



VINÇOTTE nv

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ISO/IEC 17020 Accredited inspection body - Accreditation certificate BELAC No. 016-INSP

1. **SUBJECT : SEAT BELT ANCHORAGES**

R14-07

2. **REF. :** Report number : **H2160644362/006-TR** No. of pages : 1 of 6 No. of annexes : 02
Update : 00

3. **GENERALITIES :**

Make of Vehicle : SEGE Category(ies) : M1

Commercial Name : BUSCOMFORT 5050 M1, LARGE 5050 M1,
LARGE 5050 F M1

Type : L.5050 DISMO

Name and address of the manufacturer :

SEGE TAŞIT KOLTUKLARI VE OTOMOTİV SAN. TİC. A.Ş.
Alasar Koy Mah. 273. Isimsiz Sk. No:24 / BURSA
TURKEY

4. **TESTS :** Date and place : 2021.08.11 STANDART TEST LABORATORY – BURSA – TURKEY

Applied document(s) : Annex 2: L.5050 Dismo, information document, issue date: 2021.08.17

Inspector : Mr. O. OZGOREN
Mr. I. OCAL

Manufacturer's representative : Mr. S. SEFEROGLU

Location of E-mark : Label under seat cushion

5. **CONCLUSIONS :**

The tests were carried out according to the following specifications :

- UNECE Regulation No. 14 incorporating supplement 8 to the 07 series of amendments

The models presented comply with the requirements to be applied.

Date : 2021.08.24

Signature :



2BH/00

R014-07-S08 v1



VINÇOTTE nv/sa
Okan Özgoren
Automotive Certification

Row of seats (number) : -

	Designation of the type of belts and retractors authorized for fitting to the anchorages with which the vehicle is equipped	Anchorage on	
		Vehicle structure	Seat structure
FRONT	Number of upper anchorages : -		
	Right hand seat (low anch. (outboard (inboard (upp. anch.	-	-
	Middle (low anch. (outboard (inboard (upp. anch.	-	-
	Left hand seat (low anch. (outboard (inboard (upp. anch.	-	-
		-	-
REAR	Number of upper anchorages :		
	Right hand seat (low anch. (outboard (inboard (upp. anch.	-	-
	Middle (low anch. (right (left (upp. anch.	-	-
	Left hand seat (low anch. (outboard (inboard (upp. anch.	-	Ar4m
		-	Ar4m

Legend : X =
 Y = See information document
 Z =

VERIFICATION OF DIMENSIONS AND DESIGN

Characteristics concerned and prescriptions to apply		References	Conformity	Not applicated	Value
No damage due to contact with sharp rigid parts		5.2.1.3	x		
Relative position of the "H" and "R" points		5.1.1	x		
Minimum Number of Belt and ISOFIX Anchorages to be Provided		5.3			
Any vehicle in categories M and N (except those vehicles of categories M ₂ or M ₃ which belong to Classes I or A ₁) shall be equipped with safety-belt anchorages which satisfy the requirements of this Regulation.		5.3.1.	x		
Possibility to separate the safety belt without causing any damage to the anchorage		5.5.3.	x		
Front seats	Location of the effective lower belt anchorages	5.4.2		x	
	Location of the effective upper belt anchorages	5.4.3		x	
	Number and location of upper fixed anchorages	5.4.3.7.1.		x	
	Additional anchorages usable without the aid of tools	5.4.3.7.2.		x	
	Anchorages for harness belt	5.4.3.7.3.		x	
Rear seats	Location of the effective lower anchorages	5.4.2	x		
	Location of the effective upper anchorages	5.4.3	x		

Comments :

TEST - GENERALITIES

Characteristics concerned and prescriptions to apply		References	Results
Front seats	Position	6.1.2	Not applicable
	Seat back inclination	6.1.2	Not applicable
Rear seats	Position	6.1.2	See below
	Seat back inclination	6.1.2	See below

SEAT POSITION AND ADJUSTABLE ANCHORAGE POSITION

Test No	Seat	Seat position		Vertical adjuster		Adjustable shoulder anchorage		
		Frontmost	Rearmost	Highest	Lowest	Highest	Middle	Lowest
	Driver	-	-	-	-	-	-	-
	Center	-	-	-	-	-	-	-
	Passenger	-	-	-	-	-	-	-
	Driver	-	-	-	-	-	-	-
	Center	-	-	-	-	-	-	-
	Passenger	-	-	-	-	-	-	-
	Rear	-	-	-	-	-	-	-

FACILITIES AND EQUIPMENT

The facilities and equipment used to carry out the inspections are in compliance with the requirements of the applied Regulatory Act(s).

TESTS CARRIED OUT

Seats	Test type	Details page	Type of load ¹	Anchorage on the seat structure	Related to another report	Not applied
Front	2 x 3 points + retractor + pulley					x
	2 x 3 points					x
	2 x 2 points					x
	3 x 2 points					x
	(other)					x
Rear	2 x 3 points + retractor + pulley					x
	2 x 3 points + retractor + pulley + 1 x 2 points					x
	2 x 3 points	x		Ar4m		
	2 x 3 points + 1 x 2 points					x
	2 x 2 points					x
	3 x 2 points					x
	(other)					x

 Comments : ¹ Type 1 : deceleration base 20 g (vehicles M1 and N1)

Type 2 : deceleration base 10 g (other categories)

DETAILS OF TESTS

1. Vehicle tested

Description of the test : On Mercedes Benz Sprinter chassis; Lab. Report No.: 21.R14.0063.00




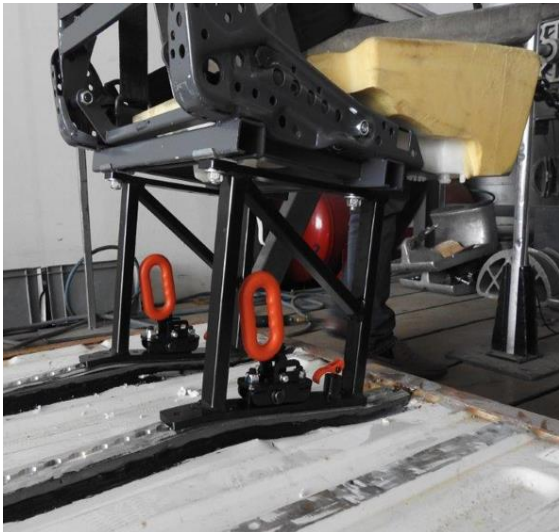
- seat : SEGE, L.5050 DISMO
- type of test : Static test with 3-point safety belt anchorages
- anchorages on the seat structure : Upper and lower anchorages are on the seat structure
- mass of the driver seat :
- mass of the passenger seat : 27 kg


Test parameters.

	Load location						CG seat		
	Shoulder right	Lap right	Shoulder center	Lap center	Shoulder left	Lap left	R	C	L
Tractive force direction angle (°)					10±5	10±5			x
Max. load (kN)					13,5	18,79			x
Duration of load time (sec)					0.2	0.2			x

The displacement and locking devices enabling the occupants of all seats to leave the vehicle: **Complies**
 must still be operable by hand after the tractive force was removed

TEST PHOTOS

Test 1	
Before	After
	
	

 TASIT KOLTUKLARI & OTOMOTIV SAN. ve TIC.LTD.ŞTİ	INFORMATION DOCUMENT		Orig. Date:	17/08/2021
	According to: STATUS OF UNITED NATIONS REGULATION ECE 14.07		Ext. Date:	
	LARGE 5050/5050F M1		Ext.:	
	Safety-belt anchorages, ISOFIX anchorages systems and ISOFIX top tether anchorages		DOC. NO :	L.5050 DISMO

Added :

Cancelled :

Changed :

Corrected :

