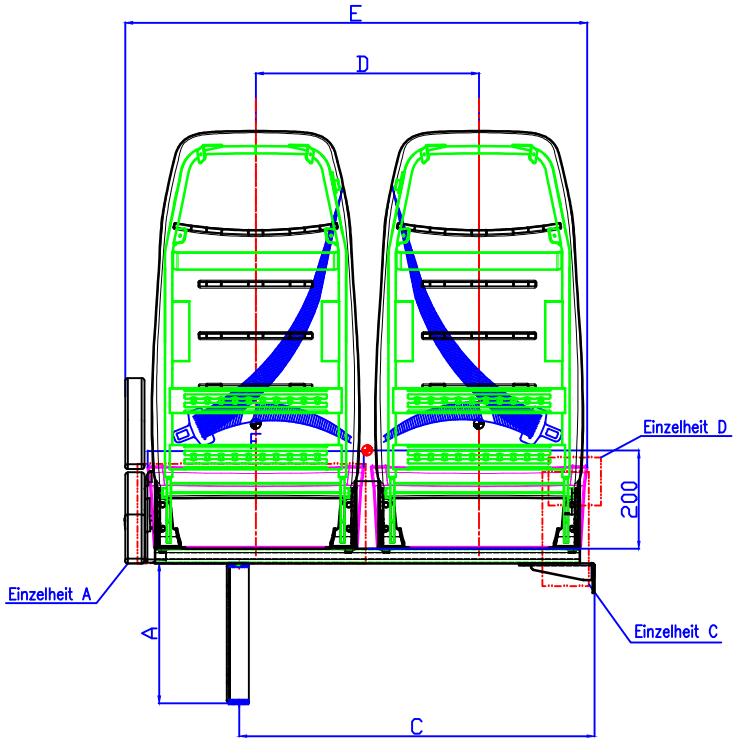
Vlaamse overheid

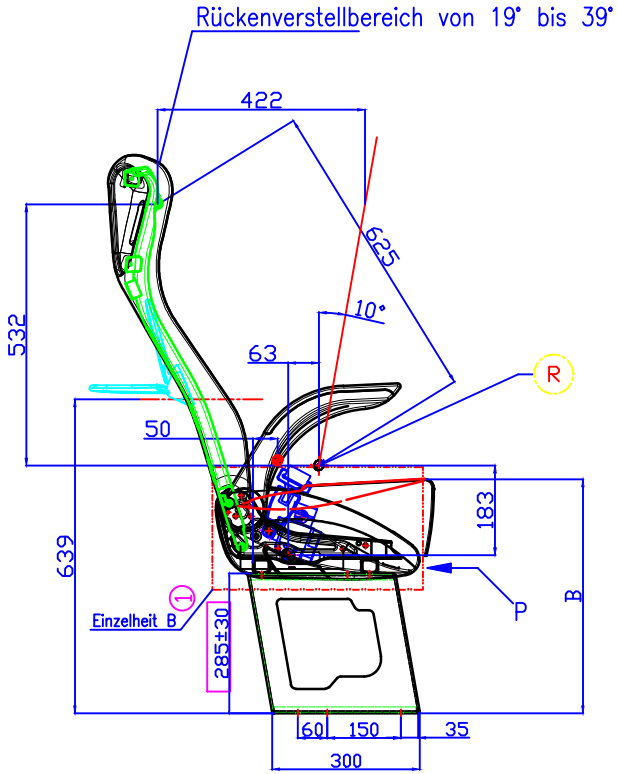
Genter of Gravity
Gurtumlenkung
Effektive Gurtverankerung
ALLE RADIEN 400 mm
ÜBER BEZUGSEBENE min R5

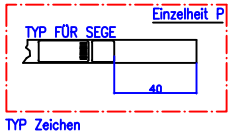
Kunde	Fahrzeugtyp	Allgemeintoleranz	Oberfläche
Rueckenform oder Sitzname		Volumen in cm³	Gewicht in kg: 34 KG
		Datum	Name
		Konst.	28.09.15 SEFER
		Gez.	28.09.15 SEFER
		Gepr.	28.09.15 KUMDERE
		Prüfgenehmigungstyp	
Nr. Änderung	Datum	Name	

Maßstab –
Zeichnung nur in CAD-System
Bemerkung
Benennung
SMARTLINE 3060T
DOPPELTSITZ
Blatt 1/1
Zeichnungsnr. links: 106 391
Zeichnungsnr. rechts: –
Format: DIN A
Ursprung:

A	B	C	D	E	F
285±30	470±30	600–750±30	455±30	940±30	440±30







TYP Zeichen

Fahrzeugtyp
M2–M3

Bei HF Sitzen wird Anstelle der Gasfeder
eine Spange verbaut

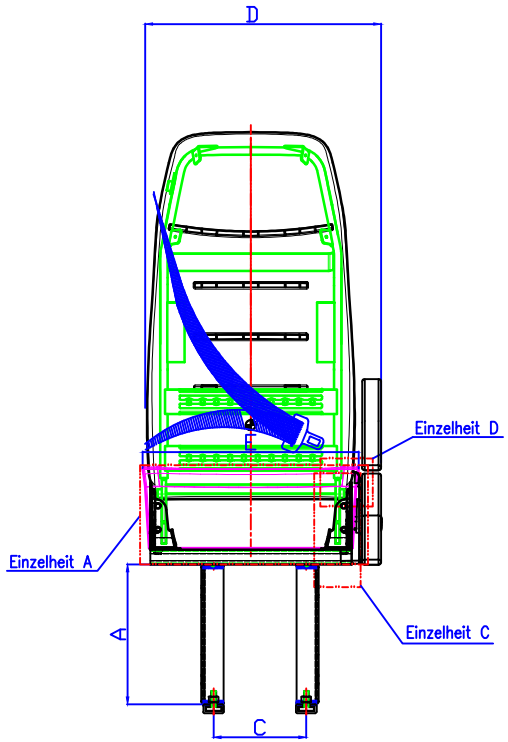
Vlaamse overheid

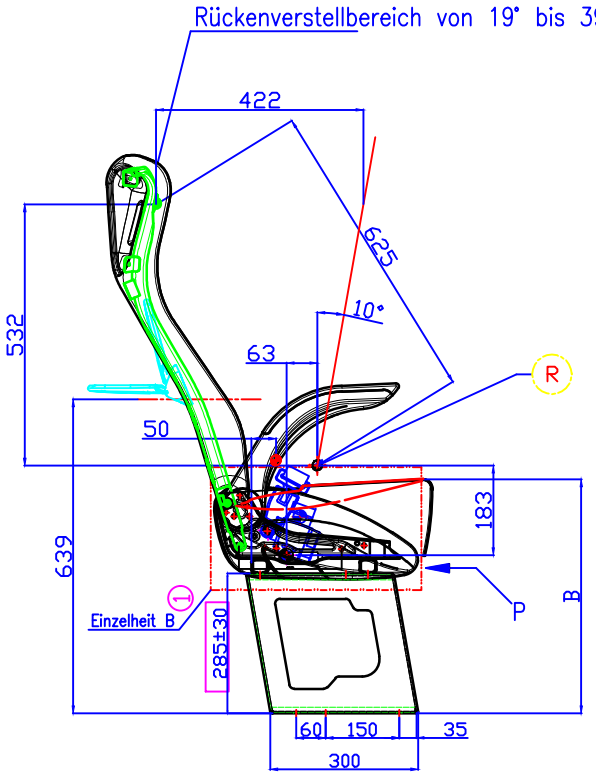
Genter of Gravity
Gurtumlenkung
Effektive Gurtverankerung
ALLE RADIEN 400 mm
ÜBER BEZUGSEBENE min R5

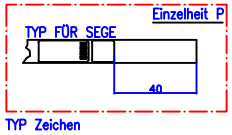
Kunde	Fahrzeugtyp	Allgemeintoleranz	Oberfläche
Rueckenform oder Sitzname		Volumen in cm³	Gewicht in kg: 34 KG
		Datum	Name
		Konstr.	28.09.15 SEFER
		Gez.	28.09.15 SEFER
		Geprüft	28.09.15 KUMDERE
		Prüfgenehmigungstyp	
Nr. Änderung		Datum	Name

Maßstab –
Zeichnung nur in CAD-System
Bemerkung
.
Benennung
SMARTLINE 3060T
DOPPELTSITZ
Blatt 1/1
Zeichnungsnr. links: 106 392
Zeichnungsnr. rechts: –
Format: DIN A
Ursprung:

A	B	C	D	E
285±30	470±30	150–300±30	480±30	440±30







TYP Zeichen

Fahrzeugtyp
M2–M3

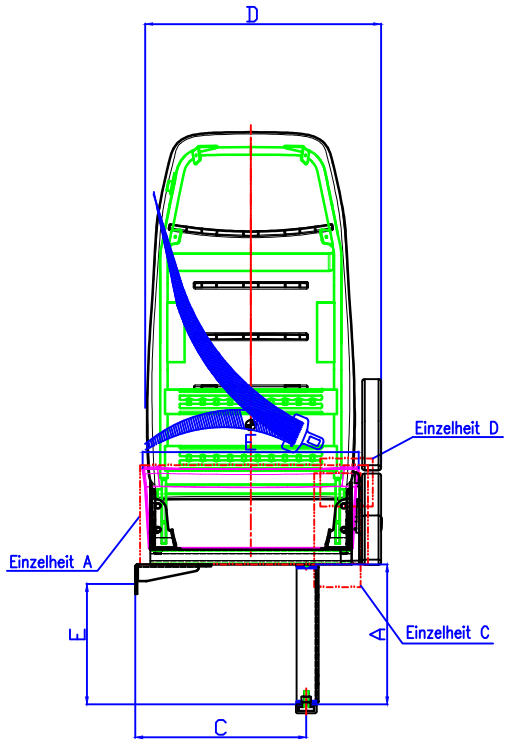
Bei HF Sitzen wird Anstelle der Gasfeder
eine Spange verbaut

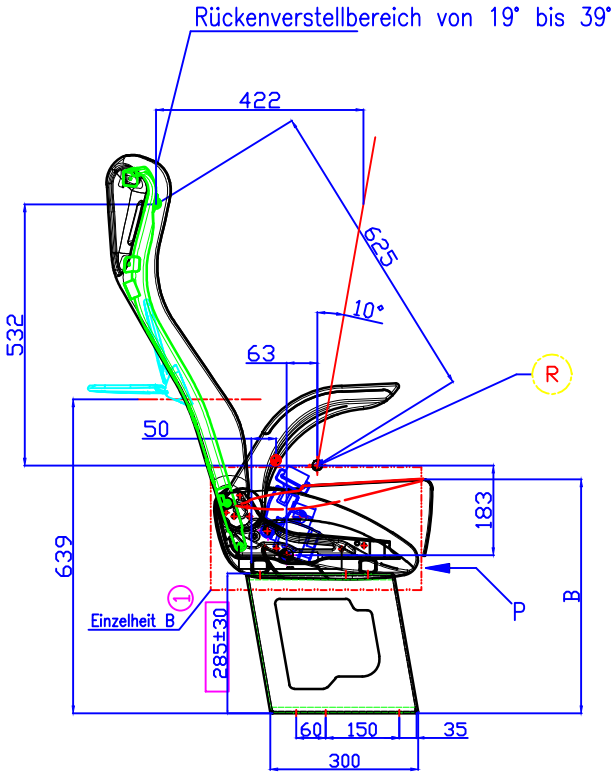
Vlaamse overheid

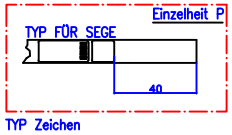
Gurtumlenkung
Effektive Gurtverankerung
ALLE RADIEN 400 mm
ÜBER BEZUGSEBENE min R5

Kunde	Fahrzeugtyp	Allgemeintoleranz	Oberfläche	Maßstab –	Zeichnung nur in CAD-System ändern
Rueckenform oder Sitzname		Volumen in cm³	Gewicht in kg 21 KG	Bemerkung .	
		Datum	Name	Benennung SMARTLINE 3060T	
		Konstr. 13.10.15	SEFER	EINZELSITZ	Blatt 1/1
		Gez. 13.10.15	SEFER		
		Geprüft 13.10.15	KUMDERE		
TD 236 13	30.08.	S.S.	Prüfbescheinigungstyp	Zeichnungsnr. links –	Zeichnungsnr. rechts 106 393
Änderung	Datum	Name		Ursprung	Format DIN A

A	B	C	D	E	F
285±30	470±30	200–400±30	480±30	245±30	440±30







TYP Zeichen

Fahrzeugtyp
M2–M3

Bei HF Sitzen wird Anstelle der Gasfeder
eine Spange verbaut

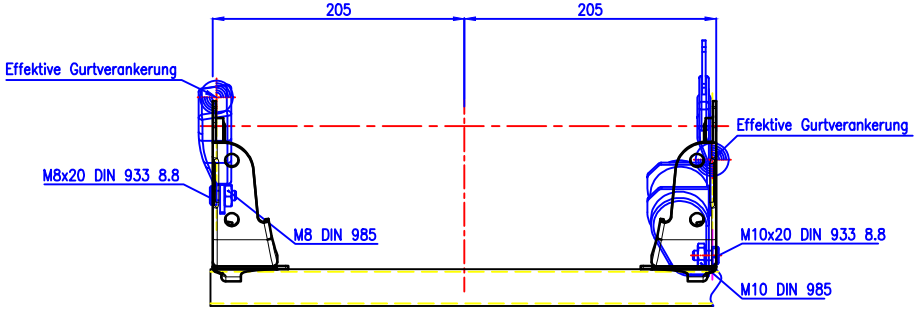
Vlaamse overheid

Gurtumlenkung
Effektive Gurtverankerung
ALLE RADIEN 400 mm
ÜBER BEZUGSEBENE min R5

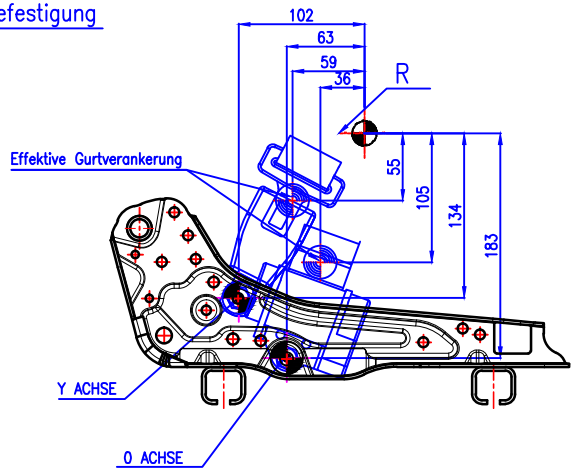
Kunde	Fahrzeugtyp	Allgemeintoleranz	Oberfläche	Maßstab –	Zeichnung nur in CAD-System ändern
Rueckenform oder Sitzname		Volumen in cm³	Gewicht in kg 21 KG	Bemerkung .	
		Datum	Name	Benennung SMARTLINE 3060T	
		Konstr. 13.10.15	SEFER	EINZELSITZ	Blatt 1/1
		Gez. 13.10.15	SEFER		
		Geprüft 13.10.15	KUMDERE		
TD 236 13	30.08.	S.S.	Prüfgenehmigungstyp	Zeichnungsnr. links –	Zeichnungsnr. rechts 106 394
Änderung	Datum	Name		Ursprung	Format DIN A

SEGE

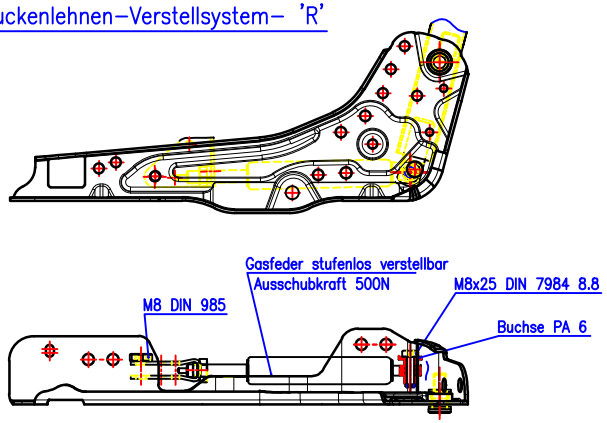
Einzelheit A
Gurtbefestigung



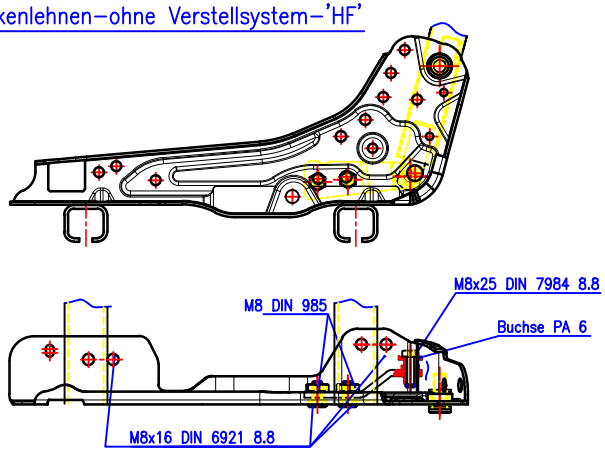
Einzelheit B
Gurtbefestigung



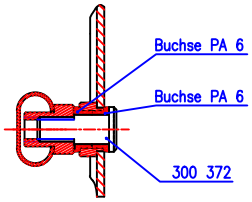
Einzelheit C
Ruckenlehnen–Verstellsystem– 'R'



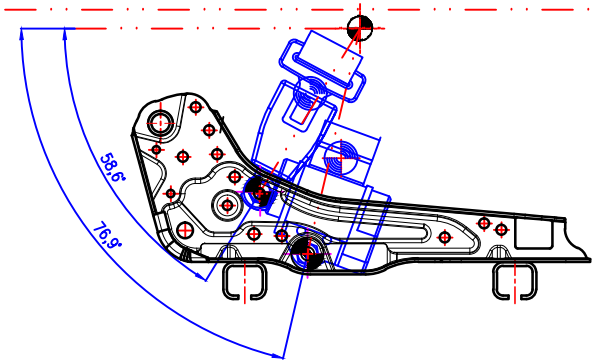
Einzelheit C
Ruckenlehnen–ohne Verstellsystem–'HF'