Prepared by

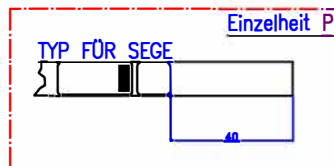
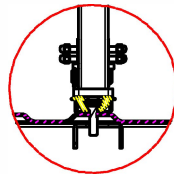
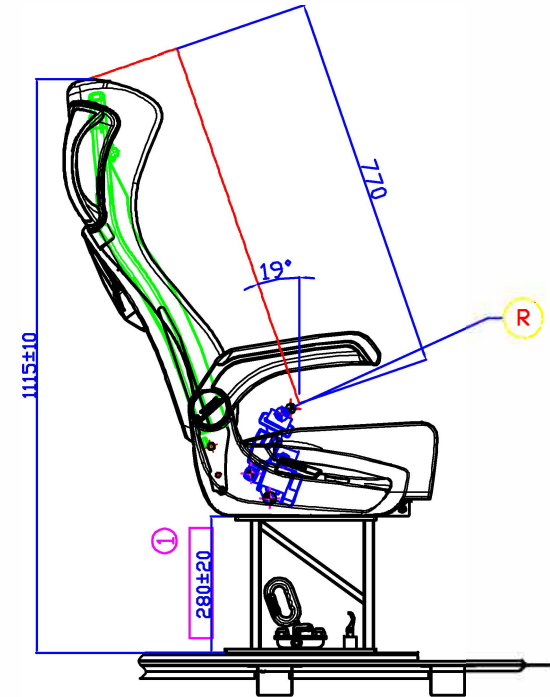
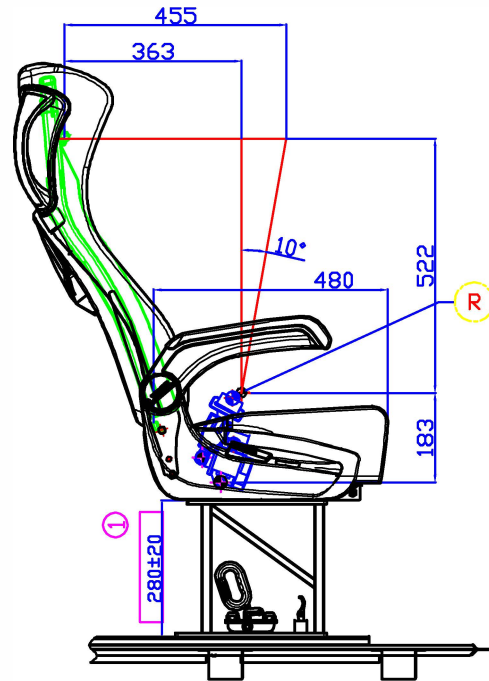
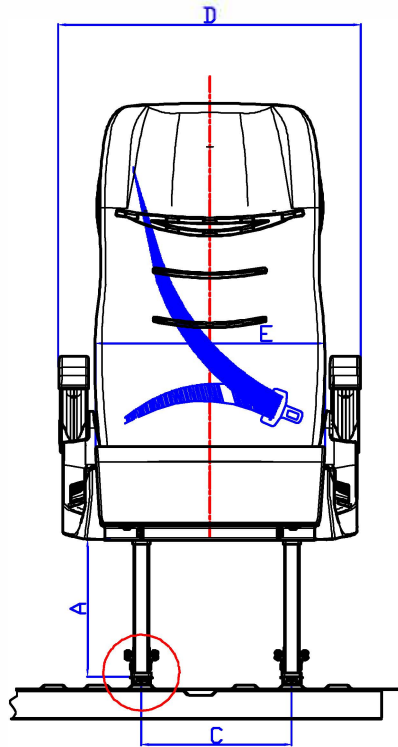
Name SEFER SEFEROGLU

Attachments

LOOK TO ANNEX ▼	Annex-1	BUSCOMFORT / LARGE 5050 M1 SINGLE SEAT WITH TWO LEG	120759	
	1.1	Buscomfort 5050 backrest group		
	1.1.1	Backrest frame with foam	22054B00701	
	1.1.2	Backrest frame with welding and paint	21054B00701_b	
	1.1.3	Backrest profile	29019000047	
	1.1.4	Backrest shock absorber prong wld. left	29008001980	
	1.1.5	Backrest shock absorber prong	29004001647	
	1.1.6	Backrest linkage bush	212018_a	
	1.1.7	Backrest support sheet with form	29001000326	
	1.1.8	Backrest intermediate profile	29005000688	
	1.1.9	Backrest intermediate profile	29005000689	
	1.1.10	3 point safety belt bush	29003000374_a	
	1.1.11	3 point safety belt sheet	29004001302_b	
	1.1.12	Backrest support sheet	29004001648	
	1.1.13	Backrest support profile left	29019000052_a	
	1.1.14	Backrest intermediate profile support sheet	213766	
	1.1.15	Handle group	400789	
	1.1.16	Table group	40104010001	
	1.1.17	Backrest half cover	40214010001	
	1.1.18	Newspaper Net group	40401000008	
	1.2	Single chassis with welding for painting	24001H00059	
	1.2.1	M1 Side panel left with welding	29008002058	
	1.2.2	M1 Side panel left	29001000530	
	1.2.3	M1 Side panel support sheet left	29001000532	
	1.2.4	Side panel bush	212020	
	1.2.5	Cushion tilt movement sheet bended right	29008001110_b	
	1.2.6	Chassis rail profile	29005000515	200589_b
	1.2.7	Chassis profile	201085	200031_b
	1.2.8	Chassis support sheet M1	29008002148	
	1.3	Leg group	401482	
	1.3.1	Dismo Leg	2623C011001	
	1.4	Dismo Leg Mercedes Sprinter Floor Assembly	401713	
	1.4.1	Dismo aluminium rail support sheet with painted	29008003326	
	1.4.2	Vehicle bottom support sheet with painted	29008003328	
	1.4.3	Dismo -AVG rail	30201000053	
	1.4.4	NMI A007 track full length 3658mm with M8 csk holes	410	
	1.4.5	LPRD Unwin rail	07624	
	1.4.6	OMNI L-TRK FLANGE 144" PRE-DRILLED	FE753NA144-04-3	
	1.5	Cushion foam	27012N00101	
	1.6	3 point automatic seat belt group	400024	
	1.6.1	3 point safety belt	806032	
	1.6.2	3 point safety belt	806052	
	1.7	Armrest group	400784	
	1.8	Reclining group	400625_d	
	1.9	Bottom lap plastic	40344010001_0	
	1.10	Side cover group - left	40342010001_a	
	Annex-2	BELT ANCHORAGE POINTS	114232_0	

0.	GENERAL	
0.1	Fabrikmarke (Firmenname des Herstellers) Make (trade name of manufacturer):	SEGE
0.2	Typ und allgemeine Handelsbezeichnung(en) Type and general commercial description(s):	
	Typ : Type	L.5050 DISMO
	Handelsbezeichnung(en): Commercial descriptions:	BUSCOMFORT 5050 M1 LARGE 5050 M1 LARGE 5050 F M1
0.5	Name und Anschrift des Herstellers Name and address of manufacturer:	SEGE TAŞIT KOLTUKLARI & OTOMOTIV SAN. ve TIC. A.Ş. Alasar Koy Mah. 511 Sk. No.;24 BURSA / TURKEY
0.7	Bei Bauteilen und selbständigen technischen Einheiten Anbringungsstelle und Anbringungsart des EWG- In the case of components and separate technical units, location and method of affixing of the EEC approval mark:	Label under seat cushion
0.8	Anschrift(en) der Fertigungsstätte(n) Address(es) of assembly plant(s):	Refer to item 0.5
1	Beschreibung der Einrichtung DESCRIPTION OF THE DEVICE	
1.1	Technische Merkmale: Beschreibung und Zeichnungen Characteristics: Description and drawings of	
1.1.1	der Sitze und ihrer Verankerungen The seat and its attachment fittings:	Ref. To Annex : 1.1 / 1.2 / 1.3 / 1.4 / 1.5 / 1.6 / 1.7 / 1.8 / 1.9 / 1.10 / 2
1.1.2	der Einstelleinrichtung The adjustment system:	Ref. To Annex : 1.8
1.1.3	der Verstell- und Verriegelungseinrichtungen The displacement and locking systems:	N.A
1.1.4	der Sicherheitsgurtverankerungen, falls diese im Sitz eingebaut sind The seat belt anchorages (if incorporated in the seat structure):	Ref. To Annex : 1.6
1.1.5	Mindestabstand zwischen den Befestigungspunkten Minimum distance between fitting points:	270 ± 20 mm
1.1.6	Kopfstützen, sofern vorhanden Head restraints, if any:	N/A
1.2	Koordinaten oder Zeichnung des R-Punktes (x) Co-ordinates or drawing of the R point (x):	Ref. To Annex : 2
1.3	Sitzverstellbereich Range of seat adjustment:	N.A

A	B	C	D	E
220+30	410+30	300±10	540-615	470±30



TYP Zeichen
ECE R14 TECHNICAL REPORT
ECE R17 TECHNICAL REPORT
ECE R25 TYPE APPROVAL

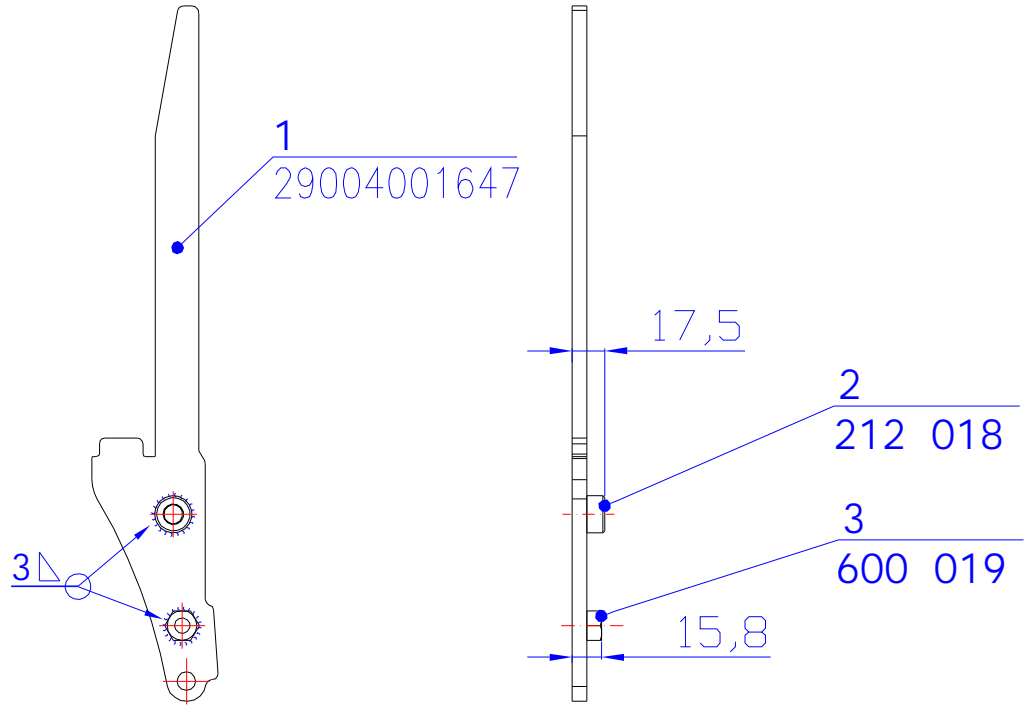
Fahrzeugtyp
M1 MIT AVG-Q STRAINT-OKB-NMI-UNWIN RAILS

Bei HF Sitzen wird Anstelle der Gasfeder eine Spange verbaut



Gurtumlenkung
 Effektive Gurtverankerung
 ALLE RADIIEN 400 mm
 OBER BEZUGSEBENE min R5

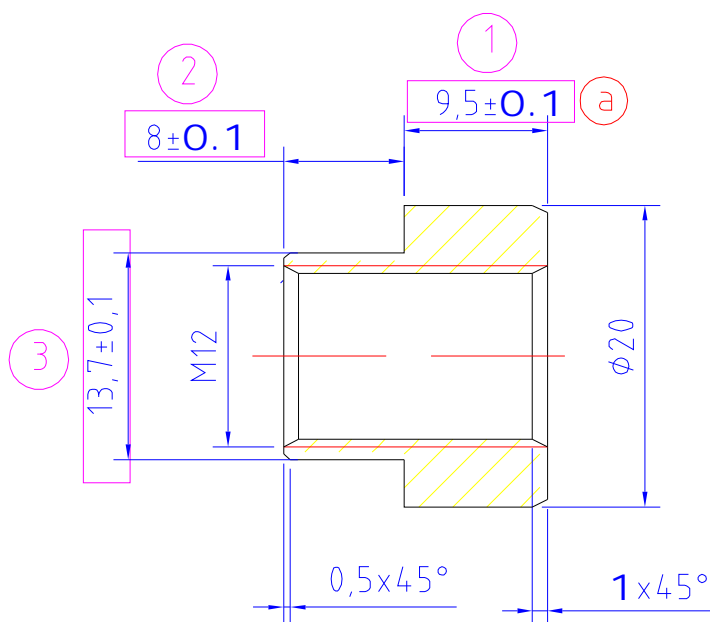
Kunde	Fahrzeugtyp	Allgemeintoleranzen	Überfläche	Reinstab-	Zeichnung nur in CAD-System
Rückenform oder Sitzname	Volumen in m³	27 KG	Bemerkung		
	Bestun	Name	Benennung		
	Konstr. 05.08.21	SEFER	BUSCOMFORT/LARGE 5050 VIP M1		
	Gez. 16.08.21	SEFER	EINZELSITZ	Blatt 1/1	
	Gepr. 08.08.21	KUMDER	Zeichnungs-nr. links	Zeichnungs-nr. rechts	Form-nr.
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Änderung	Bestun	Name	14	Ursprung	



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SAG	29008001981

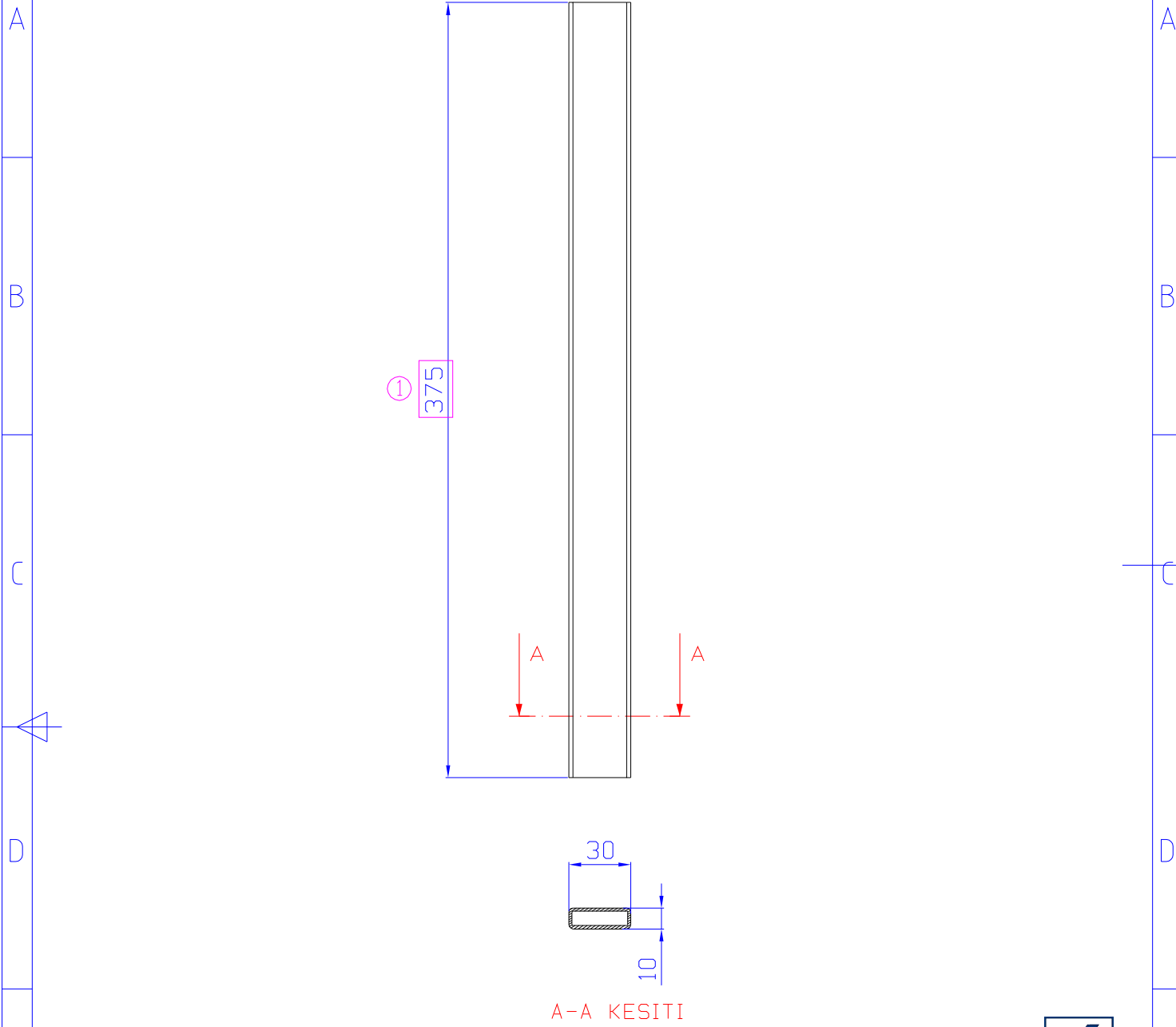
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				SERBEST ÖLÇÜ TOLERANSI		Scale	ÖLÇÜLER	Material	MALZEME
				DIN EN ISO 13920 A		ÖLÇEK	ISO R 128		
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				CIZEN		ÖLÇÜ mm			
				ONAY		Designation			
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				ISIM		Dr.Nr. RESIM NO. Page			
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				H.K.		A 4			
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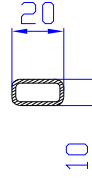
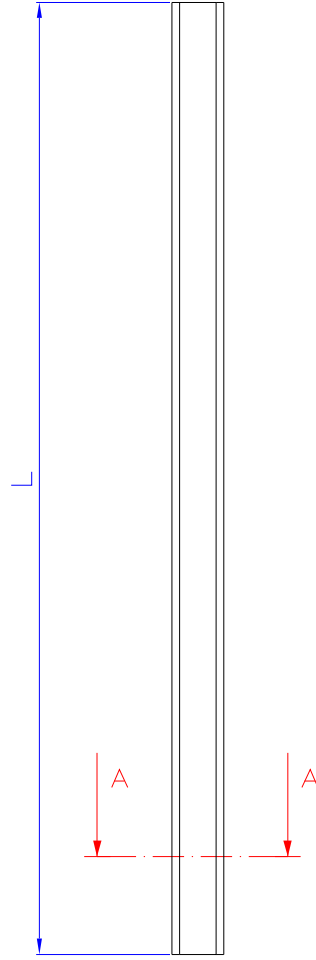