Einzelheit D
Gurtbefestigung



Maßstab : 2:1

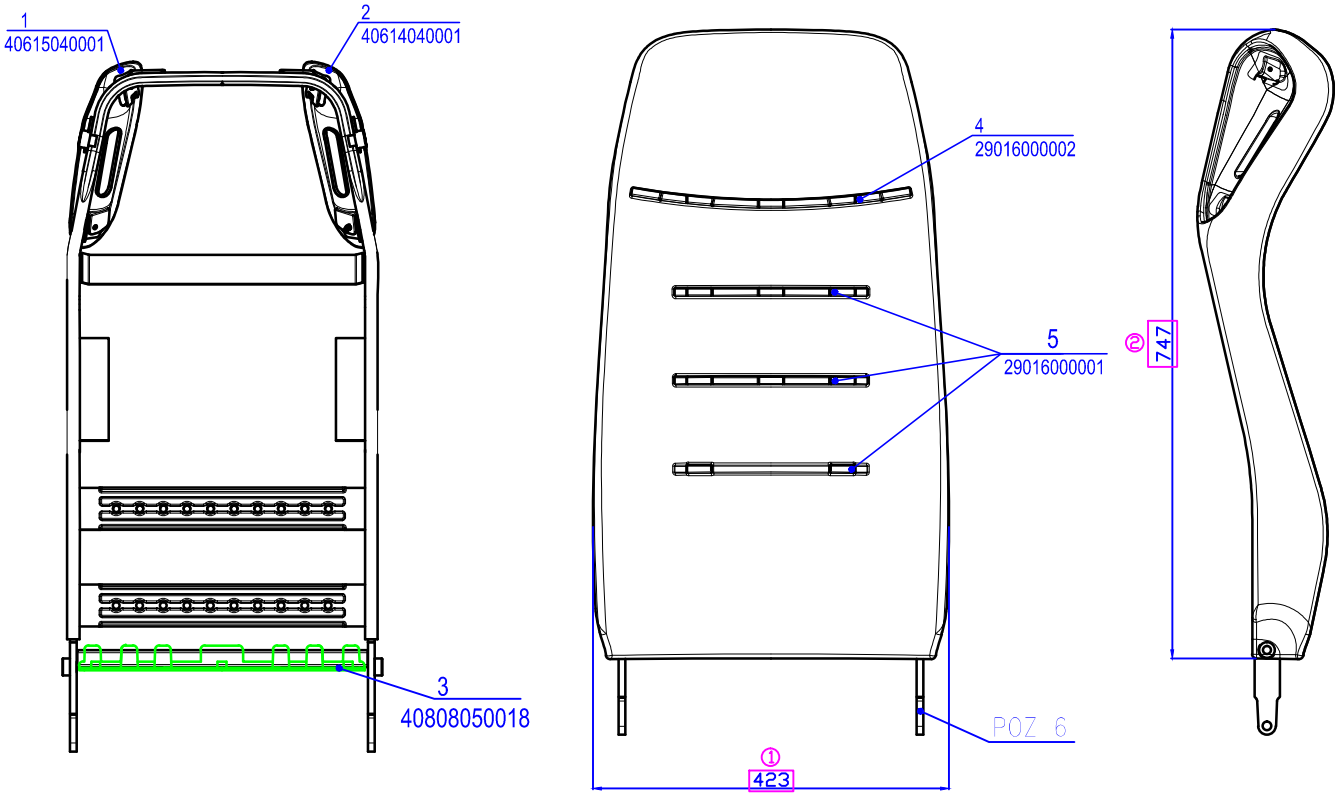


Gurtumlenkung
Effektive Gurtverankerung
ALLE RADIEN 400 mm
ÜBER BEZUGSEBENE min R5

Vlaamse overheid

Kunde	Fahrzeugtyp	Allgemeintoler.	Oberfläche	Maßstab –	Zeichnung nur in CAD-System	
Rueckenform oder Sitzname		Volumen in cm³	Gewicht in kg	Bemerkung		
		Datum	Name	Benennung		
		Konst.	30.04.12 SEFER	Doppelsitz	R+S/R/HF	
		Gez.	30.04.12 SEFER		Blatt 2/2	
		Geprüft	30.04.12 ENES			
				Zeichnungsnr. links	Zeichnungsnr. rechts	Format
		Prüfabnahmungstyp		103 161	–	DIN A
Änderung	Datum Name			Ursprung		

LSEGE



PARCA NO	POZ 6
213 748 3NK SOL	21041B00701
213 750 3NK SAG	21041A00701
22041C00701 2NK	21041C00701

Specifications
ÖZELLIKLERI

Customer
S.L. 3060T
MÜSTERI

RESIM SEKLI
T

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLÇÜ TOLERANSI
DIN ISO 2768C

Scale
ÖLÇEK
1:1
ÖLÇÜ mm

ÖLÇÜLER
ISO R 128

Material
MALZEME

ÖLÇÜNORM DIN

	TARIH	ISIM
2015		
ÇIZEN	31.03.	B.B.
ONAY	31.03.	N.L.
Norm		

Designation
ADI
S.L. 3060T BACKREST
3 PNT. LEFT WITH FOAM

Vlaamse overheid

SEGE

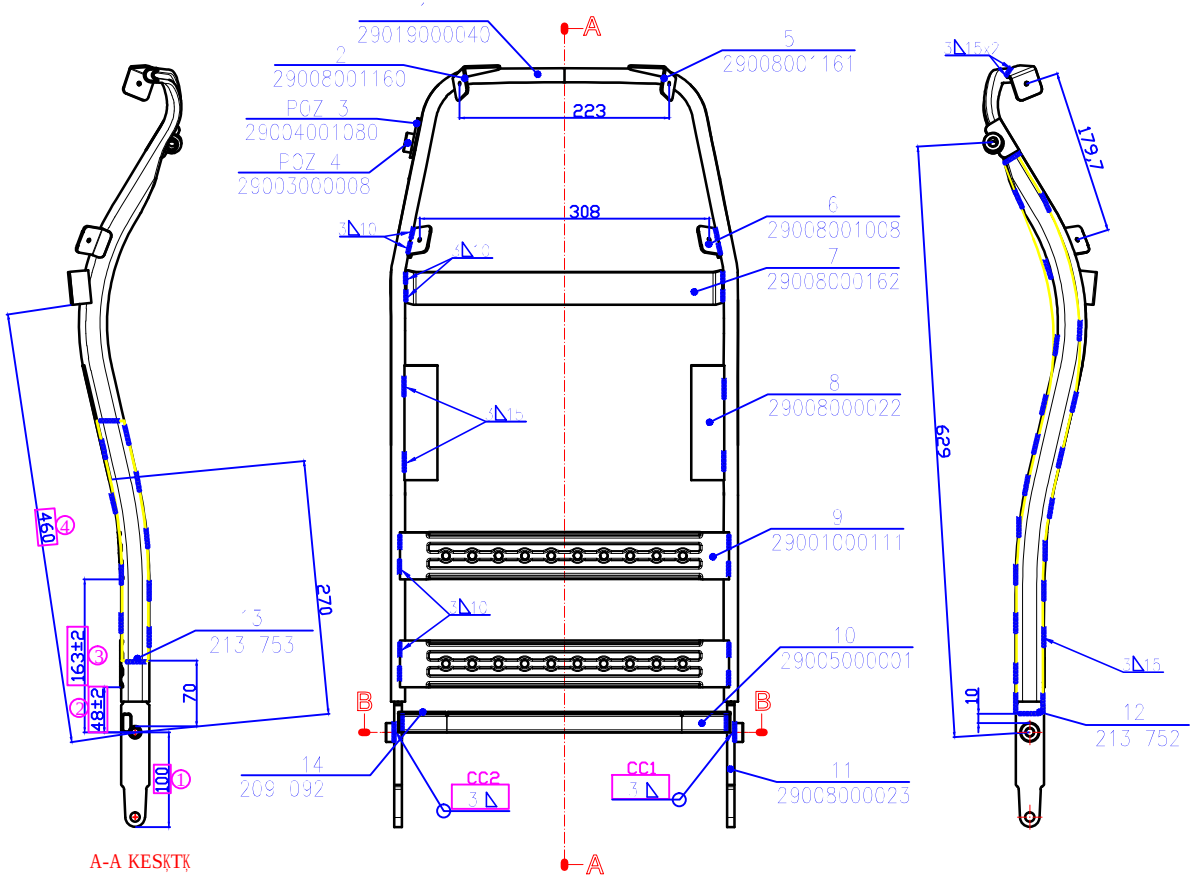
Dr.Nr.
22041B00701

RESIM NO.

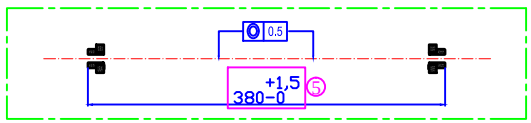
Page
SAYFA 1
1/1
A 3

POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

F.04.02.09/0017.07.2008



A-A KESİTİ



B-B KESİTİ

EMN.KEM.

MODEL	PARCA NO BY	PARCA NO YIZ	POZ 3-4
3NK	213 748 SOL	213 749 SOL	VAR
3NK	213 750 SAG	213 751 SAG	VAR
2NK	21041C00701	20041C00701	YOK

Specifications
BOYA: RAL 9005
ÖZELLIKLERI

Customer
S.L. 3060T
MÜSTERI

RESIM SEKLI: T

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ: 5

KRIT.KAR: CC2

AUTOCAD

SERBEST ÖLÇÜ TOLERANSI
DIN EN ISO 13920 A

Scale ÖLÇEK 1:1
ÖLÇÜ mm

ÖLÇÜLER ISO R 128

Material MALZEME
ÖLÇÜNORM DIN

	TARIH	ISIM
2015		
ÇIZEN	31.03.	B.B.
ONAY	31.03.	N.L.
Norm		

Designation ADI
S.L. 3060T BACKREST FRAME
3 PNT LEFT WLD.PNT.

Vlaamse overheid

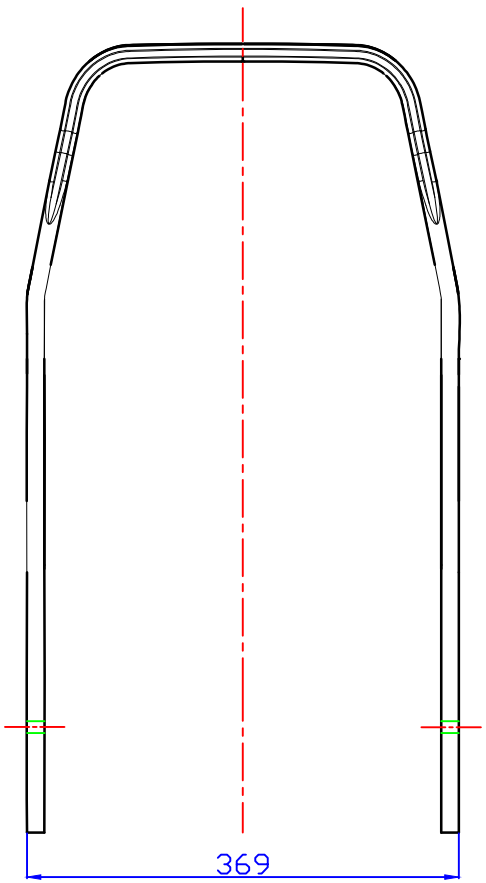
SEGE

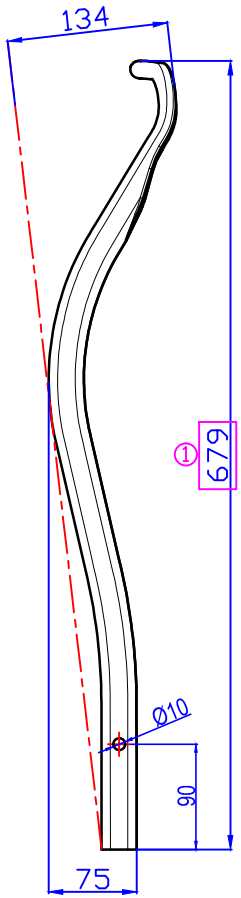
Dr.Nr. 213 748
RESIM NO.

Page SAYFA 1
1/1
A 3

POZ	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

F.04.02.09/0(17.07.2008)



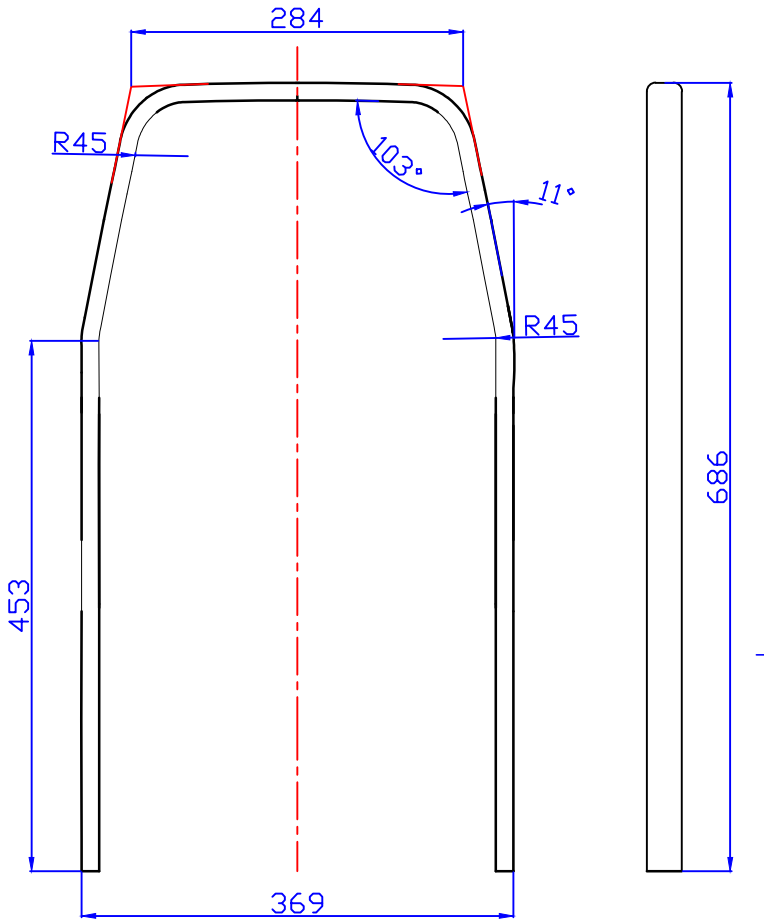


FORM VERME: OP. 30

DELME: OP. 40

BOY KESME: OP. 10

A¢ INIM ¥ L¢¦ LERĶ1,5x15x30x1604 mm



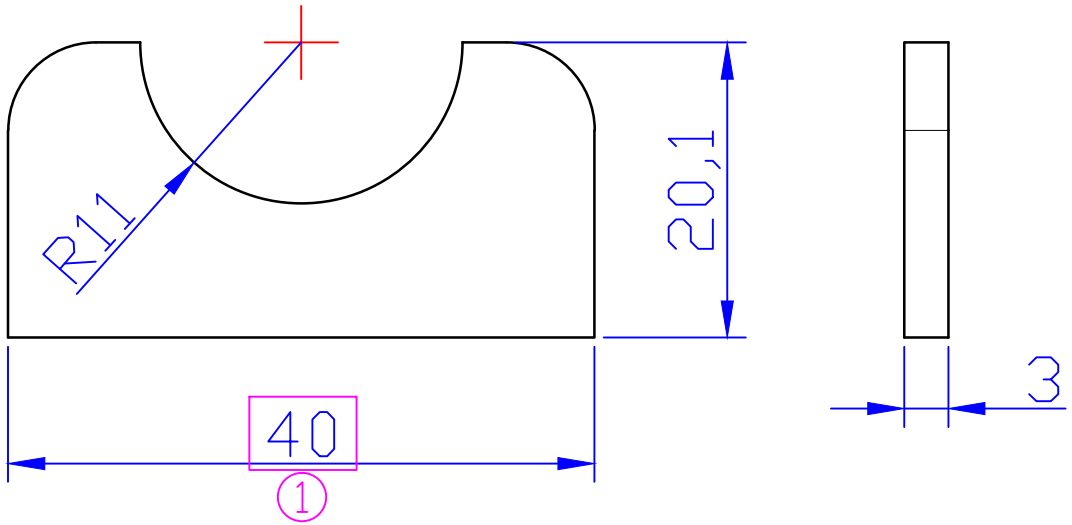
PROFĶL B¦ K¦ M: OP. 20

Specifications ÖZELLIKLERI				Customer S.L. 3060T MÜSTERI		RESIM SEKLI T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ ①	KRIT.KAR	AUTOCAD
				SERBEST ÖLCÜ TOLERANSI DIN EN 2768 C		Scale ÖLÇEK 1:1 ÖLCÜ mm	ÖLÇÜLER ISO R 128	Material E370 1,5x15x30 OVAL PROFİL ÖLÇÜNÜM DIN	MALZEME
				2015	TARIH	ISIM	Designation		ADI
				ÇIZEN	30.03.	B.B.	S.L. 3060T BACKREST PROFILE WITH FORM		
				ONAY	30.03.	N.L.			
				Norm					
a	TD 136 15	11.05.	A.Ç.	N.L.			Dr.Nr.	RESIM NO.	Page SAYFA 1
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY		29019000040		1/1 A 3