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				ONAY	27.06.	N.LANGAL			
				Norm					
						Designation		ADI	
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						BUSH-ACCESS M1			
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					ONAY 28.12 H.K.			B.C./LARGE 5050 M1 VIP BACKREST INTERMEDIATE PROFILE			
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								Dr.Nr. RESİM NO. Page			
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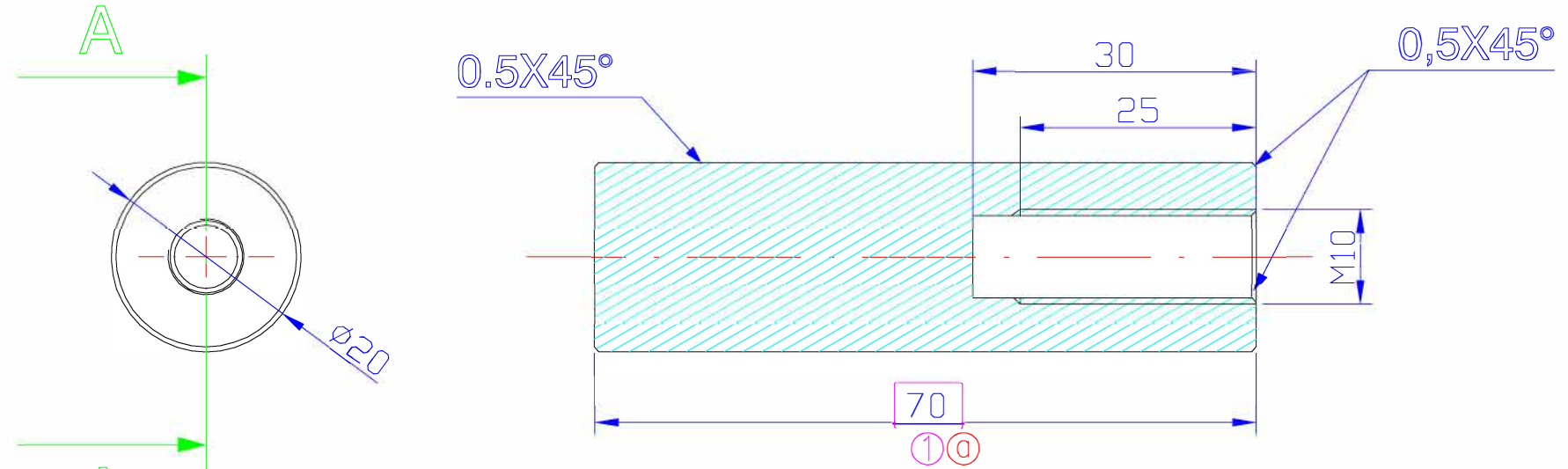


A-A KESİTİ

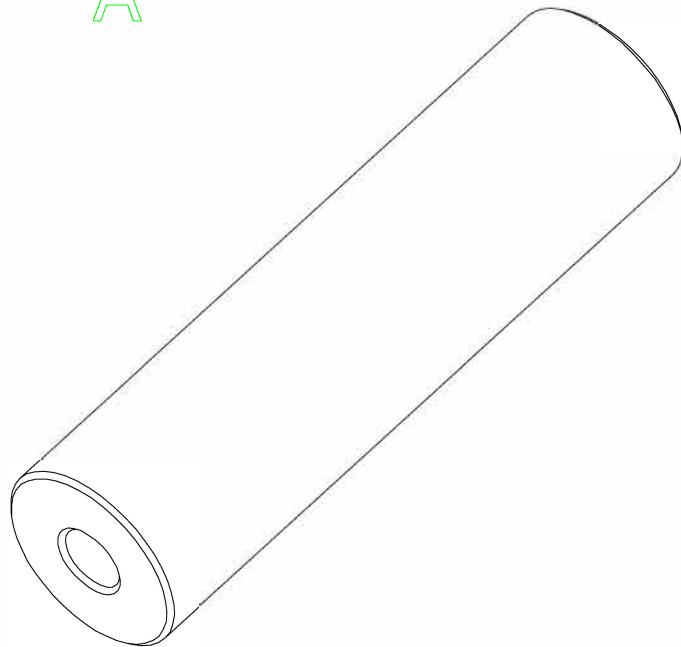
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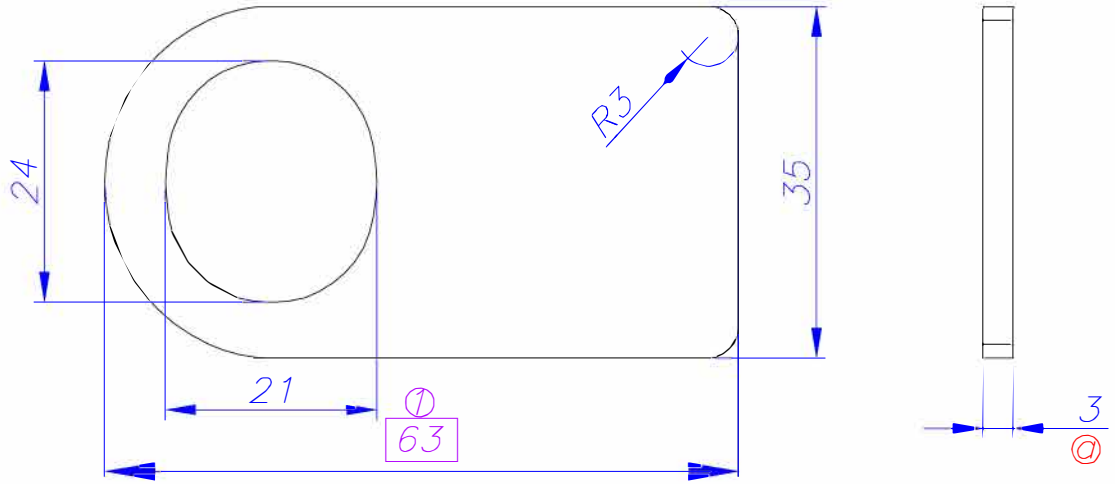
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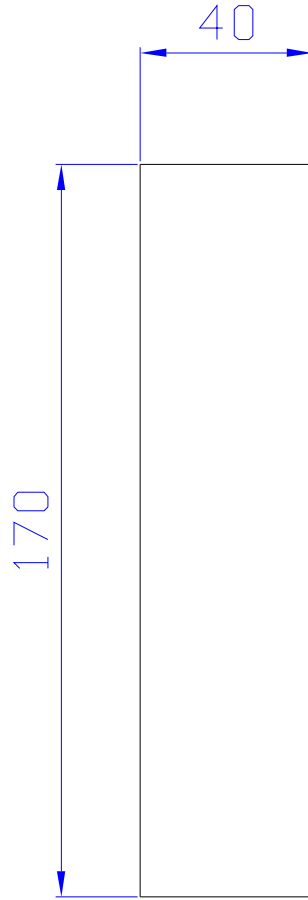
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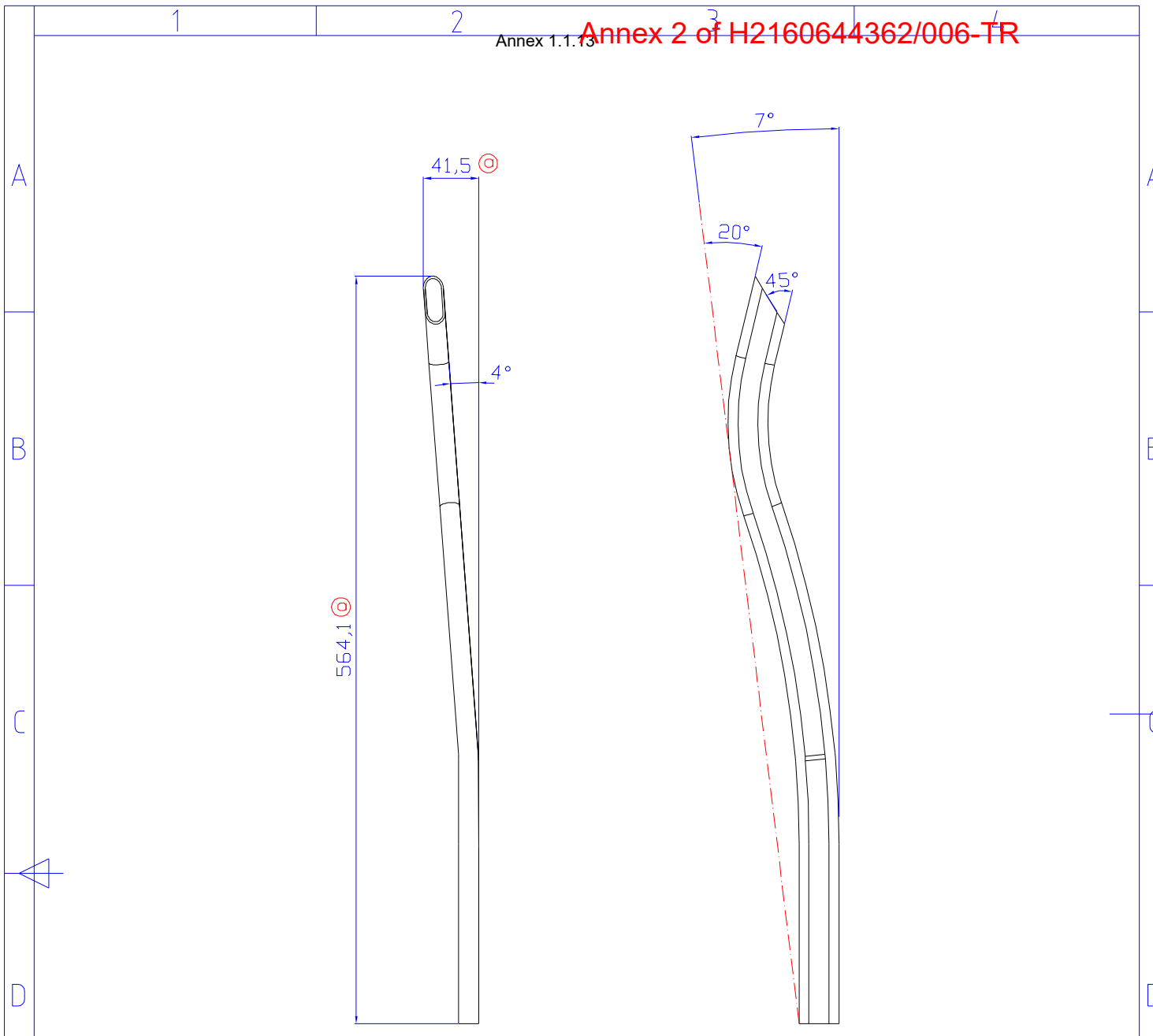
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				ONAY 28.01. N.L.		B.C./LARGE 5050 VIP			
				Norm		3P SAFETY BELT BUSH			
				TD 082 16		Dr.Nr.		RESİM NO.	Page
Col. SÜTUN	Revision DEĞİŞİKLİK	Date TARİH	Name İSİM	Appr. ONAY	LSEGE		29003000374	SAYFA	A 3
		15.03.	B.B.	H.K.					



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SÜTUN		DEĞİŞİKLİK	TARİH	İSİM	ONAY						



Specifications					Customer			RESİM SEKLI	<input type="checkbox"/> ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
ÖZELLİKLERİ					MÜSTERİ			<input type="checkbox"/> T			
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					ONAY 28.12 H.K.			B.C./LARGE 5050 M1 BACKREST SUPPORT SHEET			
					Norm			ADI			
								Dr.Nr. RESİM NO. Page			
								29004001648 1/1			
								A 4			
POZ.	Col.	Revision	Date	Name	Appr.	LSEGE			29004001648		Page
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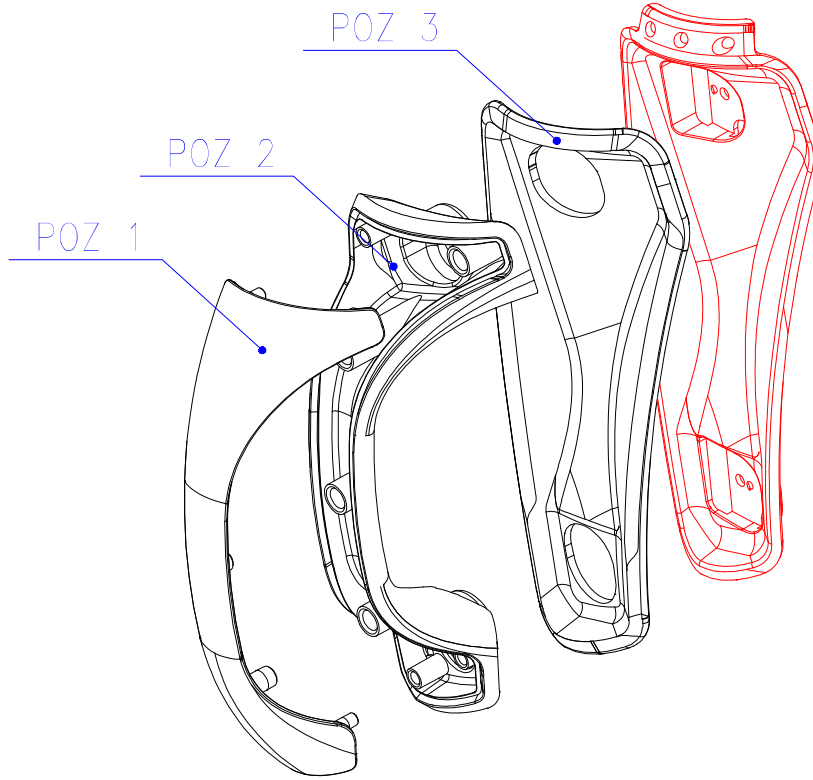


PARÇA NO	
SOL	29019000052
SAG	29019000053

SAG PARÇA SOL PARCANIN AYNA SİMETRİGİDİR.

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					DIN ISO 2768 m			1:1	ISO R 128	1,5x15x30 OVAL PROFİL	
					2017 TARIH ISIM			ÖLÇÜ mm	<input checked="" type="checkbox"/>	ÖLÇÜNORM	DIN
					CIZEN	28.12	M.ACI	Designation			
					ONAY	28.12	H.K.	B.C./LARGE 5050 M1 BACKREST SUPPORT PROFILE LEFT			
					Norm			ADI			
								Dr.Nr. RESİM NO. Page			
								29019000052 1/1			
								A 4			



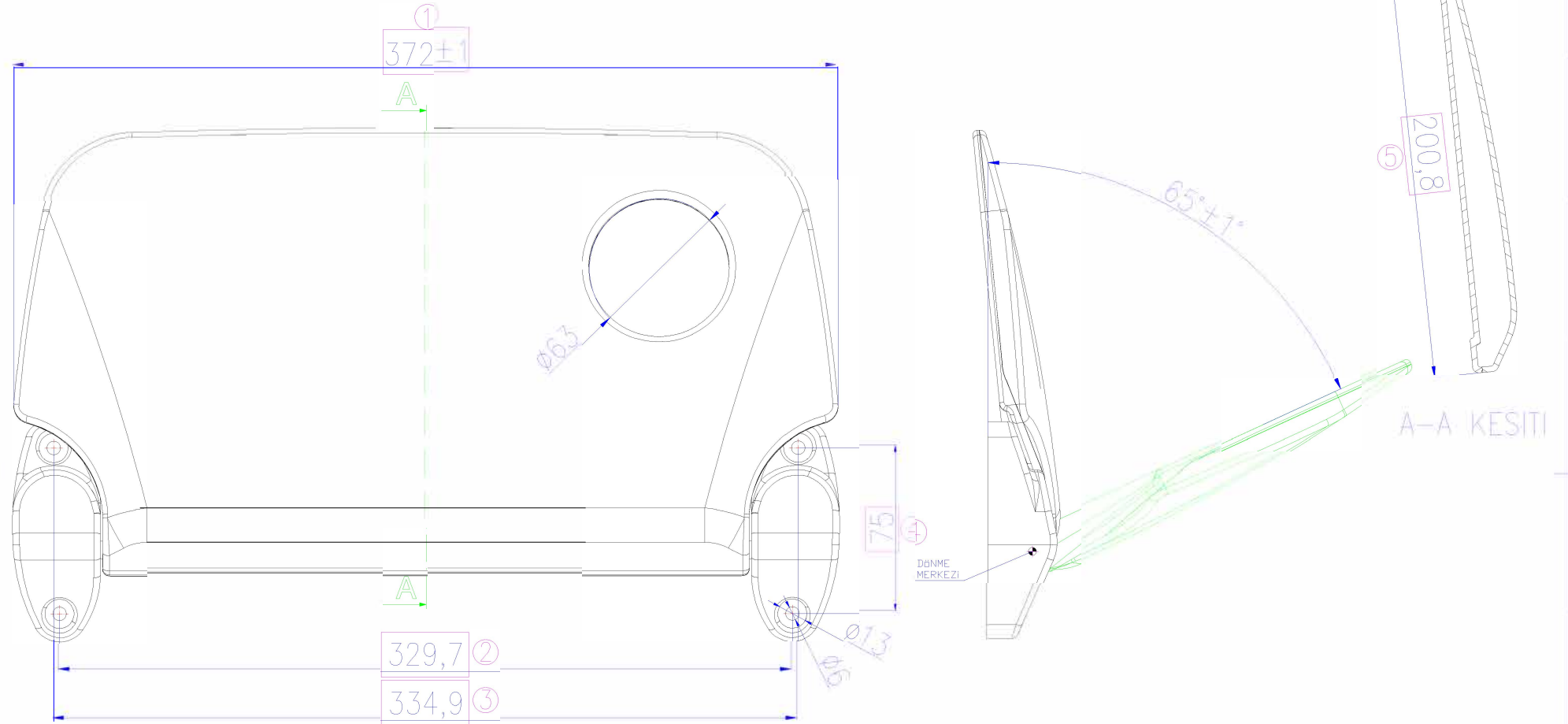


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KAPAK 1001, GÖVDE 1001, TAS 1001	400 790 SOL	40613030004	40613030002	40613030006
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Specifications		Customer		RESİM SEKLI	<input type="checkbox"/> ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
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		2015	TARİH	ISIM	Designation		
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		İNAY	13.04.	N.L.	LEFT		
		Norm					
				Dr.Nr.	RESİM NO.	Page	
				400 789		SAYFA	
						A 2	
POZ.	Col.	Revision	Date	Name	Appr.		
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Dr.Nr. 400 789