Vlaamse overheid

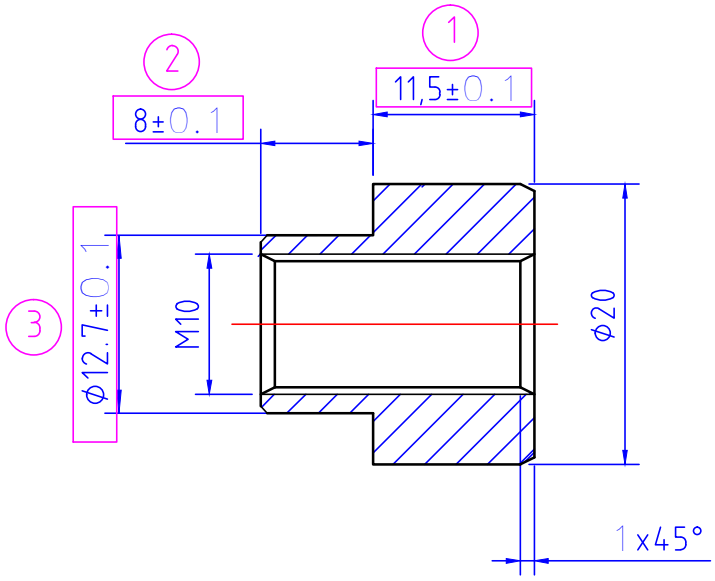
SEGE

F.04.02.09/0017.07.2008



Specifications ÖZELLIKLERI			Customer MÜŞTERİ: S.L. 3060T		RESIM SEKLI: T	ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ: 1	KRİT.KAR	AUTOCAD	
			SERBEST ÖLÇÜ TOLERANSI: DIN ISO 2768 m		Scale ÖLÇEK: 1:1	ÖLÇÜLER: ISO R 128	Material MALZEME: ST37 t=3mm		
					ÖLÇÜ mm		ÖLÇÜNORM: DIN		
			2015	TARİH	İSİM	Designation ADI: S.L. 3060T BACKREST FRAME			
			ÇİZEN	30.03.	B.B.				
			ONAY	30.03.	N.L.				
			Norm			SAFETY BELT SUPPORT SHEET			
Poz.	Col. SÜTUN	Revision DEĞİŞİKLİK	Date TARİH	Name İSİM	Appr. ONAY	SEGE	Dr.Nr. 29004001080	RESİM NO.	Page SAYFA 1 1/1 A 3

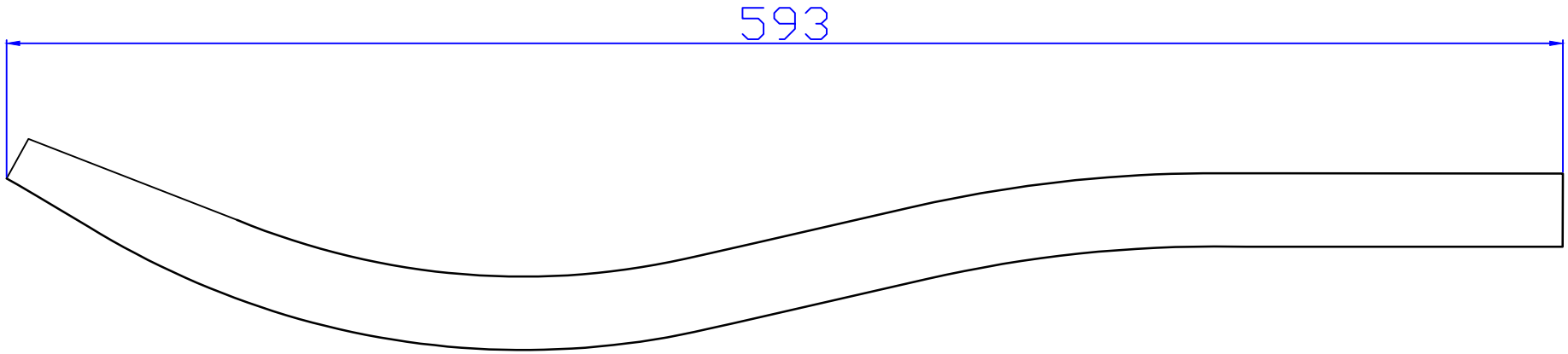
Vlaamse overheid



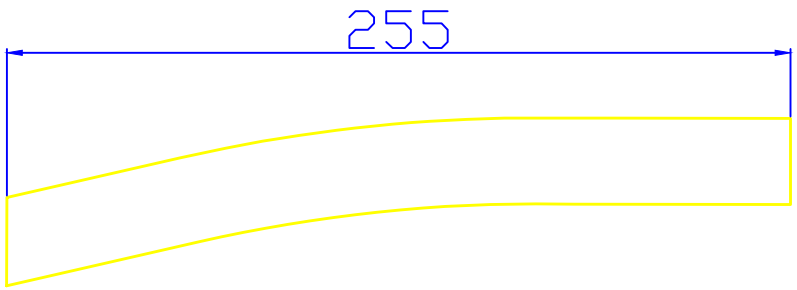
SEGESIS NO : 29003000008

Specifications ÖZELLIKLERI	Customer MÜSTERI	RESIM SEKLI T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ 3	KRIT.KAR	AUTOCAD
	SERBEST ÖLCÜ TOLERANSI DIN ISO 2768 m	Scale ÖLCEK 1:1 ÖLCÜ mm	ÖLCÜLER ISO R 128	Material MALZEME 9 S Mn 36 ÖLCÜNORM DIN	
	2008 TARIH ISIM CIZEN 22.11 BASYIGIT ONAY 22.11 GULER Norm	Designation ADI 3 PNTLINKAGE BUSH			
POZ. Col. SÜTUN Revision DEGISIKLIK Date TARIH Name ISIM Appr. ONAY	SEGE	Dr.Nr. 200 056	RESIM NO. Vlaamse overheid	Page SAYFA 1 /1 A 4	

F.04.02.09/0(17.07.2008)

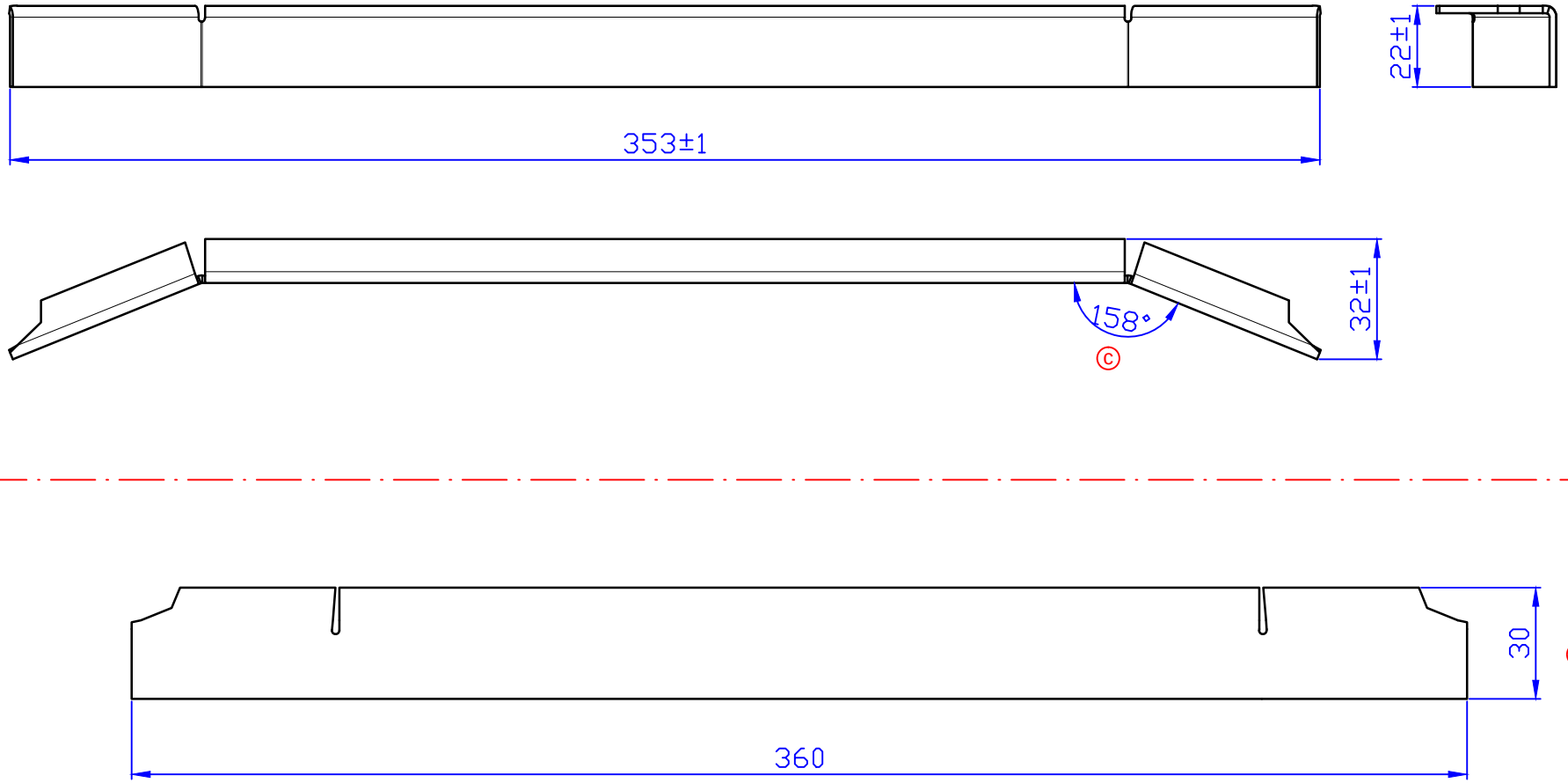


UZUN DESTEK SACI 213 752



KISA DESTEK SACI 213 753

Specifications ÖZELLIKLERI				Customer MÜSTERI		RESIM SEKLI T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
				SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 m		Scale ÖLÇEK 1:1 ÖLÇÜ mm	ÖLÇÜLER ISO R 128	Material MALZEME St52 – KALINLIK: 3mm ÖLÇÜNORM DIN	
				2015	TARIH	ISIM	Designation ADI S.L. 3060T BACKREST SUPPORT SHEET–LONG		
				ÇIZEN	04.05.	O.G.			
				ONAY	04.05.	N.L.			
				Norm					
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY	SEGE	Dr.Nr. RESIM NO. 213 752		Page SAYFA A 3



ACINIM KODU : 209 093

Specifications	Customer	RESIM SEKLI	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
ÖZELLIKLERI	STD MÜSTERI	T			

SERBEST ÖLÇÜ TOLERANSI	Scale ÖLÇEK	ÖLÇÜLER	Material	HALZEME
DIN ISO 2768 C	ÖLÇÜ mm	ISO R 128	St52 KALINLIK 3 MM	ÖLÇÜNDRM DIN

	TARIH	ISIM
2013		
ÇIZEN	26.04.	SEFEROGLU
ONAY	26.04.	N.LANGAL
Norm		

Designation ADI: BACKREST INTERMEDIATE SUPPORT SHEET

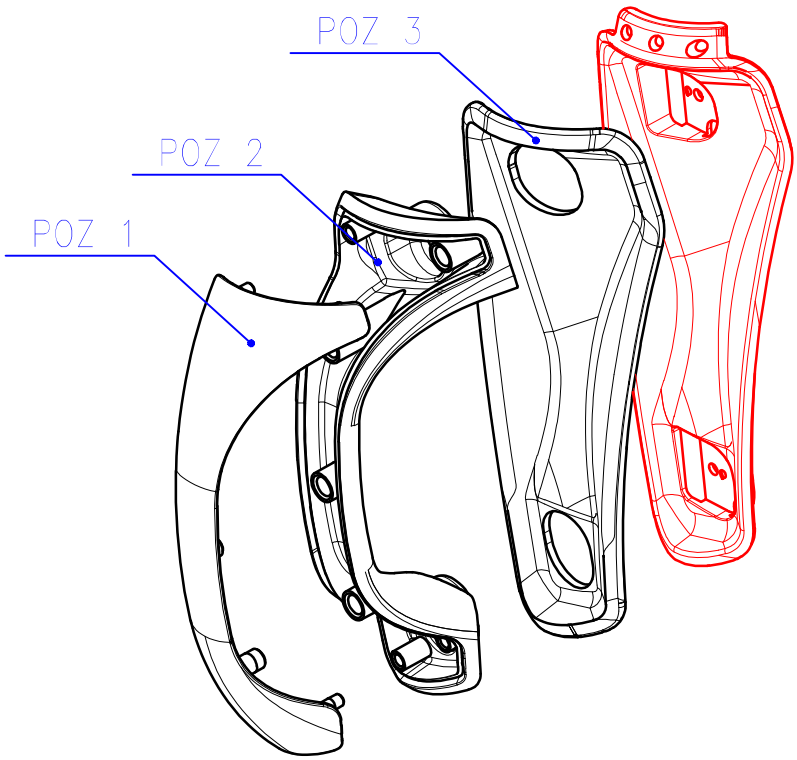
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY
c		RD 074 15	19.03.	S.S.	N.L.
b		RD 241 13	06.09.	A.Ç.	N.L.
a		TD 216 13	23.07.	A.Ç.	N.L.

Vlaamse overheid

SEGE

Dr.Nr. 209 092 | RESIM NO. | Page SAYFA 1 | 1 | A 4

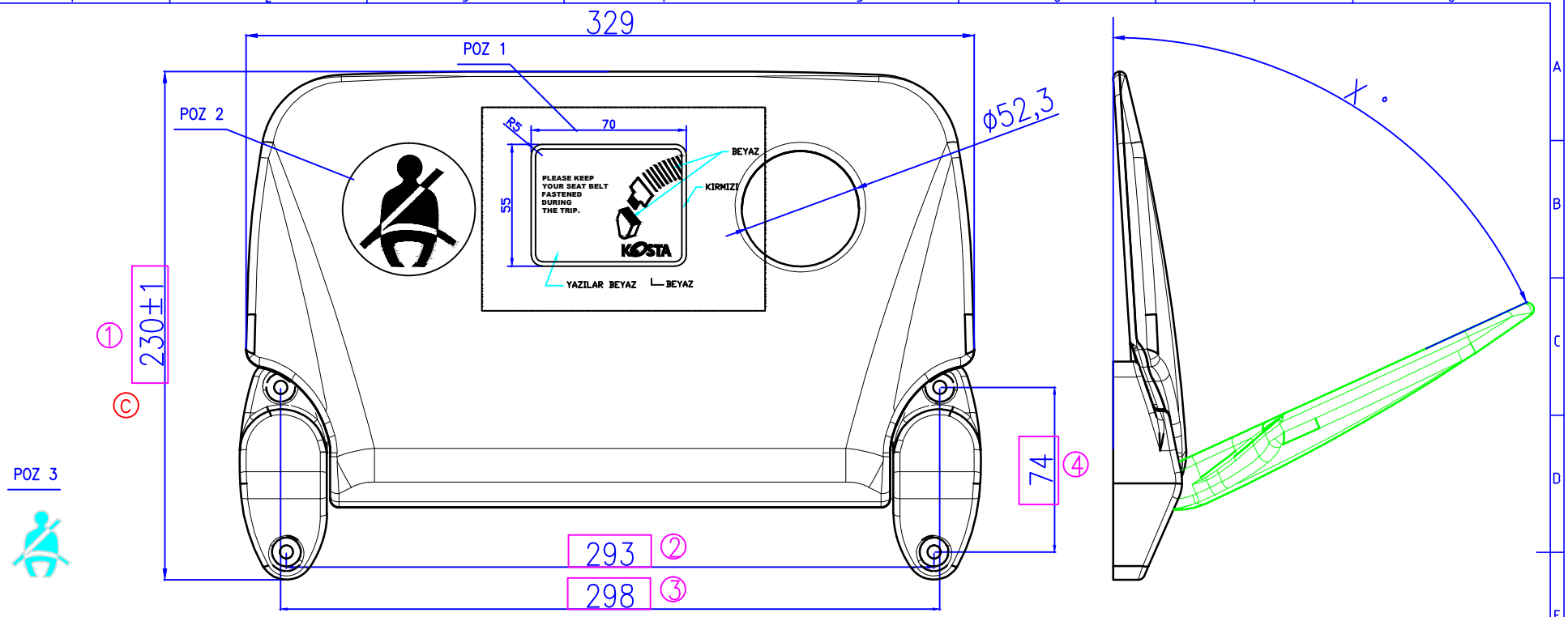
F.04.02.09/(X17.07.2008)



		POZ 1	POZ 2	POZ 3
KAPAK 7015, GÖVDE 7037, TAS 7037	400 788 SOL	40613020004	40613010002	40613010006
	400 789 SAG	40613020003	40613010001	40613010005
KAPAK 1001, GÖVDE 1001, TAS 1001	400 790 SOL	40613030004	40613030002	40613030006
	400 791 SAG	40613030003	40613030001	40613030005

Specifications ÖZELLIKLERI	Customer B.C. 5050 YENI VIP MÜSTERI	RESIM SEKLI A	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
	SERBEST ÖLÇÜ TOLERANSI	Scale ÖLÇEK	ÖLÇÜLER ISO R 128	Material MALZEME	
		ÖLÇÜ mm	ÖLÇÜNORM DIN		
	2015 TARIH ISIM ÇIZEN 13.04. B.B. ONAY 13.04. N.L. Norm	Designation STAR HANDLE GROUP LEFT		ADI	
POZ. Col. SÜTUN Revision DEGISIKLIK Date TARIH Name ISIM Appr. ONAY	SEGE	Dr.Nr. 400	RESIM NO. 780	Page SAYFA A 2	

Vlaamse overheid



SEGESIS NO	X±1	RENK	SELIGRAF	
40102010001	65°	RAL 7037	YOK	
40102030001	65°	RAL 1001	YOK	
40102040001	65°	RAL 9005	YOK	
40102020001	65°	RAL 7015	YOK	
40102040002	65°	RAL 9005	POZ1 (KOSTA)	ⓐ
40102010002	65°	RAL 7037	POZ1 (KOSTA)	ⓐ
40102040003	65°	RAL 9005	POZ 3	ⓑ
40102020002	65°	RAL 7015	POZ 2	ⓑ
40102020003	65°	RAL 7015	POZ 3	ⓑ
40102030002	65°	RAL 1001	POZ1 (KOSTA)	
40102030007	65°	RAL 1001	POZ 3	
40102010007	65°	RAL 7037	POZ 2	ⓓ
40102010008	65°	RAL 7037	POZ 3	

PARCA UZERINDE R>5 DEN KUCUK KOSE BULUNMAYACAK

Vlaamse overheid

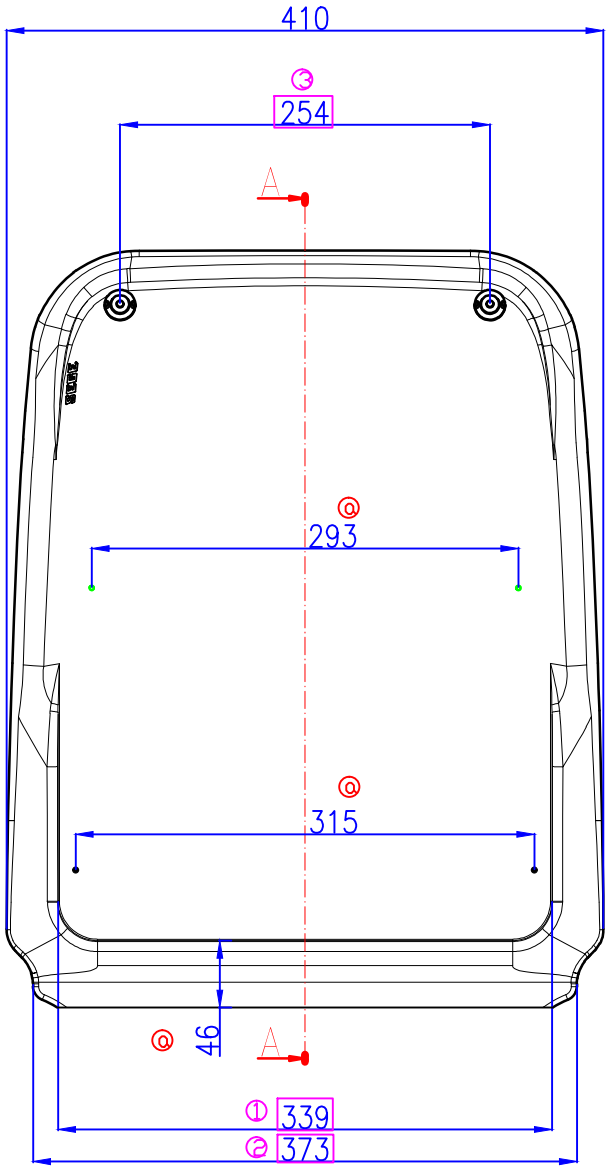
Specifications	Customer	RESIM SEKLI	ONEMLI FONKSIYONLAR/ KONTROL OLCUSU	KRIT.KAR	AUTOCAD
OZELLIKLERI	STD MUSTERI	T	④		
SERBEST OLCU TOLERANSI: DIN ISO 2768 m	Scale OLCEK 1:1	OLCULER ISO R 128	Material MALZEME: ABS		
	OLCU mm		OLCUNORM: DIN		
2012 TARIH ISIM	Designation ADI: TABLET YAYLI (65 DERECE)				
CIZEN 09.03. H.DINC					
ONAY 09.03. E.BEKTAS					
Norm					

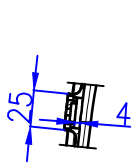
POZ.	Col. SUTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY
d	RD 226 13	12.08.	A.Ç.	N.L.	
c	RD 132 13	25.04.	A.Ç.	N.L.	
b	RD 197 12	16.07.	A.Ç.	E.B.	
a	RD 174 12	27.06.	A.Ç.	E.B.	

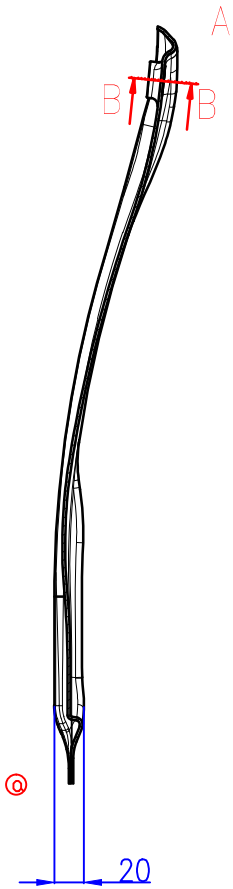
SEGE

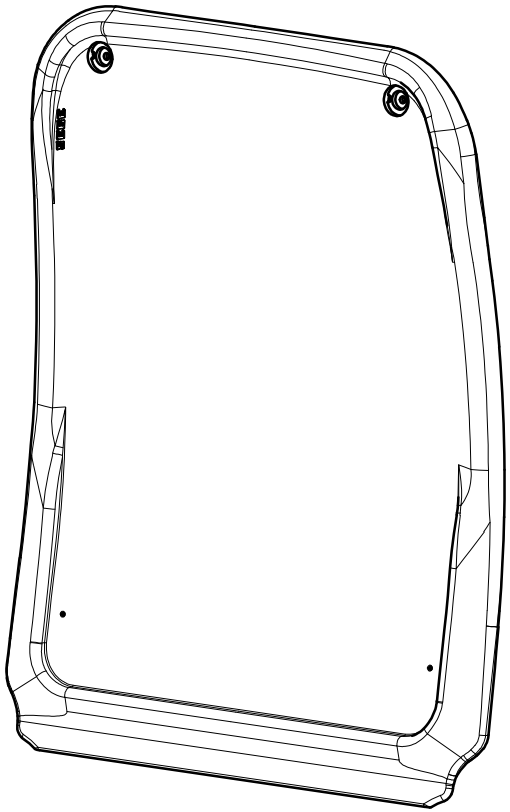
Dr.Nr. ⓔ RESIM NO: 40102010001 | Page SAYFA: A 2

F.04.02.09/0(17.07.2008)









VERILMEYEN OLCULER ICIN BAKNZ.MODEL

SEGESIS NO	RAL KODU
40201010001	RAL 7037
40201020001	RAL 7015
40201030001	RAL 1001

Specifications
RENK :RAL 7037
ÖZELLIKLERI

Customer
MÜSTERI

RESIM SEKLI: T

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLÇÜ TOLERANSI
DIN ISO 2768 m

Scale ÖLÇEK 1:1
ÖLÇÜ mm

ÖLÇÜLER ISO R 128

Material MALZEME
ENJEKSIYON PPC 2mm
ÖLÇÜNORM DIN

	TARIH	ISIM
2012		
ÇIZEN	31.08.	H.DINC
ONAY	31.08.	E.BEKTAS
Norm		

Designation ADI
BACKREST HALF COVER

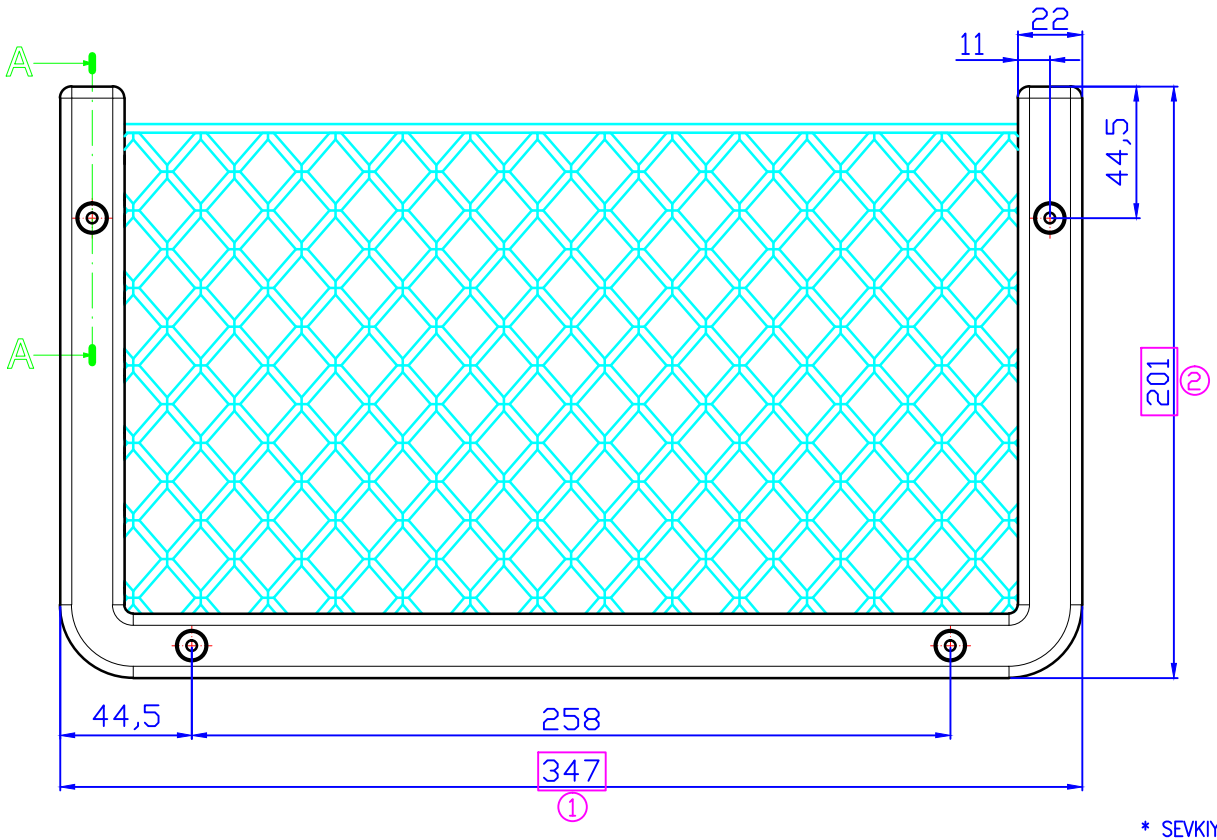
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY
b		RD 302 14	09.12.	A.Ç.	N.L.
a		RD 061 13	26.02.	A.Ç.	E.B.

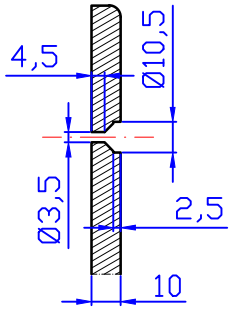
SEGE

Dr.Nr. RESIM NO. 40201010001

Page SAYFA A 1

F.04.02.09/5(17.07.2008)





A-A KESITI

SEGESIS KODU	RAL KODU
40401000008	RAL 7037
40402000009	RAL 7015
40403000011	RAL 1001
40404000011	RAL 9005

* SEVKIYAT FILE PLASTIK CERCEVESI ILE AYNI RENKTE
  4 ADET PLASTIK TAPA ILE BIRLIKTE OLACAKTIR.

* PARCA UZERINDE KESKIN KENAR VE CAPAK BULUNMAYACAK.

Vlaamse overheid

Specifications ÖZELLIKLERI: RAL 7037

Customer MÜSTERI: B.C. 5050 YENI VIP

RESIM SEKLI: T

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ: ②

KRIT.KAR

AUTOCAD

SERBEST ÖLÇÜ TOLERANSI: DIN ISO 2768 C

Scale ÖLÇEK

ÖLÇÜLER: ISO R 128

Material MALZEME: PP

ÖLÇÜ nn

ÖLÇÜNDRM | DIN

	TARIH	ISIM
2015		
ÇIZEN	07.04.	B.B.
ONAY	07.04.	N.L.
Norm		

Designation ADI: STAR FILE IPLI 350mm

SEGE

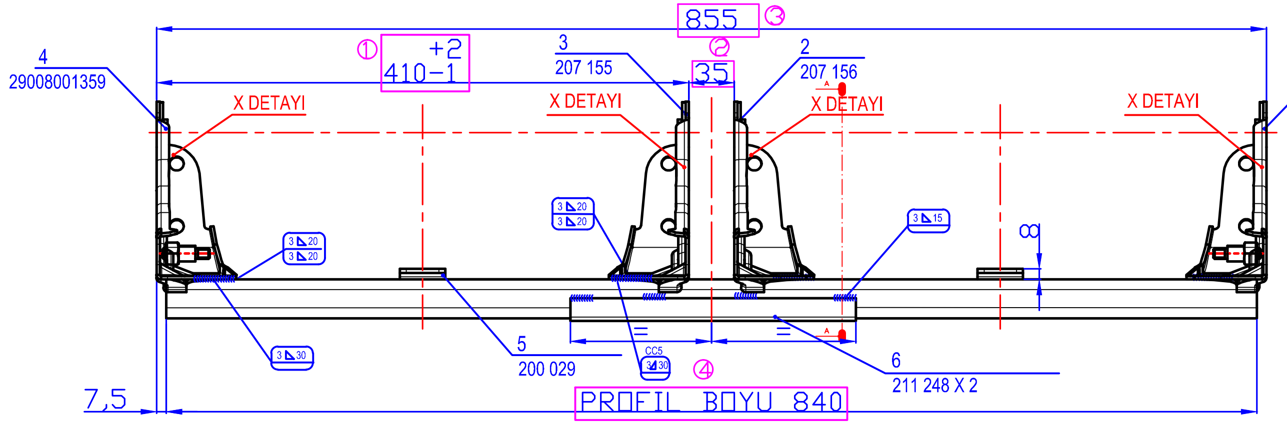
Dr.Nr. RESIM NO.: 40401000008

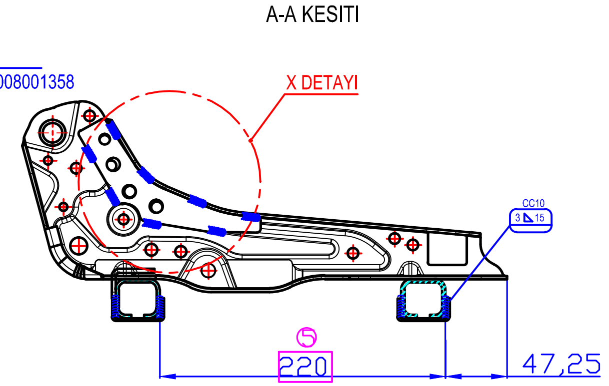
Page SAYFA: 1 / 1

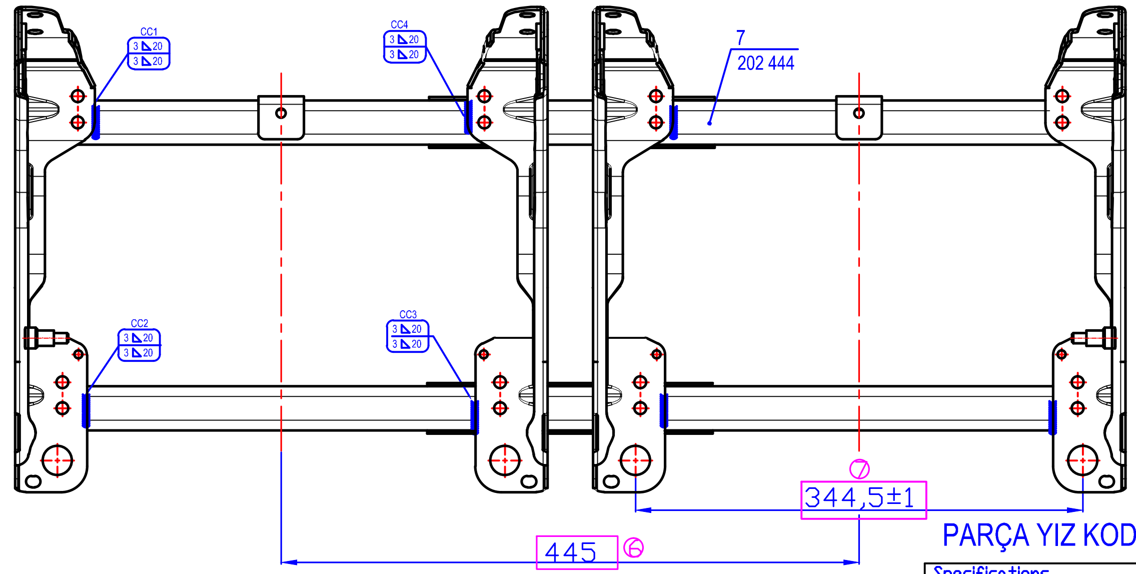
A 4

POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

F.04.02.09/(X17.07.2008)







PARÇA YIZ KODU: 23002C00058

Specifications / ÖZELLIKLERI	Customer / MÜSTERI	RESIM SEKLI	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ	KRIT.KAR	AUTOCAD
	AROBUS-MASTER				
	SERBEST ÖLCÜ TOLERANSI: DIN EN ISO 13920 AE	Scale / ÖLCEK: 1:1, ÖLCÜ mm	ÖLCÜLER: ISO R 128	Material / MALZEME	ÖLCÜNORM: DIN

2015	TARIH	ISIM
CIZEN	06.08.	O.G.
ONAY	06.08.	H.K.
Norm		

Vlaamse overheid

POZ.	Col. / SÜTUN	Revision / DEGISIKLIK	Date / TARIH	Name / ISIM	Appr. / ONAY

Designation / ADI: DOUBLE CHASSIS WLD.PNT

SEGE

Dr.Nr. / RESIM NO.: 24002C00070

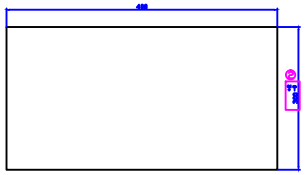
Page / SAYFA: A 2

F.04.02.09/0(17.07.2008)

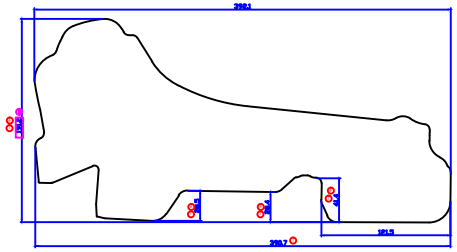
KAYNAK TOLERANSI : DIN EN ISO 13920 A

OPERASYON 10: BANT KESME

OPERASYON 20: DKLMLEME

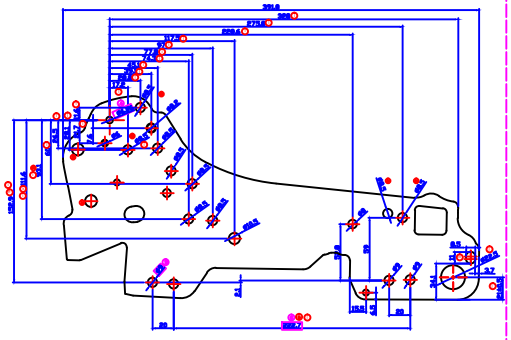


OPERASYON 30: ¢EVRE KESME



OPERASYON 40: DELME

Belirtilmeyen °l- ¿ler i-in bakÑz model-teknik resim.