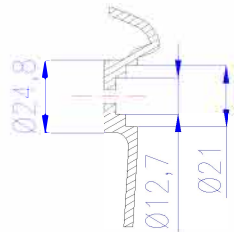
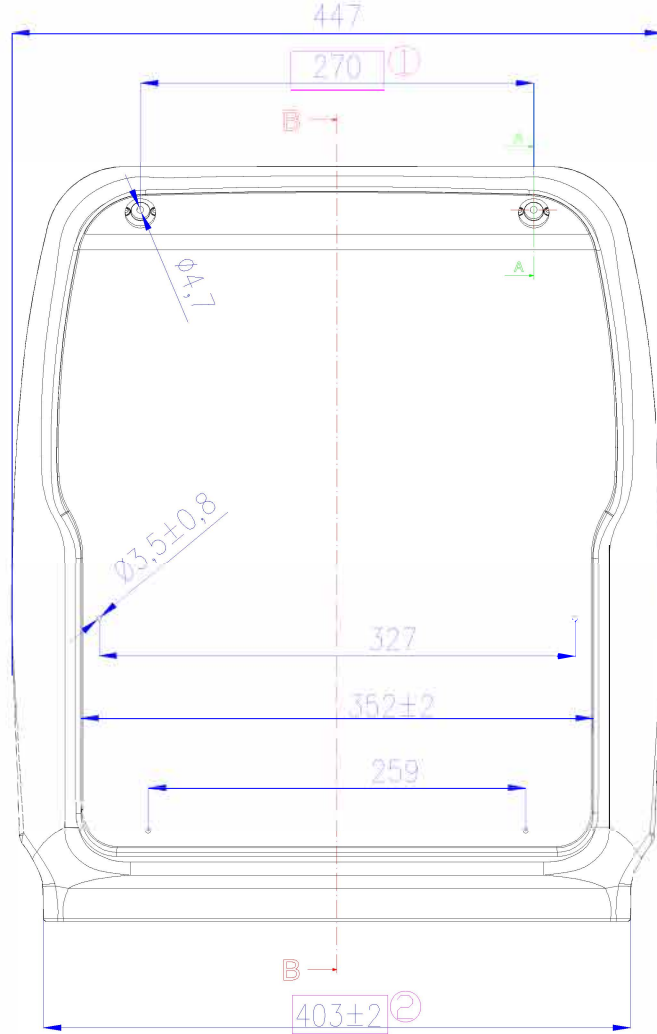
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Page SAYFA A 2



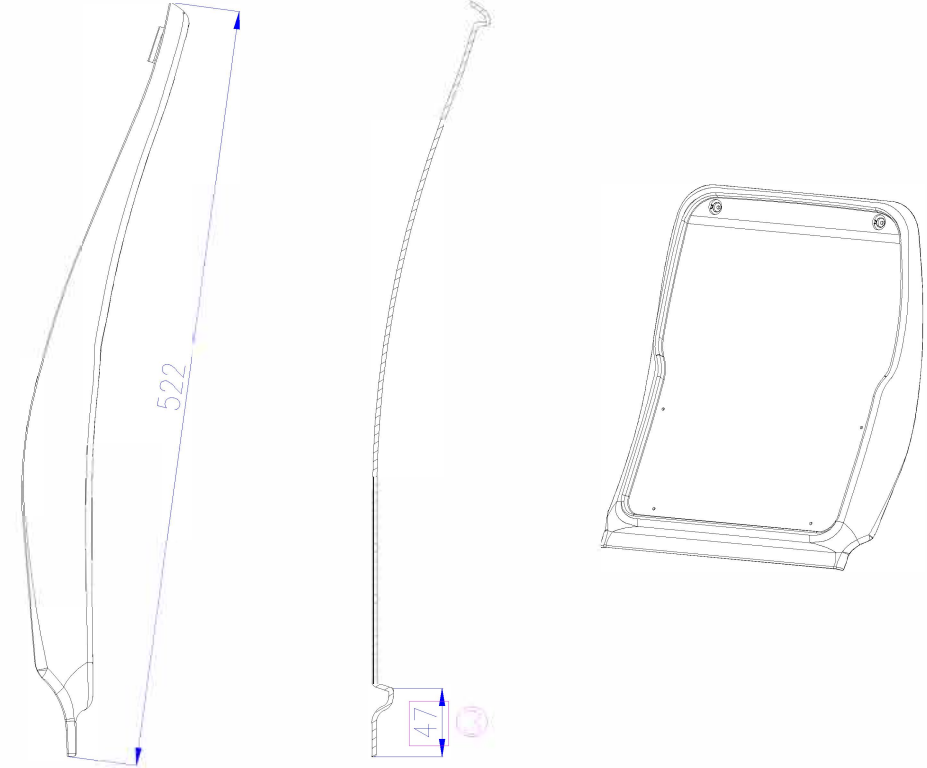
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SEGESIS NO	RENK
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40104020001	RAL 7015
40104030001	RAL 1001
40104040001	RAL 9005

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AZELLİKLERİ		B.C. 5050 YENİ VIP	T	5		
		SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 C	Scale ÖLÇEK 1:1 ÖLÇÜ MM	ÖLÇÜLER ISO R 128	Material ABS	MALZEME
		2015 TARİH CİZEN 24.03. B.B. İNAY 24.03. N.L.	Designation STAR TABLE		ADİ	
Revizyon	Date	Name	Appr.	Dr.Nr.	RESİM NO	Page
BAŞLARI	DEĞİŞİKLİK	TARİH	İSİM	İNAY	40104010001	SAYFA
						A 2
						F.04.02.09/0017.07.2008



A-A KESİTİ 2:1



B-B KESİTİ

VERİLMEYEN ÖLCÜLER İÇİN MODELE BAKINIZ

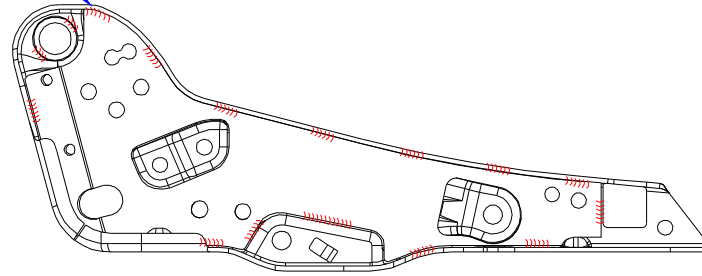
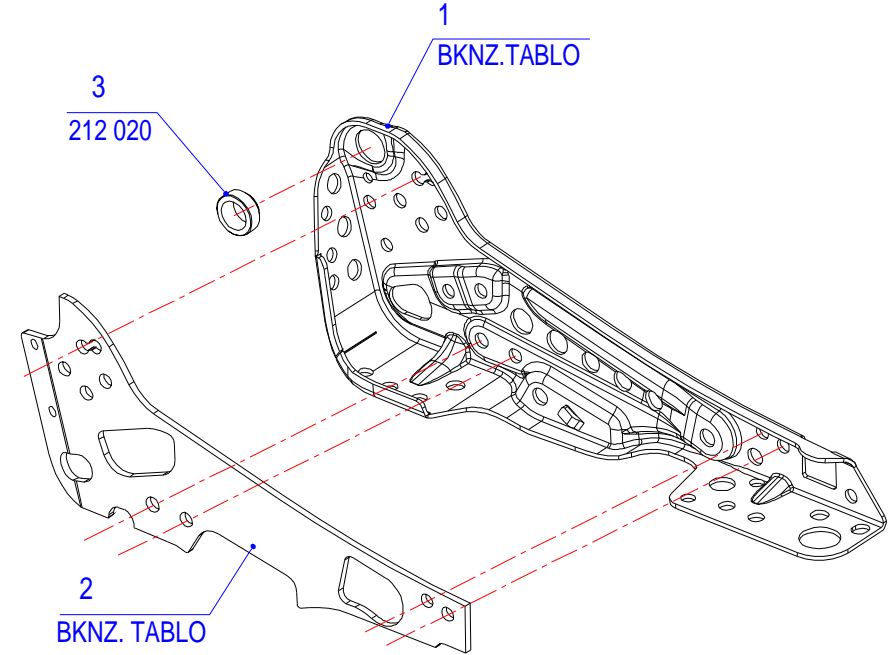
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RENK :RAL 7037		5050 YENİ VIP	T	3		
SERBEST ÖLÇÜ TOLERANSI		MÜSTERİ	Scale	ÖLÇÜLER	Material	MALZEME
DIN ISO 2768 C			1:1	ISO R 128	PPC	
			ÖLÇÜ mm	ÖLÇÜLER	ÖLÇÜLER	DIN
2015 TARİH		ISIM	Designation			
CİZEN		B.B.	STAR BACKREST HALF COVER			
DİŞAY		N.L.	ADI			
Norm			RESİM NO			
			40214010001			
			Dr.Nr.			
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			SAYFA			
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40214010001

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212 0202
BKNZ. TABLO

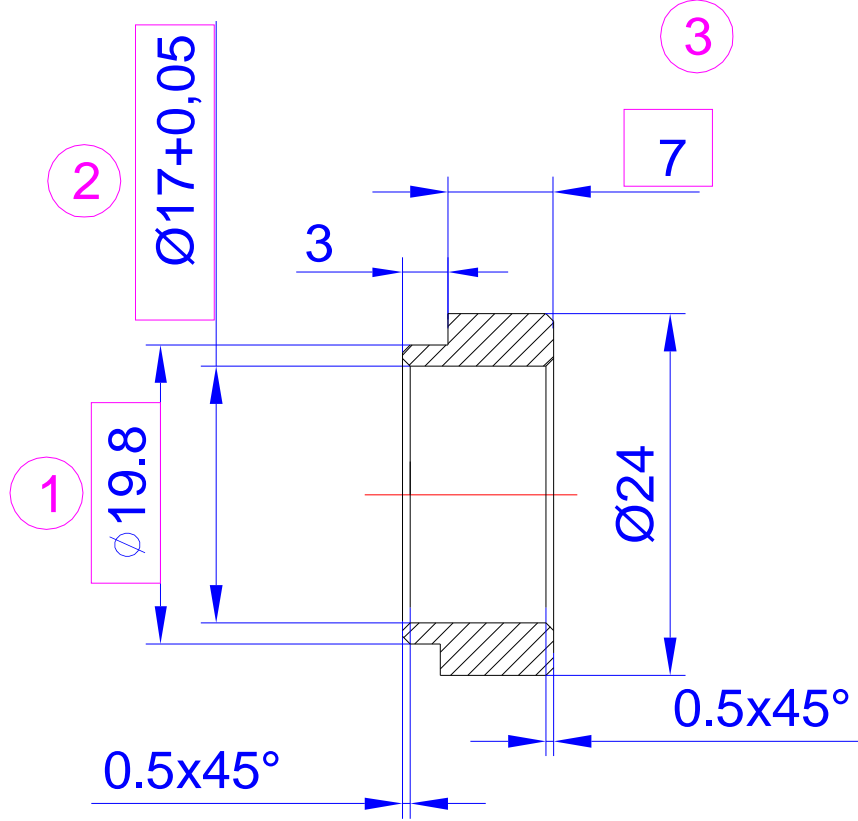
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1/1