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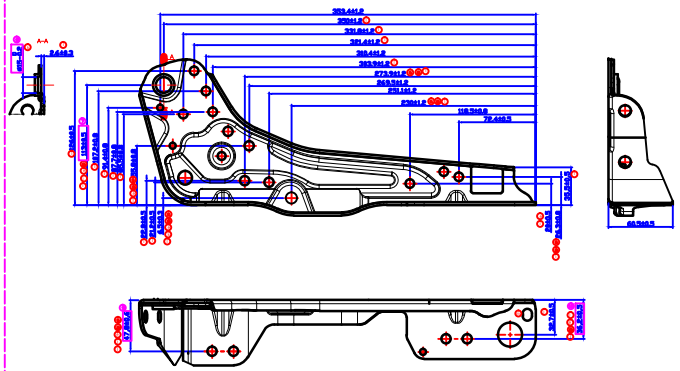
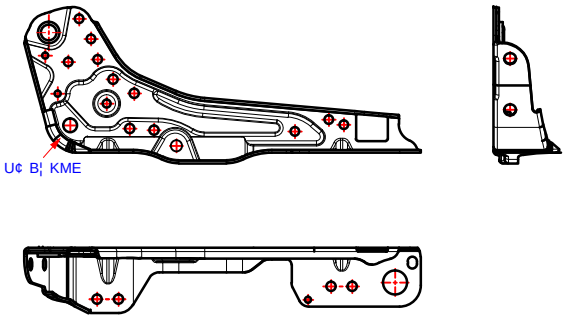


OPERASYON 60: U¢ B¦ KME



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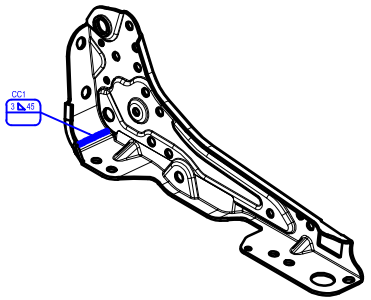


YANAK SACI SAÎ KODU : 29001000002

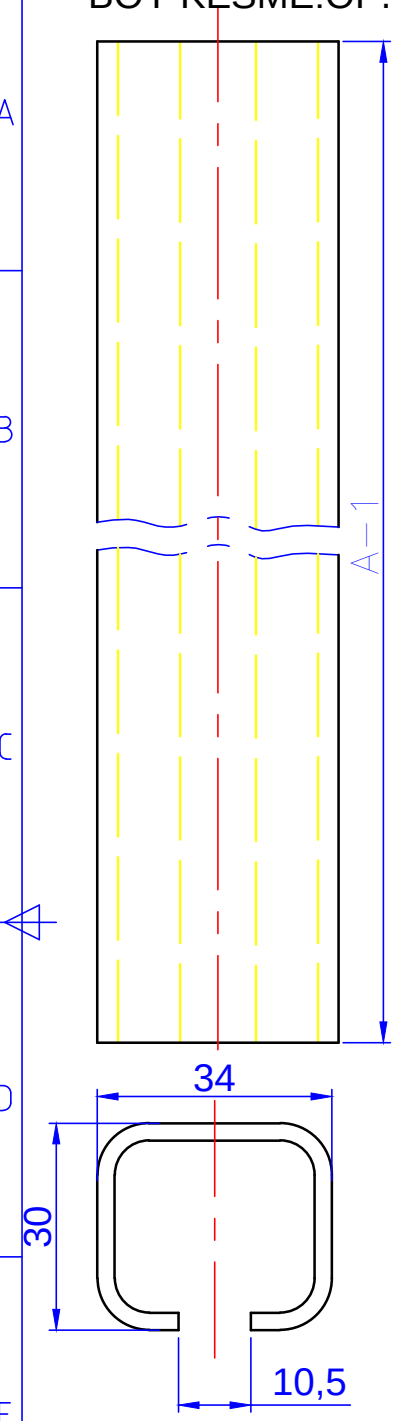
Specifications ÖZELLIKLERI				Customer STD MÜSTERI	RESIM SEKLI / ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ (10) / KRIT.KAR CC1 / AUTOCAD
				SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 C	Scale ÖLÇEK 1:1 / ÖLÇÜLER ISO R 128 / Material MALZEME ERD 4936 (E370)KALINLIK : 2,5 / ÖLÇÜNORM DIN
				2012 TARIH ISIM	Designation ADI SIDE PANEL LEFT
				ÇIZEN 28.02. A.CETIN	
				ÖNAY 28.02. E.BEKTAS	
p	TD 136 15	08.05.	A.Ç.	N.L. Norm	
n	RD 190 14	08.07.	B.B.	N.L.	
m	TD 067 14	01.04.	O.G.	N.L.	
l	TD 311 13	24.12.	A.Ç.	N.L.	
POZ. Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ÖNAY	Dr.Nr. RESIM NO. 29001000001 / Page SAYFA A 2

Vlaamse overheid

SEGE

F.04.02.09/0017.07.2008

BOY KESME:OP. 10



		212 781	520	212 790	1150
		212 628	1285	212 619	896
		212 431	476	212 411	430
		211 942	822	212 404	1060
		211 934	890	211 595	425
		211 185	855	210 277	1360
		209 978	1040	209 175	1630
		208 909	605	207 913	110
		208 395	848	207 912	468
		207 903	1690	203 711	1030
		207 461	866	203 427	1112
		207 417	895	203 426	481
		207 344	385	203 347	870.5
		207 151	1430	203 344	1353
		207 072	844	203 286	527,5
		207 071	824	201 698	1260
		207 917	800	200 415	1296
		206 318	850	201 498	847
		206 330	850	201 518	1330
		206 327	864	201 525	900
		206 319	911	201 528	870
		206 326	870	203 093	1167
		206 765	1300	201 954	829
		206 753	940	201 949	839
		206 455	1134	201 659	400
		206 450	494	200 589	396
		205 439	877	203 164	990
		205 367	860	201 301	883
		205 362	1025	201 479	875
29005000579	1175	206 825	420	206 995	850
29005000574	770	204 670	460	202 444	840
29005000573	1700	204 634	500	203 039	820
29005000571	1340	204 633	1100	205 678	1310
29005000572	1500	203 749	725	201 566	410
213 227	365	203 718	1340	201 569	405
PARCA NO	A (mm)	PARCA NO	A (mm)	PARCA NO	A (mm)

Specifications / ÖZELLIKLERI

Customer / MÜSTERI

RESIM SEKLI: T

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLCÜ TOLERANSI: DIN ISO 2768 m

Scale / ÖLCEK: 1/1 — ÖLCÜ mm

ÖLCÜLER: ISO R 128

Material / MALZEME: 4936 - 34x30x2,5mm

ÖLCÜNORM: DIN

	TARIH	ISIM
2009		
CIZEN	09.12	A.CETIN
ONAY	09.12	H.DINC
Norm		

Designation / ADI: C PROFILE

POZ.	Col. / SÜTUN	Revision / DEGISIKLIK	Date / TARIH	Name / ISIM	Appr. / ONAY
b		RD 117 15	22.04.	O.G.	N.L.
a		RD 091 10	10.06.	A.Ç	H.D

SEGE

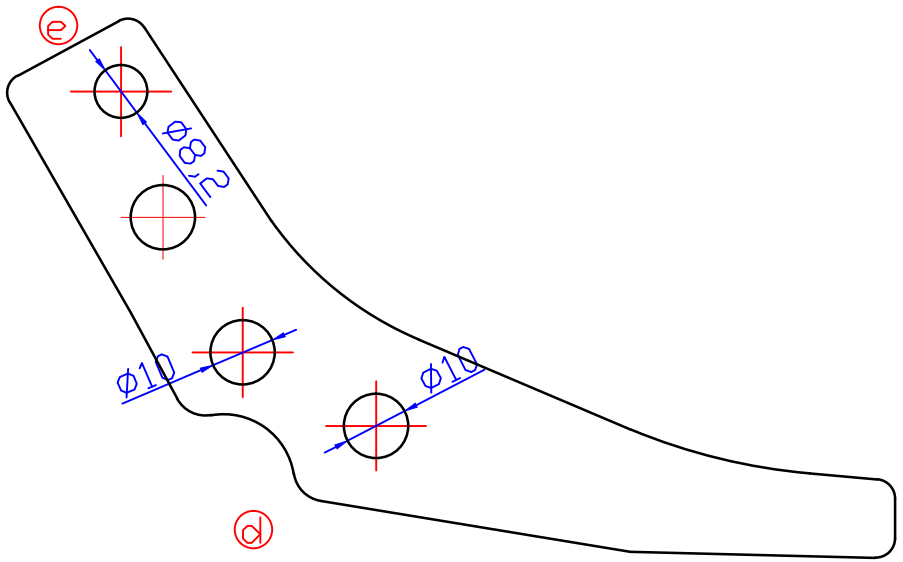
Dr.Nr. 200 589

RESIM NO.

Vlaamse overheid

Page / SAYFA: A 4

F.04.06(Rev:04/20.10.06)



Specifications	Customer	RESIM SEKLI	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
ÖZELLIKLERI	MÜSTERI	T			

SERBEST ÖLÇÜ TOLERANSI	Scale ÖLÇEK	ÖLÇÜLER	Material	MALZEME
DIN ISO 2768 m	1:1	ISO R 128	St52 KALINLIK:3	
	ÖLÇÜ mm		ÖLÇÜNORM DIN	

	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY
e		RD 207 16	27.08.	A.Ç.	N.L.
d		RD 137 15	11.05.	S.S.	N.L.
c		RD 179 13	03.06.	A.Ç.	N.L.
b		RD 091 13	29.03.	A.Ç.	E.B.
a		TD 251 12	23.08.	A.Ç.	E.B.

	TARIH	ISIM
2011		
ÇIZEN	26.09.	A.C
ONAY	26.09.	H.D
Norm		

Designation ADI

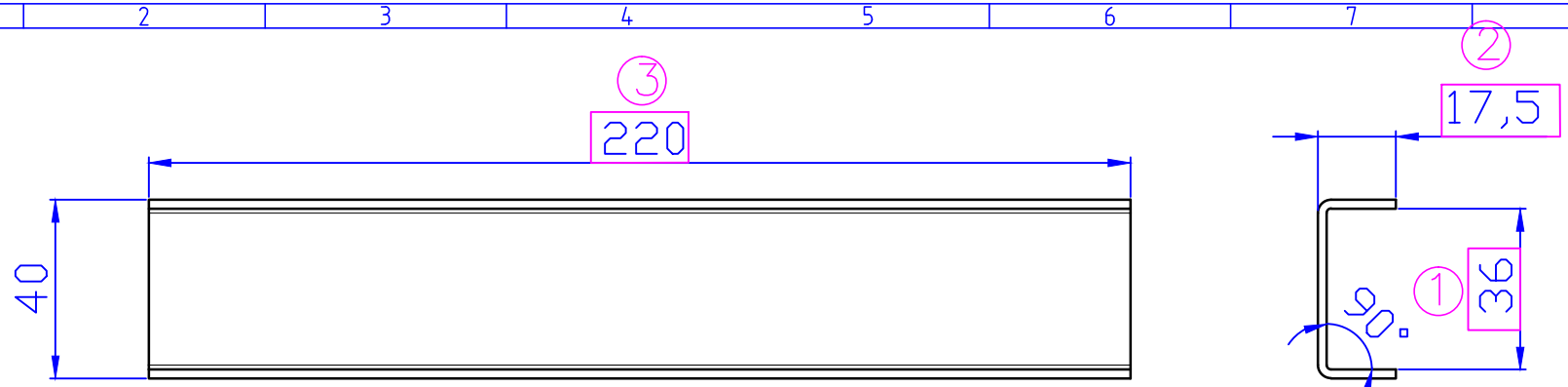
SIDE PANEL SUPPORT SHEET

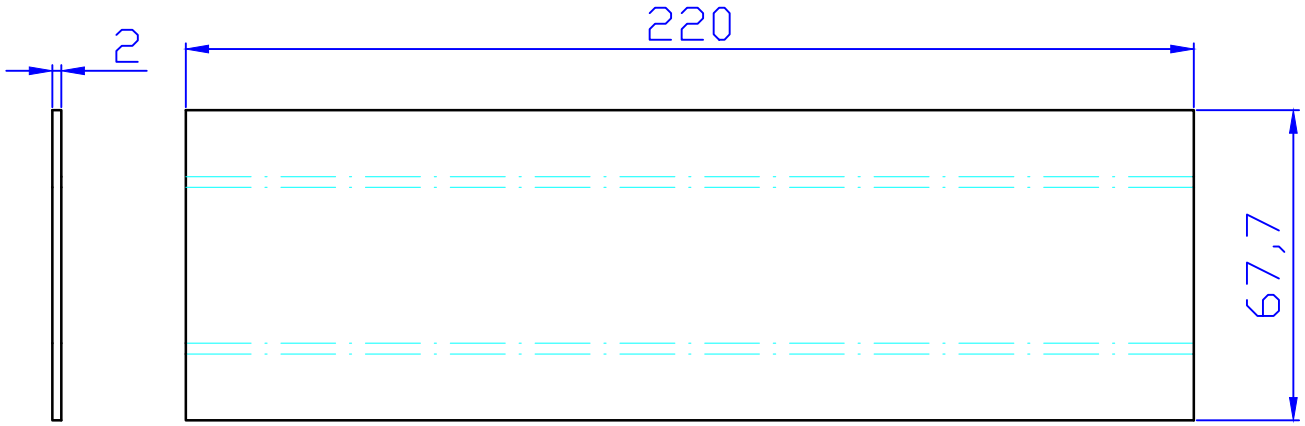
SEGE

Dr.Nr. 207 157 RESIM NO.

Page SAYFA A 3

F.04.02.09/17.07.2008





BANT KESME KODU :OP. 10

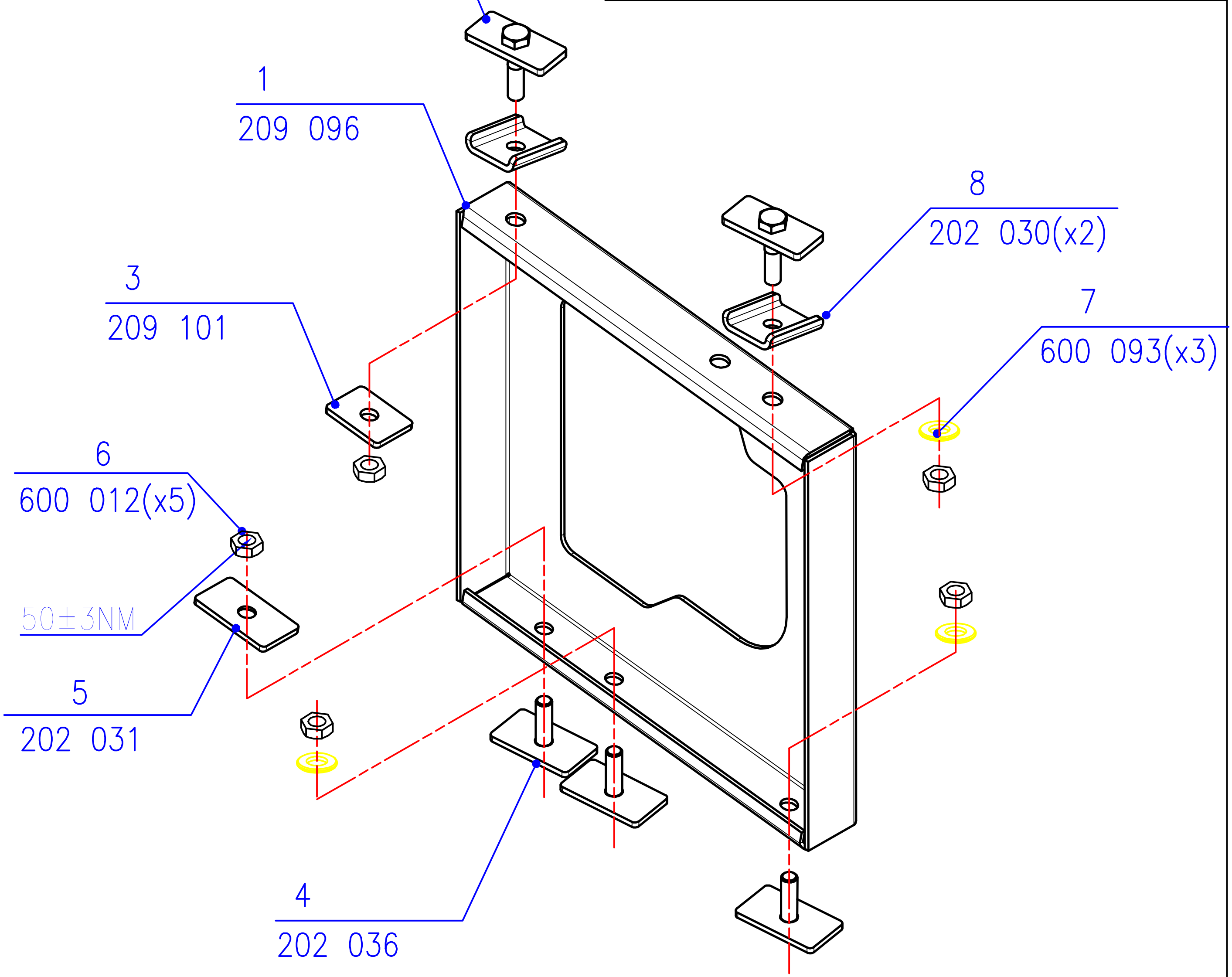
DÜZLEŞTİRME KODU: OP. 20

BÜKÜM KODU: OP. 30

Specifications ÖZELLIKLERI				Customer ROMANYA MÜŞTERİ		RESIM SEKLI T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD		
				SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 m		Scale ÖLÇEK 1:1 ÖLÇÜ mm	ÖLÇÜLER ISO R 128	Material MALZEME ST37 KALINLIK 2mm ÖLÇÜNORM DIN			
				2014	TARIH	ISIM	Designation ADI DOUBLE CHASSIS SUPPORT SHEET L:220 mm				
				ÇIZEN	11.04.	E.S.					
				ONAY	11.04.	N.L.					
				Norm							
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY	SEGE	Dr.Nr. 211 248	RESIM NO.	Page SAYFA 1 1/1 A 4		

Vlaamse overheid

		PART LIST	
1	209096	SEAT LEG	1
2	202033	M10x30 8.8 SEAT-LEG ASSEMBLY BOLT	2
3	209101	UPPER SUPPORT SHEET	1
4	202036	M10x30 8.8 LEG-C RAIL ASSEMBLY BOLT	3
5	202031	BOTTOM SUPPORT SHEET	1
6	600012	M10 FIBER NUT 8.8	5
7	600093	WASHER 3 mm 10/30	3
8	202030	MANACLE FOR LEG	2



Specifications
ÖZELLIKLERI

Customer
MÜSTERI

RESIM SEKLI Y

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLCÜ TOLERANSI

Scale ÖLCEK

ÖLCÜ mm

ÖLCÜLER ISO R 128

Material MALZEME

ÖLCÜNORM DIN

2013	TARIH	ISIM
CIZEN	24.04.	SEFEROGLU
ONAY	24.04.	LANGAL
Norm		

Designation ADI

KRAFT LEG
ASSEMBLY DWG [illegible] R14

Dr.Nr. RESIM NO.

400 621

Page SAYFA 1

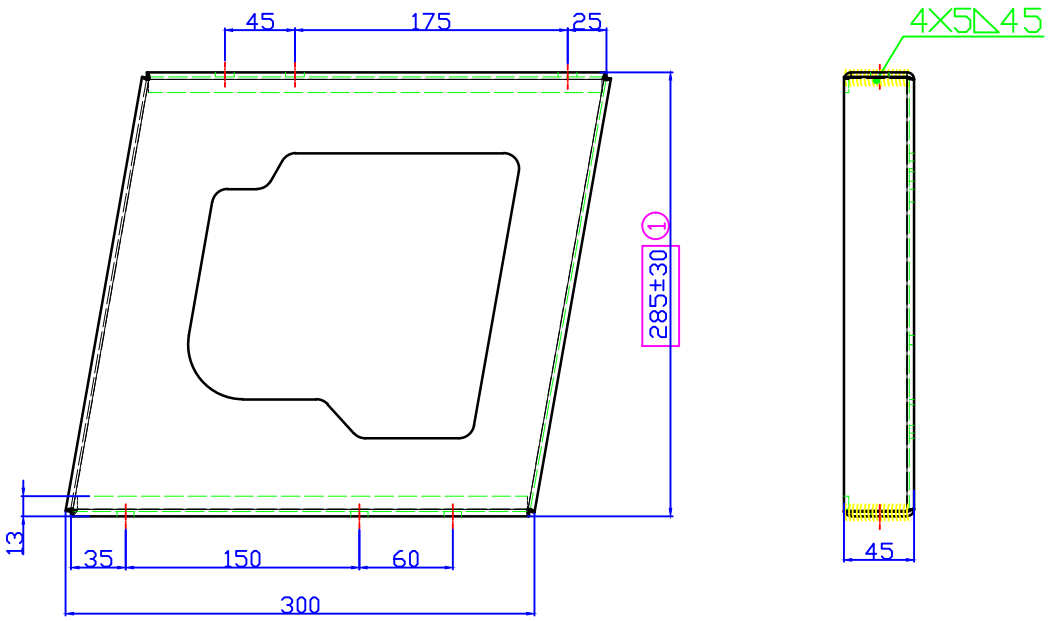
1

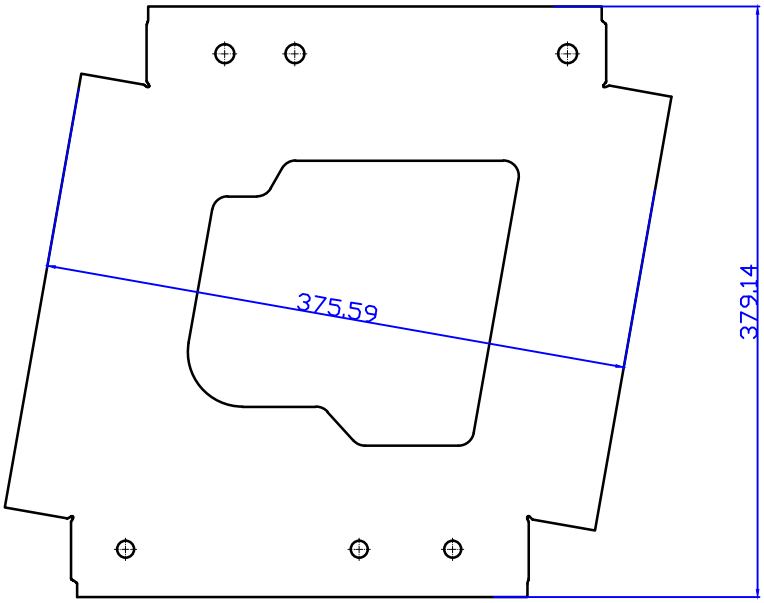
A 4

POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

SEGE

Vlaamse overheid



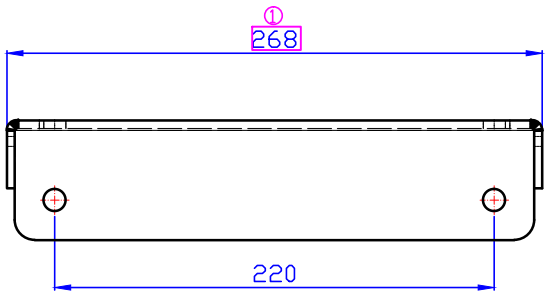


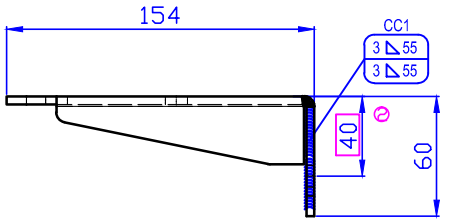
SOL AYAK YIZ. KODU : 209 097
SAĞ AYAK KODU : 209 098
SAĞ AYAK YIZ KODU: 209 099

SOL AYAK BÜKÜM KODU: 209 104
SAĞ AYAK BÜKÜM KODU : 209 105
AÇINIM KODU: 209 100

Specifications ECE R14 – M2 AYAK ÖZELLIKLERI	Customer STD MÜSTERI	RESIM SEKLI T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ 1	KRIT.KAR	AUTOCAD
	SERBEST ÖLÇÜ TOLERANSI DIN EN ISO 13920 A	Scale ÖLÇEK 1:1 ÖLÇÜ mm	ÖLÇÜLER ISO R 128	Material MALZEME St 52 Kalinlik 3 mm ÖLÇÜNORM DIN	
	2013 TARIH ISIM CIZEN 24.04. SEFEROGLU ONAY 24.04. LANGAL Norm	Designation ADI SEGE KRAFT LEG LEFT WLD.PNT. L:285 mm			
POZ. Col. SÜTUN Revision DEGISIKLIK Date TARIH Name ISIM Appr. ONAY	SEGE	Dr.Nr. 209 096	RESIM NO.	Page SAYFA 1/1 A 4	

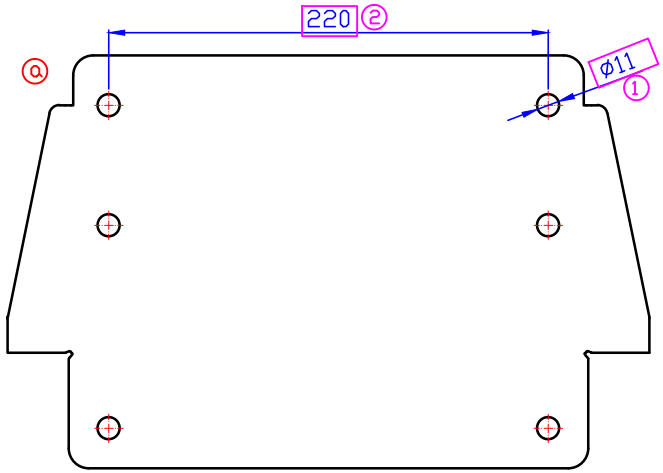
Vlaamse overheid





CAM DİBİ BAGLANTI SACI KY. YIZ. : 28004E00009

NOT: Lazer par- a ve b¿kme operasyonu DIN ISO 2768 m ' ye kontrol edilecektir.



ABKANT BÜKÜM : OP10

CAM DİBİ BAĞLANTI SACI ACINIM : 29004001005ⓐ

CAM DİBİ BAĞLANTI SACI RAL 7037 : 28004A00005

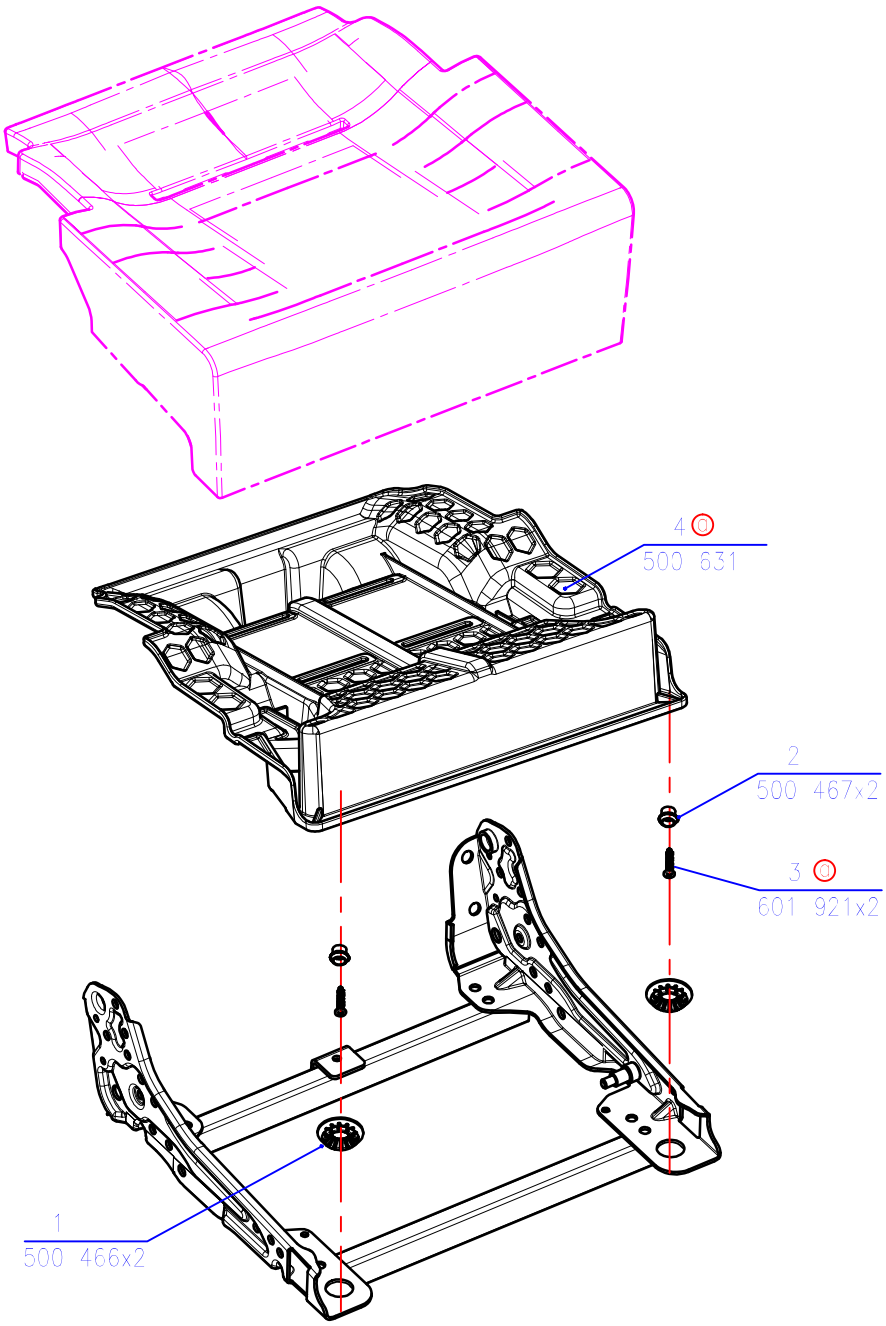
Specifications ÖZELLIKLERI	RAL 9005 75±25 µ ⓑ		Customer MÜSTERI	PIYASA	RESIM SEKLI
					④ ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ
			SERBEST ÖLÇÜ TOLERANSI	DIN EN ISO 13920 AE	Scale ÖLÇEK 1:1
					ÖLÇÜLER ISO R 128
					Material ⓐ St 52 KALINLIK 4 mm
					ÖLÇÜNORM DIN
			2014 TARIH	ISIM	Designation ADI
			ÇIZEN 20.08.	E.S.	WINDOW SIDE LINKAGE SHEET WLD. PNT.
			ONAY 20.08.	LANGAL	
			Norm		
b	RD 002 15	28.01. A.Ç. N.L.			Dr.Nr. ⓑ 28004D00003
a	RD 295 14	02.12. S.S. N.L.			RESIM NO.
POZ. Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY	Page SAYFA A 2

Vlaamse overheid

SEGE

AUTOCAD

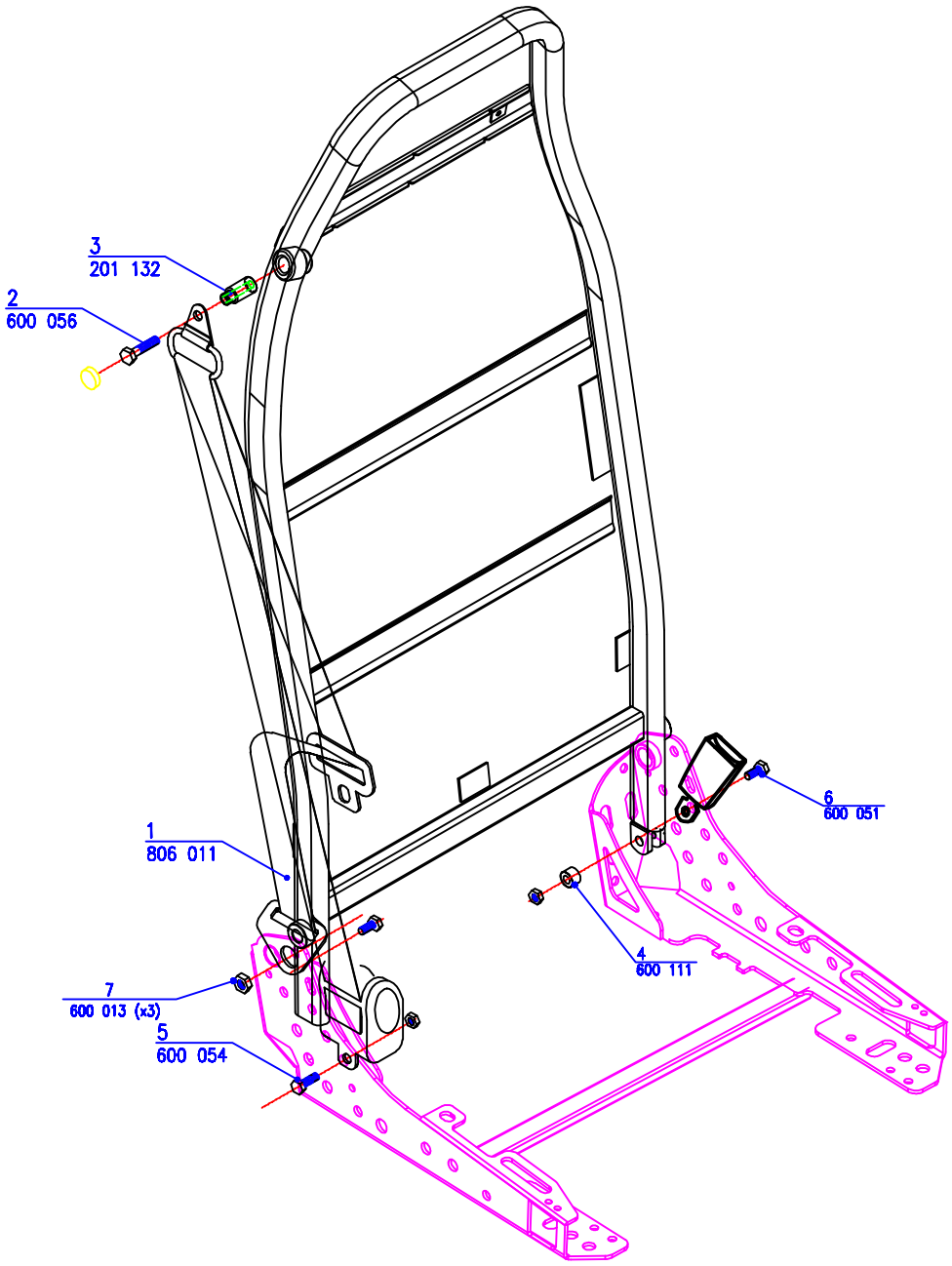
F.04.02.09/0(17.07.2008)



YAGLANACAK YUZEY

Specifications ÖZELLIKLERI						Customer STD MÜSTERI	RESIM SEKLI A	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ	KRIT.KAR / AUTOCAD
						SERBEST ÖLCÜ TOLERANSI	Scale ÖLCEK ÖLCÜ mm	ÖLCÜLER ISO R 128	Material MALZEME ÖLCÜNORM DIN
						2012 TARIH ISIM	Designation ADI		
						CIZEN 27.09. A.CETIN	CUSHION LINKAGE GROUP		
						ONAY 27.09. BEKTAS			
						Norm			
a		RD 302 13	02.12.	A.Ç.	N.L.	SEGE	Dr.Nr. 400 211	RESIM NO.	Page SAYFA 1/1
POZ.	Col. SUTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY				A 4