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ÖZELLİKLERİ		STD		<input type="checkbox"/>			
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		2018	TARİH	ÖLÇÜ mm	<input type="checkbox"/>	ÖLÇÜNORM	DIN
		CIZEN	27.06	Designation		ADI	
		ONAY	27.06	M1 SIDE PANEL LEFT WLD.			
		Norm					
				Dr.Nr.		RESİM NO.	Page
						29008002058	SAYFA
							A 2
POZ.	Col.	Revision	Date	Name	Appr.		
	SÜTUN	DEĞİŞİKLİK	TARİH	İSİM	ONAY		

29008002058

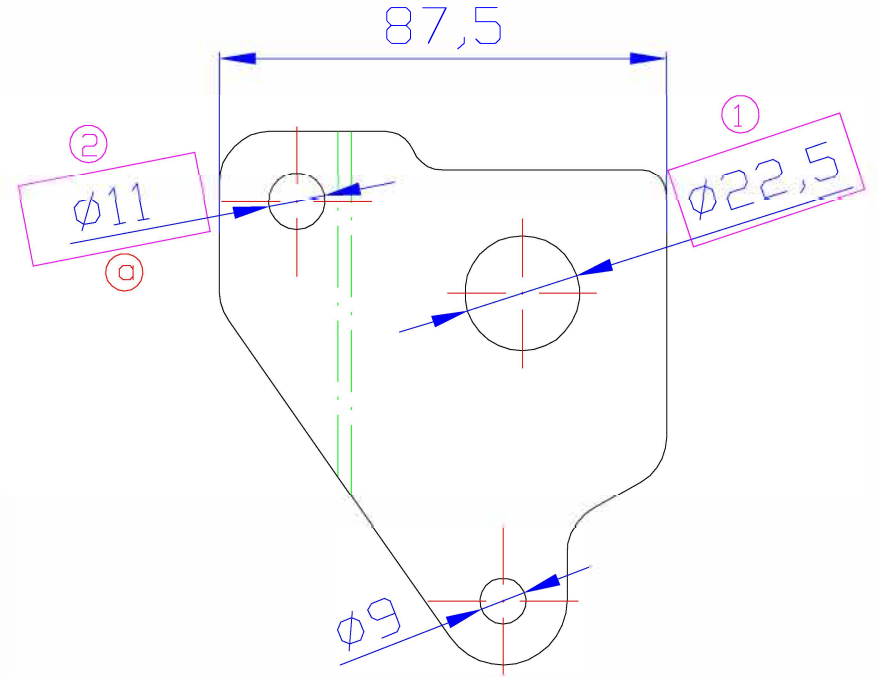
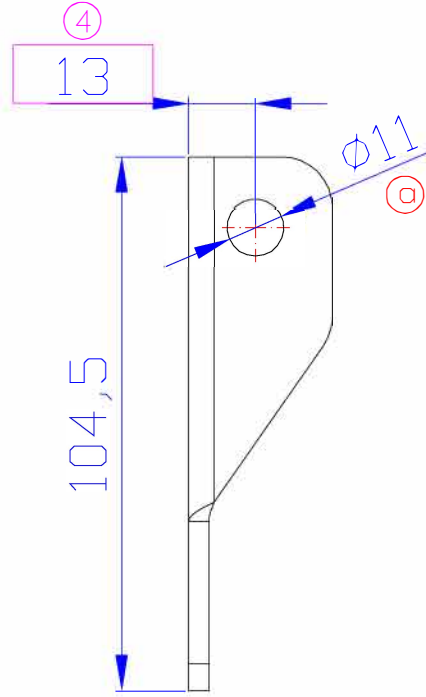
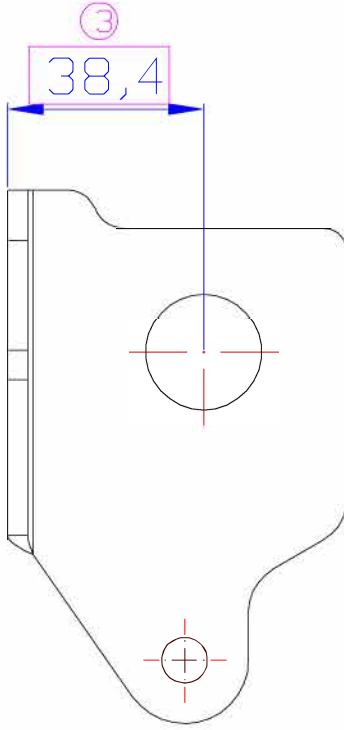


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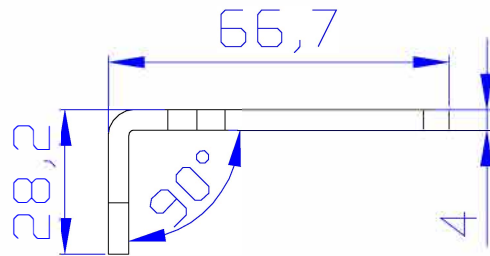
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ÖZELLİKLERİ			MÜSTERİ			T	3		
			SERBEST ÖLÇÜ TOLERANSI			Scale	ÖLÇÜLER	Material	MALZEME
			DIN ISO 2768 M			1:1	ISO R 128	9 SMn 36	
			2014 TARIH ISIM			ÖLÇÜ mm	ÖLÇÜNORM	DIN	
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			ONAY 27.06. N.L.						
			Norm			SIDE PANEL BUSH-ACCESS M1			
						Dr.Nr.	RESİM NO.	Page	
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POZ.	Col.	Revision	Date	Name	Appr.				
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Annex 1.2.5





ACINIM KODU: 29004001050

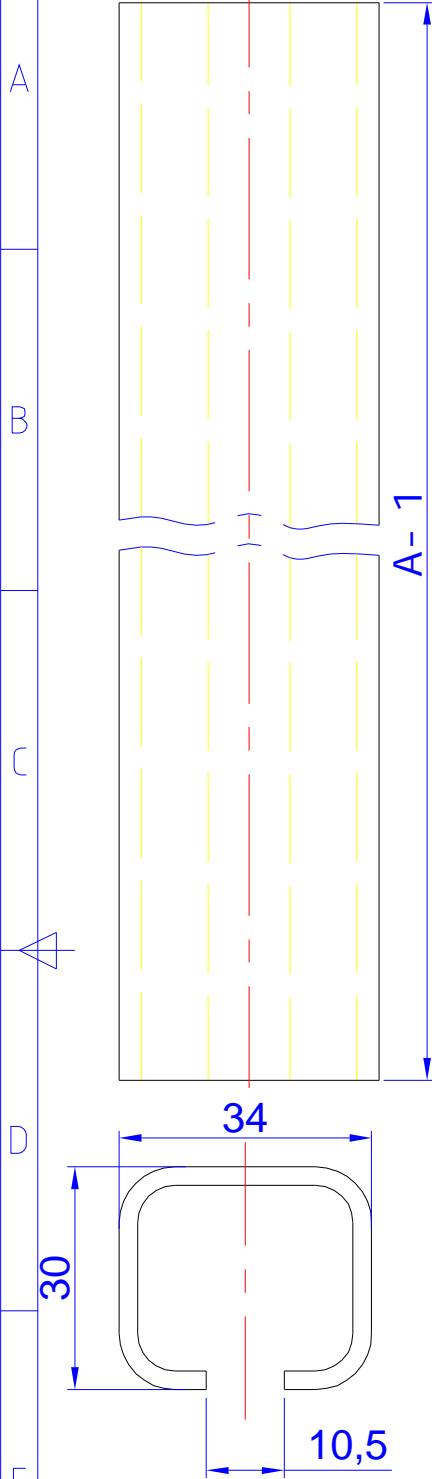


MONTAJ SACI BUKUMLU SOL: 29008001111

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DZELLIKLERI		B.C./LARGE 5050 VIP		T	4		
		SERBEST ÖLÇÜ TOLERANSI		Scale	ÖLÇÜLER	Material	MALZEME
		DIN ISO 2768 m		1:1	ISO R 128	ERD 4936 KALINLIK 4MM	b
		2015 TA R H I S M		ÖLÇÜ mm	ÖLÇÜNORM	DIN	
		CİZEN 25.02. B.B.		Designation			
		ONAY 25.02. N.L.		CUSHION TILT MOVEMENT SHEET BENDED RIGHT			
		Norm		ADI			
b	TD 308 17	08.12	M.ACI	H.K.	Dr.Nr.		
a	RD 122 15	27.04.	B.B.	N.L.	RESİM NO.		
POZ/ SÜTUN	Col. Revision	Date	Name	Appr.	Page		
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					290080011110		
					1/1		
					A 3		