Vlaamse overheid

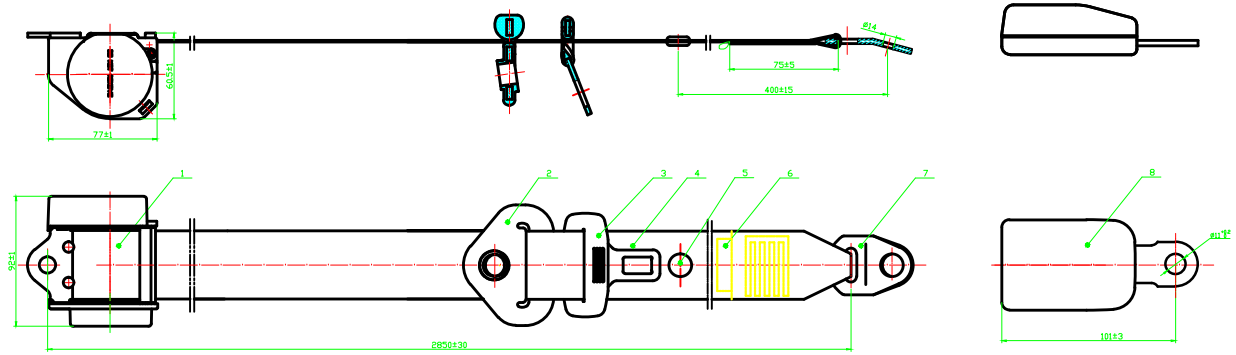


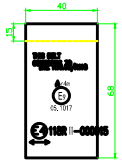
YAGLANACAK YUZEY

Specifications ÖZELLIKLERI	Customer STD MUSTERI	RESIM SEKLI Y	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLCÜSÜ	KRIT.KAR	AUTOCAD
	SERBEST ÖLCÜ TOLERANSI	Scale ÖLCEK	ÖLCÜLER ISO R 128	Material MALZEME	
		ÖLCÜ mm		ÖLCÜNORM DIN	
	2009 TARIH ISIM CIZEN 27.03. S.S. ONAY 27.03. DINÇ Norm	Designation 3 NK EMNIYET KEMER GRUBU			ADI
POZ. Col. SÜTUN / Revision DEGISIKLIK / Date TARIH / Name ISIM / Appr. ONAY	SEGE	Dr.Nr. 400 024	RESIM NO.	Page SAYFA 1 1 A 4	

Vlaamse overheid

HA3022?14





Notes

1、Parts shall conform to ECE R16.05/R118.
2、The retractor shall be extracted and retract smoothly and no noise.
3、The force of retract and extract shall be:
a、F≥15N±1 when extracted to 2850mm;
b、F≥9±1N when extracted to 2400mm;
c、F≥5.5±1N when extracted to 1500mm;
The extracted length shall be measured from center of bolt hole on the retractor frame to the center of tongue hole.
4、Stitching on the anchor as per pattern #8。
5、All exposed parts are black except press button.
6、Angle 90° (Vertical Installed)。

No.	DWG.No.	Desription	Qty	Material	Unit Weight	Total Weight	Remarks
8	HA302?1?2	Buckle Assy.	1				
7	SY-D1202/6	B2 Anchor	1	45#			?14,15°
6	HA302?14?1-1	E9 Label	1	Nonwoven, Black			A4m-E9-05
5	SY-1028 3/4	Position Button	1	POM			
4	FM-YYBA-4#	Webbing?Black 5trips?1		Polyester			Raw?2950
3	SY-S1570	A2 Tongue	1	45#			
2	SY-H1470	D18 Pillar Loop	1	PA6			
1	HA302?14?1	ELR 3-P Assy.	1				

Marks	Rev.	Revised Dwg No	Sign	Date	Seat Belt Assy. (Vertical 3-P)	HA302
Desig		Sindrd			SEGE	HA302?14
Colla					Dwg Mark / Mass / Scale	
Aud					S / A / 1:1	
Tec		App			Pages / Page / Rev.01	YUYAO SONGYUAN SAFETY BELTS

General Use
Illus
Collation
Former Origin
Original
Sign
Date

Specifications
ÖZELLIKLERI

Customer
STD
MÜSTERI

RESIM SEKLI: T
ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ
KRIT.KAR
AUTOCAD

SERBEST ÖLÇÜ TOLERANSI
DIN ISO 2768 M

Scale ÖLÇEK 1:1
ÖLÇÜ mm
ÖLÇÜLER ISO R 128
Material MALZEME
ÖLÇÜNORM DIN

	TARIH	ISIM
2010		
ÇIZEN	10.06.	S.S
ONAY	10.06.	H.D
Norm		

Designation ADI
3 POINT SAFETY BELT

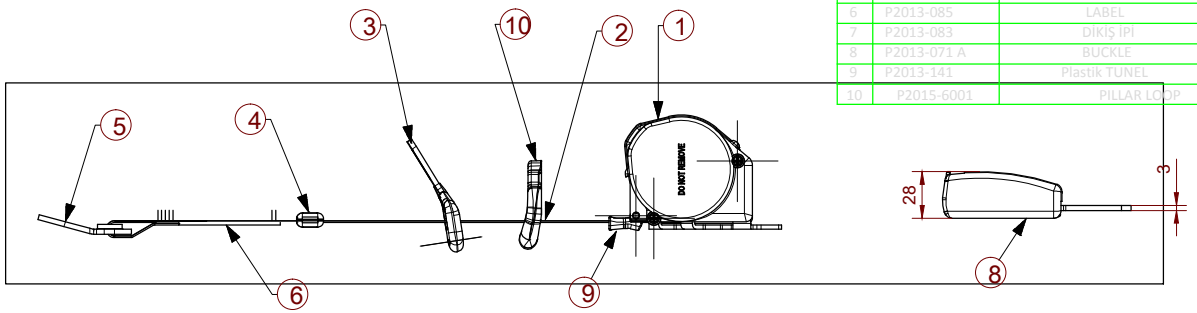
Vlaamse overheid

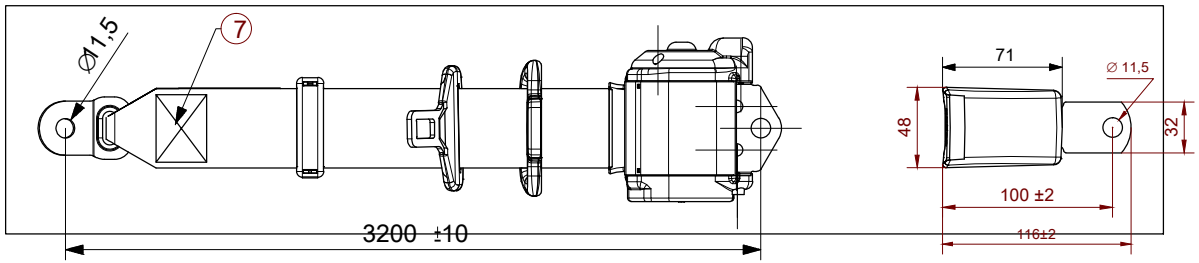
PÜZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

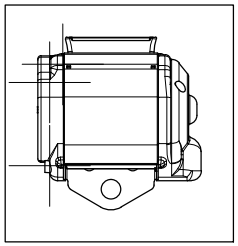
SEGE

Dr.Nr. 806 032
RESIM NO.
Page SAYFA A 1

POS	PART CODE	PART NAME/PARCA ISMI	MATERIAL
1	P2013-077 D	RETRACTOR	Din En 10130
2	P2013-060	WEBBING/KEMER KESIM BOYU 3200 mm.	POLYESTER
3	P2013-021	TONGUE/ AÇILI DİL	CK45 (45-50 hrc)
4	P2013-073	PLASTİK TUTUCU	PPC-9712MFI 25
5	P2012-062	ENDBRACKET	Din En 10130
6	P2013-085	LABEL	POLYESTER
7	P2013-083	DİKİŞ İPİ	POLYESTER
8	P2013-071 A	BUCKLE	Pom
9	P2013-141	Plastik TUNEL	Pom
10	P2015-6001	PILLAR LOOP	Pom





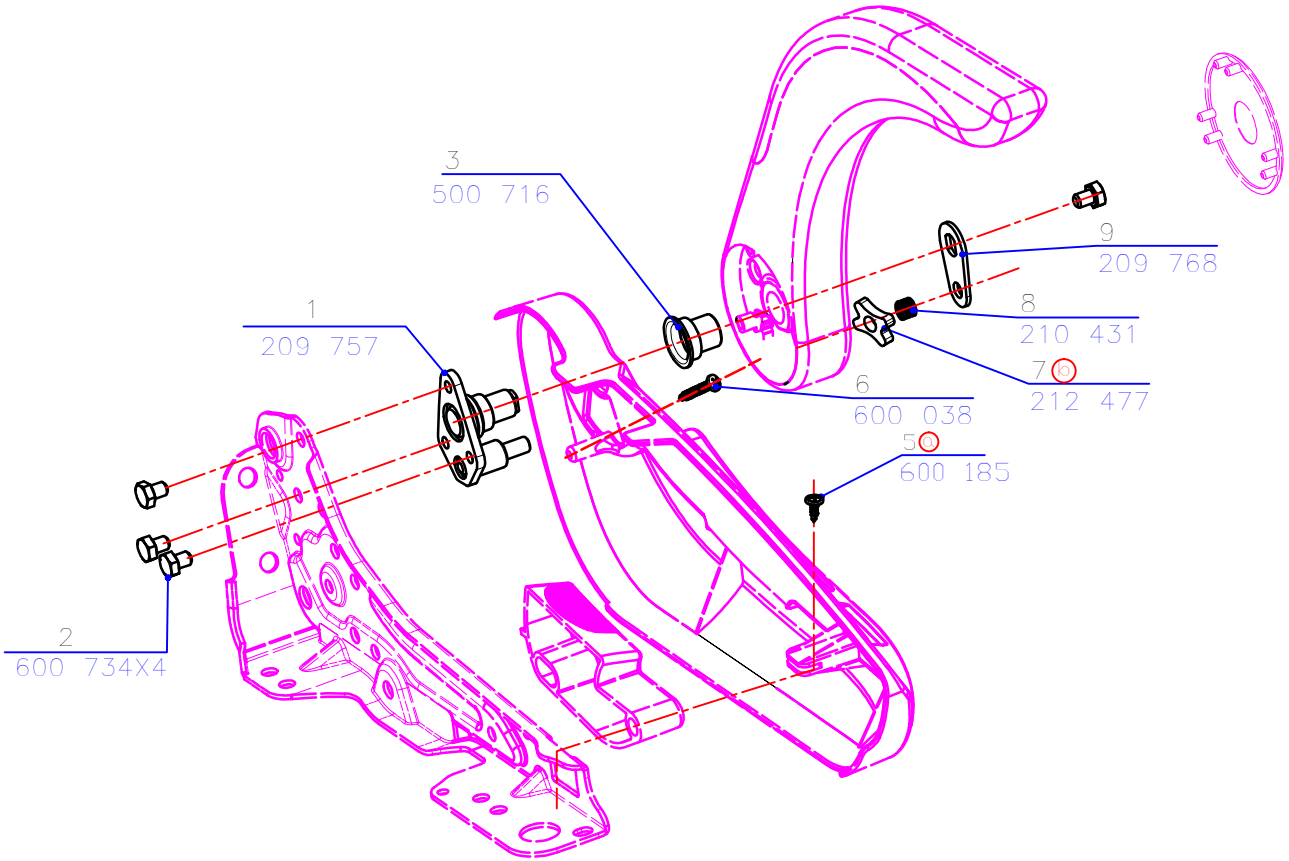


WY: 0°
WX: 0°

A0	Technical	Drawing created		25.03.2015	U.G	O.P
Index	Feld/Sec	Anderung/Revision text		Datum Date	Name	Gepr. Check
Alle masse gelten für das fertigteil einschliesslich des Oberflchenschutzes all dimensions apply to the finished product including surface protection		Zeichnungsverantwortung Drawing Responsibility		Gurttyp Belt Type 03	Oberflachenra.Surface finish DIN 1302	MaBstab/scale 1:2
Werkstückkanten/Edge finished ISO13715		Name :	Ufuk Günhan	Sitz Seat ------	Gewicht/Weith gr.	
Allgemeintoleranz für Nennmasse General tolerances for nominal dimensions	fertig/finished ISO2768-vL	Abt./Dep.	Technical			
		Gez./Draw	Murat Afyon	Benennung/Title 3 POİNT AUTOMATİC SHOULDER BELT		Blatt/sheet 1 Von/of 1
		Datum/Date	25.03.2015			
		Gepr./Check.	Osman Palaz			
		Datum/Date	25.03.2015			
ISO 128				Sach-Nr/Basic Nr P2015-03-0		INDEX A0
				Verwendung/Use : -		--
				Production drawing		

Vlaamse overheid

Specifications	Customer				
OZELLIKLERI	STD	RESIM SEKLI T	ONEMLI FONKSIYONLAR/ KONTROL OLCUSU	KRITKAR CC5	AUTOCAD
	SERBEST OLCU TOLERANSI DIN ISO 2768 M	Scale OLCEK 1/1	OLCULER ISO R 129	Material MALZEME	
		OLCU mm	OLCUNUN	DIN	
	2015 TARIH ISIM	Designation			AIR
	CIZEN 25.03. A.CETIN	PALAZ 3 POINT SAFETY BELT			
	ONAY 25.03. N.LANGAL				
	Norm				
Col. Revision Date Name Appr.	SEGE	Dr.Nr. 806 052	RESIM NO.	Page SAYFA A 1	

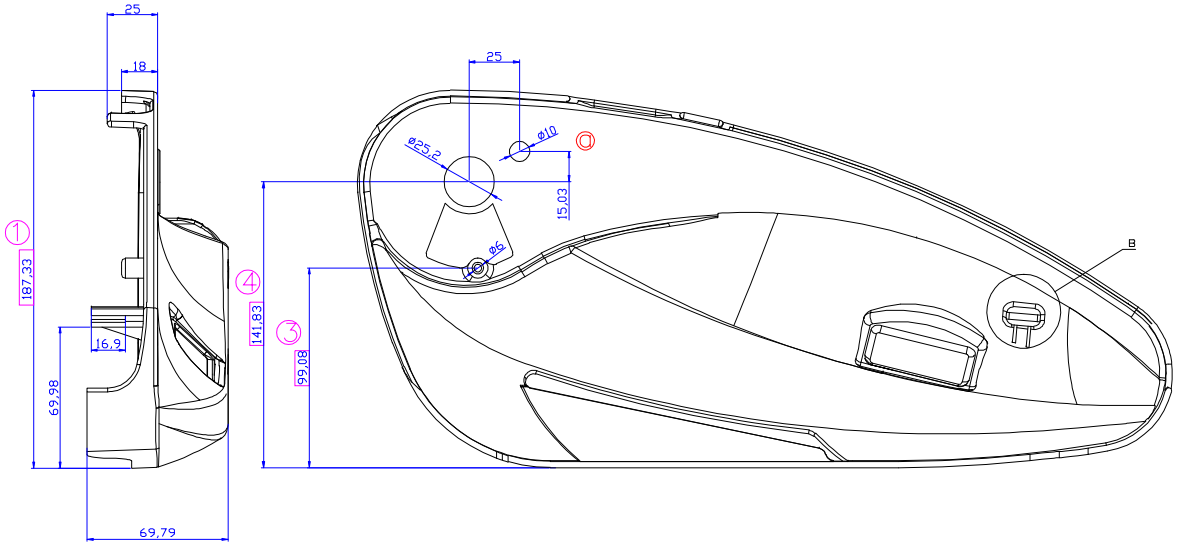


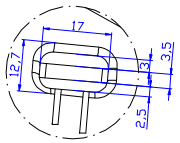
Specifications			Customer	RESIM SEKLI	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ / KRIT.KAR / AUTOCAD
ÖZELLIKLERI			STD	Y	
			MÜSTERI	SERBEST ÖLÇÜ TOLERANSI	Scale ÖLÇEK 1:1 / ÖLÇÜ mm / ÖLÇÜLER ISO R 128 / Material MALZEME / ÖLÇÜNORM DIN
			2015 TARIH ISIM		Designation ADI
			ÇIZEN 16.01. A.CETIN		V.53 ARMREST COVER LINKAGE GROUP
			ONAY 16.01. N.LANGAL		
			Norm		
b	TD 139 15	12.05.	A.Ç.	N.L.	
a	RD 103 15	10.04.	A.Ç.	N.L.	
POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY

SEGE

Dr.Nr. 400 761 / RESIM NO. / Page SAYFA A 3

Vlaamse overheid





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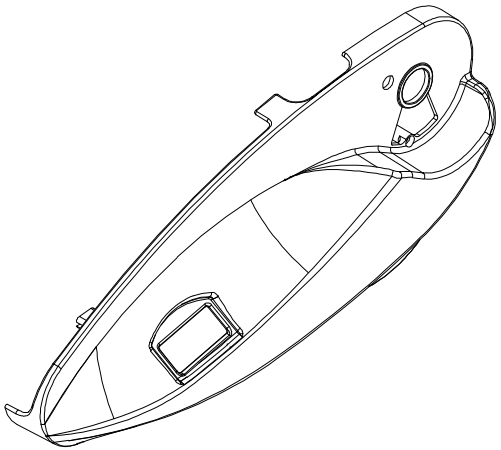
Scale: 2:1



PARÇA NO	RAL KODU	
500 291 SOL	RAL 7037	
500 292 SAG	RAL 7037	
500 166 SOL	RAL 1001	ⓑ
500 167 SAG	RAL 1001	
500 374 SOL	RAL 7015	ⓒ
500 375 SAG	RAL 7015	

PARCA SAG KODU: 500 292

Specifications / ÖZELLIKLERI	Customer / MÜSTERI: STD	RESIM SEKLI: T	ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ: ④	KRIT.KAR	AUTOCAD
	SERBEST ÖLÇÜ TOLERANSI: DIN ISO 2768 V	Scale / ÖLÇEK: 1:1	ÖLÇÜLER: ISO R 128	Material / MALZEME: PP	
		ÖLÇÜ mm	ÖLÇÜNORM: DIN		

	TARIH	ISIM
2010		
ÇIZEN	02.02.	E.BEKTAS
ONAY	02.02.	H.DINC
Norm		

Designation / ADI: VIZYON 50 SIDE COVER LEFT

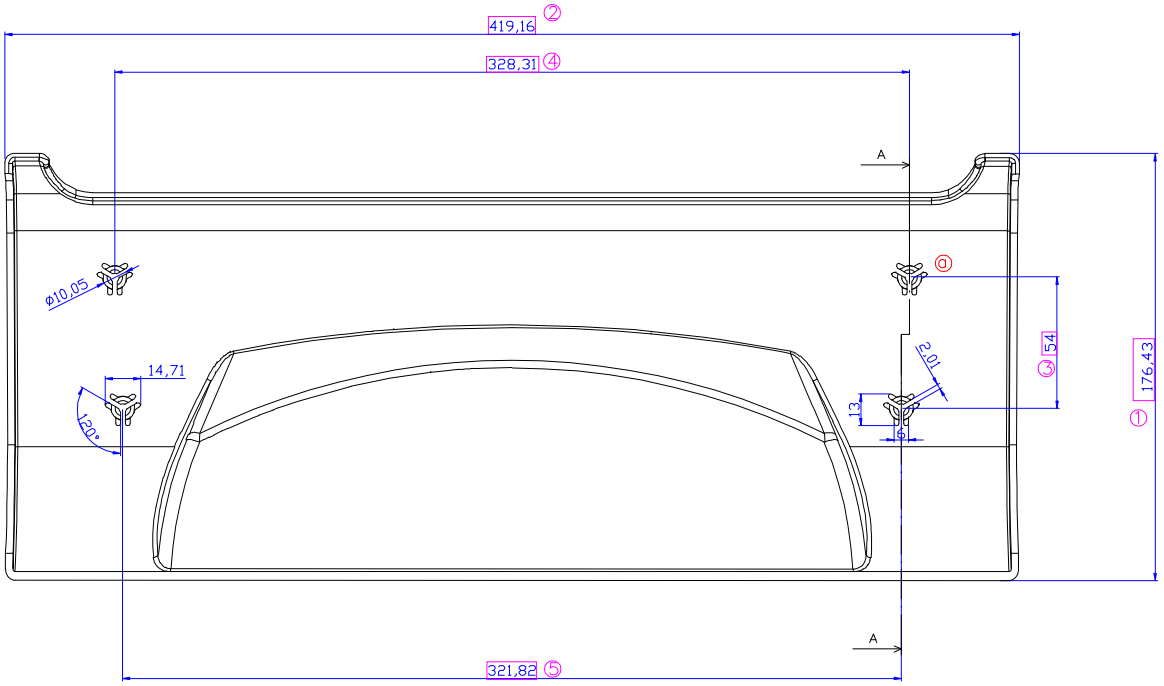
POZ.	Col. / SÜTUN	Revision / DEGISIKLIK	Date / TARIH	Name / ISIM	Appr. / ONAY
c		RD 137 10	29.10.	A.Ç	H.D
b		TD 042 10	05.04.	A.Ç	H.D
a		TD 043 10	15.03.	A.Ç	H.D

SEGE

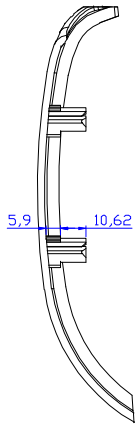
Dr.Nr. / RESIM NO.: 500 291

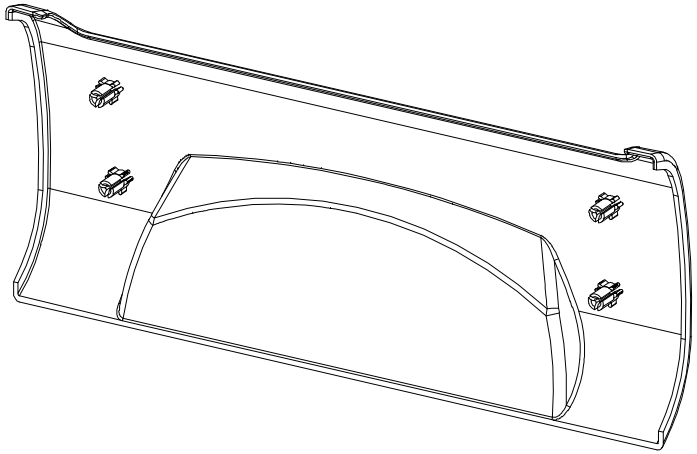
Page / SAYFA: 1/1

A 3



A-A KESİTİ





PARÇA NO	RAL KODU
500 289	RAL 7037
500 147	RAL 1001
500 350	RAL 7015

ⓑ

Specifications / ÖZELLİKLERİ	Customer / MÜŞTERİ: STD	RESİM ŞEKLİ: T	⑤ ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRİT.KAR	AUTOCAD
	SERBEST ÖLÇÜ TOLERANSI: DIN ISO 2768 V	Scale / ÖLÇEK: 1:1	ÖLÇÜLER: ISO R 128	Material / MALZEME: PP	
		ÖLÇÜ mm		ÖLÇÜNORM: DIN	

	TARİH	İSİM
2010		
ÇİZEN	02.01.	E.BEKTAS
ONAY	02.01.	H.DINC
Norm		

Designation / ADI: VIZYON 50 REAR PLASTIC COVER

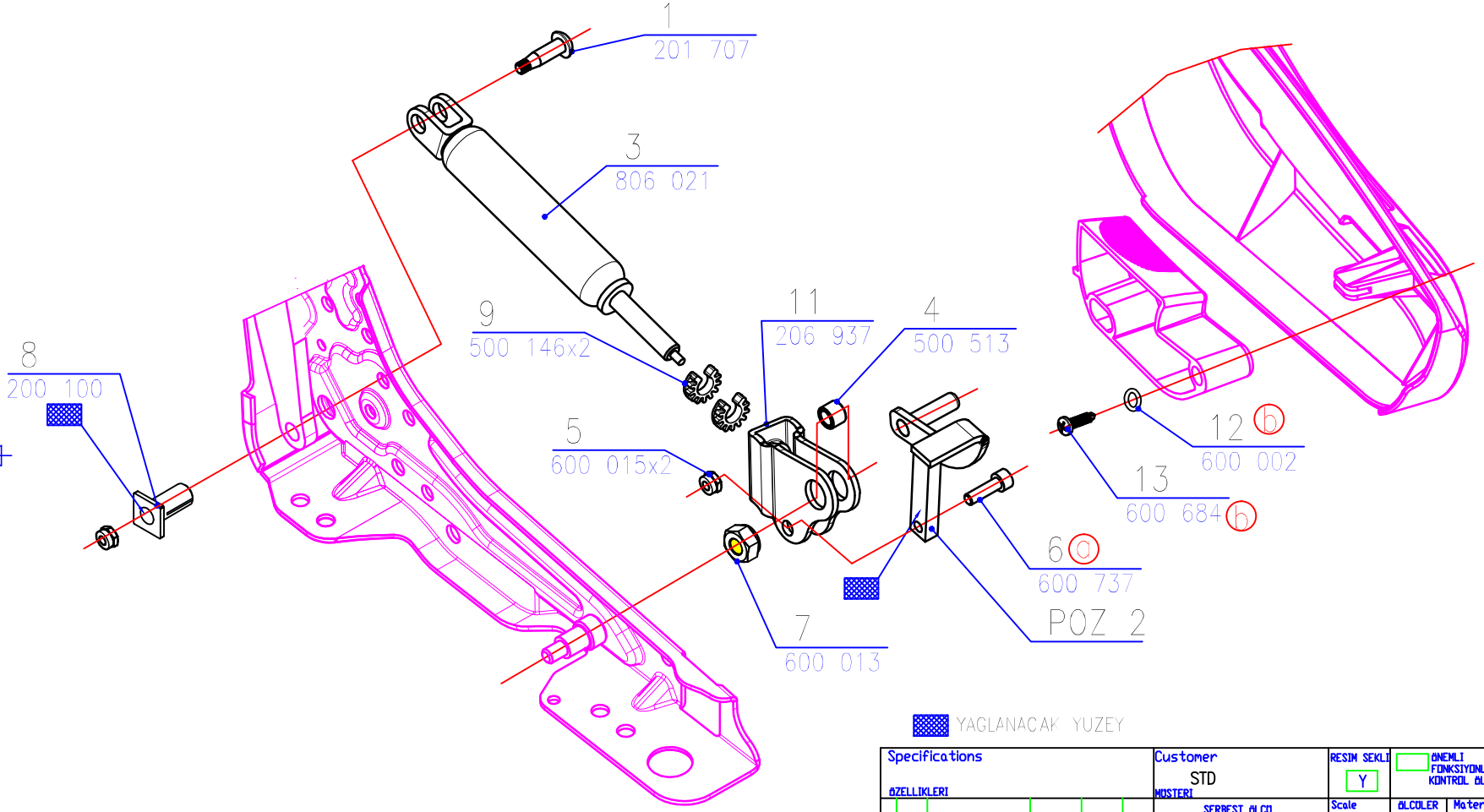
POZ.	Col. / SÜTUN	Revision / DEĞİŞİKLİK	Date / TARİH	Name / İSİM	Appr. / ONAY
b		TD 042 10	05.04.	A.Ç	H.D
a		TD 040 10	08.03.	A.C	H.D

SEGE

Dr.Nr. / RESİM NO: 500 289

Page / SAYFA: 1/1

A 3



YAGLANACAK YUZEY

	KOD NO	POZ 2
V.51 AIR SOL	400 625	206 963
V.51 AIR SAG	400 626	206 965
V.62 AIR SOL	400 744	209 890
V.62 AIR SAG	400 745	209 888
STAR SOL	400 779	212 444
STAR SAG	400 780	212 445

Specifications
OZELLIKLERI

Customer
STD
MUSTERI

RESIM SEKLI: Y

ONEMLI FONKSIYONLAR/ KONTROL OLCUSU

KRIT.KAR

AUTOCAD

SERBEST OLCU TOLERANSI

Scale OLCEK 1:1 OLCU mm

OLCULER ISO R 128

Material MALZEME

OLCUNORM DIN

2013	TARIH	ISIM	
CIZEN	29.05.	CETIN	
ONAY	29.05.	LANGAL	
Norm			

Designation ADI
V.51 AIR CORRIDOR RECLINE GROUP LEFT

POZ.	Col. SOTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY
b		RD 247 14	01.10.	A.C.	N.L.
a		RD 181 14	01.07.	A.C.	N.L.

SEGE

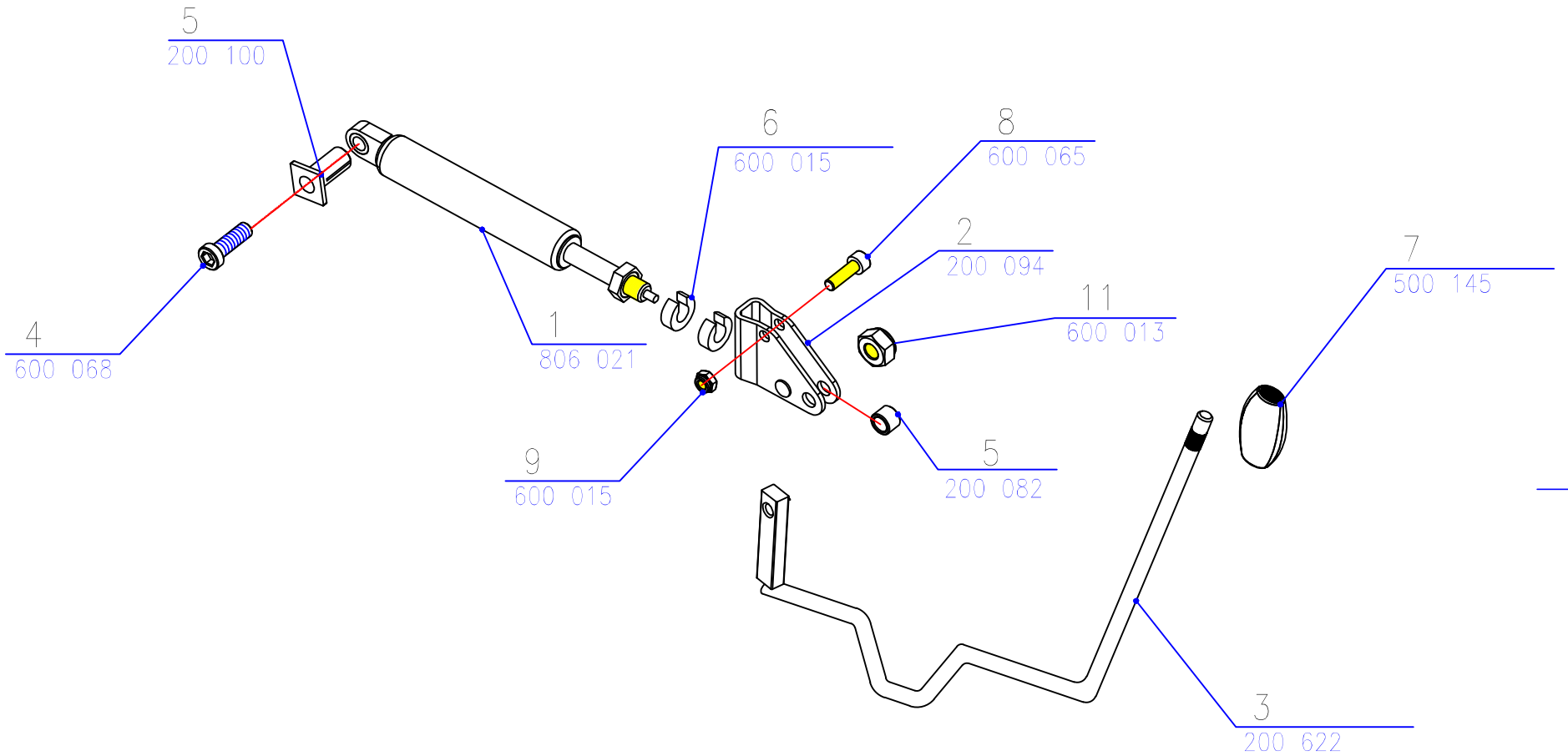
Dr.Nr. 400 625

RESIM NO.

Page SAYFA A 3

F.04.02.09/0(17.07.2008)

Vlaamse overheid



POZ 6	ARKALIK YATMA ACISI(X°)
YOK	20°
1 ADET	15.5°
2 ADET	11°
3 ADET	6.5°
4 ADET	2°

Specifications
ÖZELLIKLERI

Customer
PRESTIJ
MÜSTERI

SERBEST ÖLÇÜ TOLERANSI

RESIM SEKLI: Y

ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ

KRIT.KAR

AUTOCAD

Scale ÖLÇEK 2:1

ÖLÇÜLER ISO R 128

ÖLÇÜ mm

Material MALZEME

ÖLÇÜNORM DIN

	TARIH	ISIM
2006		
ÇIZEN	05.12.	LANGAL
ONAY	05.12.	KAVALCI
Norm		

Designation ADI
WINDOW SIDE RECLINE GROUP

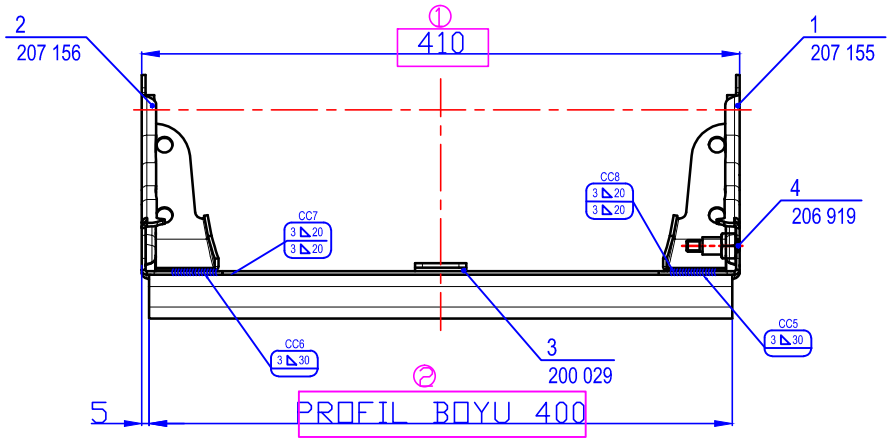
Vlaamse overheid

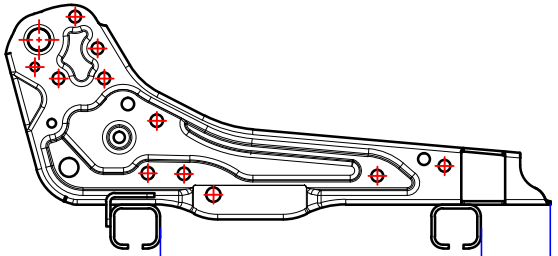
SEGE

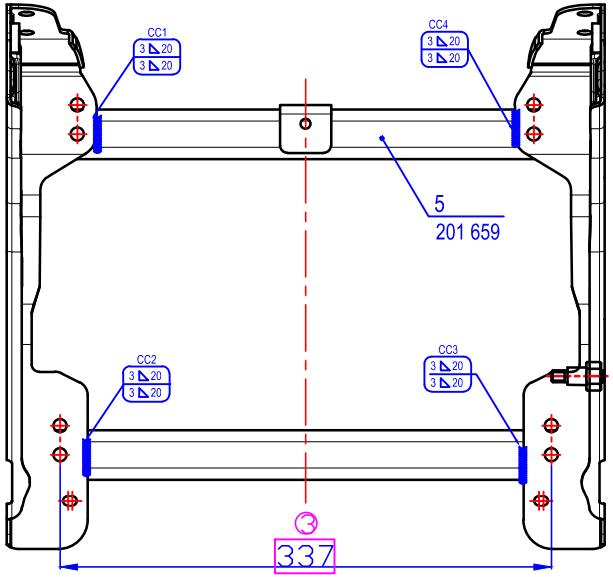
Dr.Nr. RESIM NO. 400 172

Page SAYFA A 3

POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY







	PARCA NO BY	PARCA NO YIZ
TEKLI SASE SOL	206 923 SOL	206 924 SOL
TEKLI SASE SAG	206 925 SAĞ	206 926 SAĞ

Specifications
ÖZELLIKLERI

Customer
STD
MÜSTERI

RESIM SEKLI

4 ÖNEMLI FONKSIYONLAR/ KONTROL ÖLÇÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLÇÜ TOLERANSI
DIN EN ISO 13920 AE

Scale
ÖLÇEK
1:1
ÖLÇÜ mm

ÖLÇÜLER
ISO R 128

Material
MALZEME

ÖLÇÜNORM DIN

2012	TARIH	ISIM
ÇIZEN	28.02.	A.CETIN
ONAY	28.02.	E.BEKTAS
Norm		

Designation
ADI
SINGLE CHASSIS
WELD.PAINT. LEFT

Vlaamse overheid

SEGE

Dr.Nr.
206 923

RESIM NO.

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SAYFA
A 2

POZ.	Col. SÜTUN	Revision DEGISIKLIK	Date TARIH	Name ISIM	Appr. ONAY