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		211 934	890	211 595	425
		211 185	855	210 277	1360
		209 978	1040	209 175	1630
		208 909	605	207 913	110
29005000704	755	208 395	848	207 912	468
29005000700	814	207 903	1690	203 711	1030
29005000694	720	207 461	866	203 427	1112
29005000693	1155	207 417	895	203 426	481
29005000692	525	207 344	385	203 347	870.5
29005000691	1580	207 151	1430	203 344	1353
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29005000682	817	207 071	824	201 698	1260
29005000678	827	207 917	800	200 415	1296
29005000666	417	206 318	850	201 498	847
29005000664	930	206 330	850	201 518	1330
29005000652	834	206 327	864	201 525	900
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214 931	610	206 326	870	203 093	1167
214 631	881	206 765	1300	201 954	829
214 400	980	206 753	940	201 949	839
214 214	360	206 455	1134	201 659	400
214 211	395	206 450	494	200 589	396
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29005000579	1175	206 825	420	206 995	850
29005000574	770	204 670	460	202 444	840
29005000573	1690	204 634	500	203 039	820
29005000571	1340	204 633	1100	205 678	1310
29005000572	1500	203 749	725	201 566	410
29005000561	365	203 718	1340	201 569	405
PARCA NO	A (mm)	PARCA NO	A (mm)	PARCA NO	A (mm)

Specifications

ÖZELLİKLERİ

Customer

MÜSTERİ

RESİM SEKLI

T

ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ

KRIT.KAR

AUTOCAD

SERBEST ÖLÇÜ
TOLERANSI
DIN ISO 2768 mScale
ÖLÇEK
1/1

ÖLÇÜ mm

ÖLÇÜLER
ISO R 128Material
a b

4936 - 34x30x2,5mm

ÖLÇÜNORM
DIN

MALZEME

2009 TARİH ISIM

CIZEN 09.12 A.CETIN

ONAY 09.12 H.DINC

Norm

Designation

CHASSIS RAIL PROFILE

ADI



b	RD 117 15	22.04.	O.G.	N.L.
a	RD 091 10	10.06.	A.Ç	H.D
POZ:	Col.	Revision	Date	Name
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Dr.Nr.

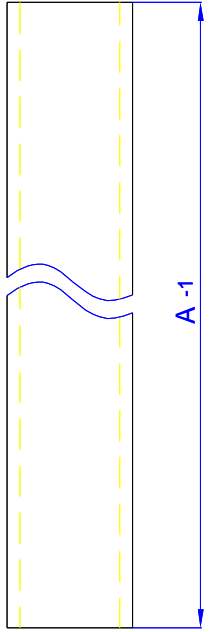
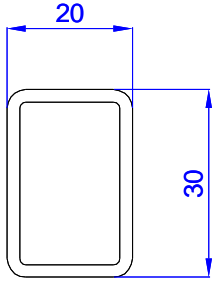
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200 589

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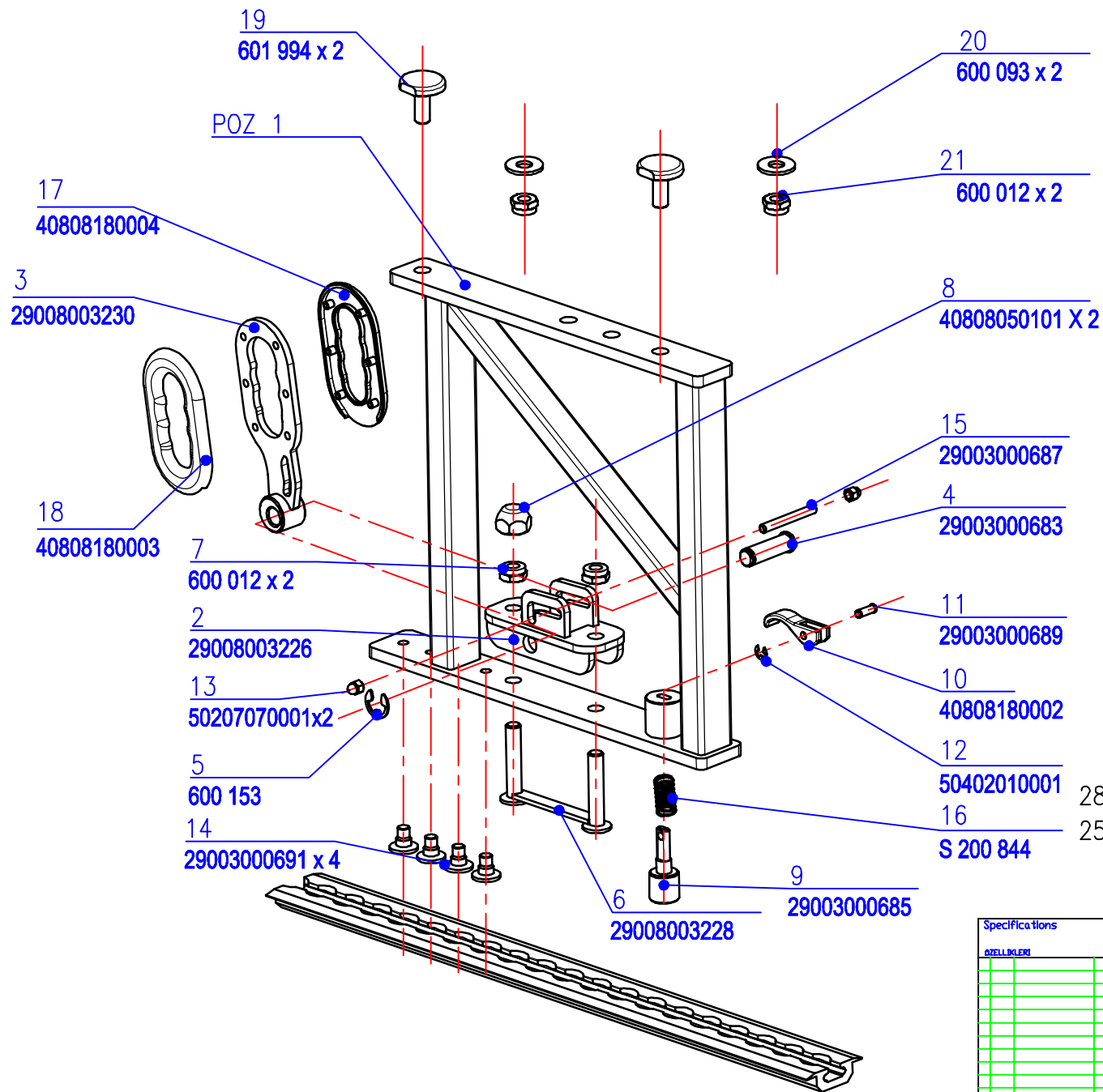
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ÖZELLİKLERİ		STD MÜSTERİ		<input type="checkbox"/> T			AUTOCAD
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		2009 TARİH ISIM		ÖLÇÜ mm	<input type="checkbox"/> <input type="checkbox"/>	ÖLÇÜNORM	DIN
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		ONAY 09.12 DiNC		CHASSIS PROFILE			
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a	RD 046 11	23.03.	A.Ç.	H.D	200 031		Page
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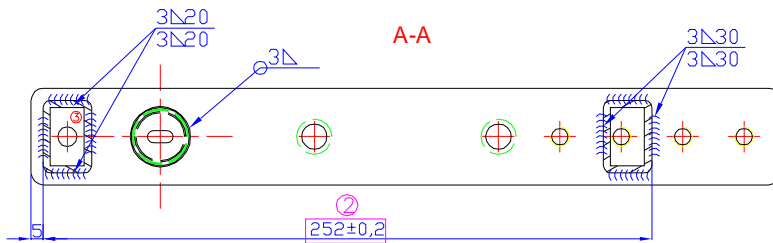
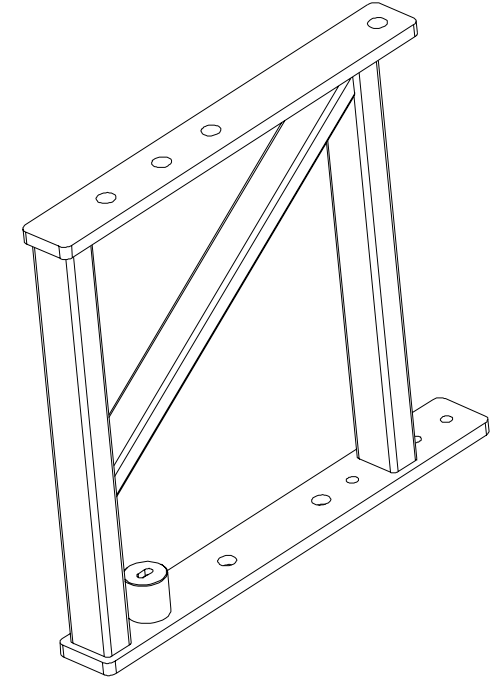
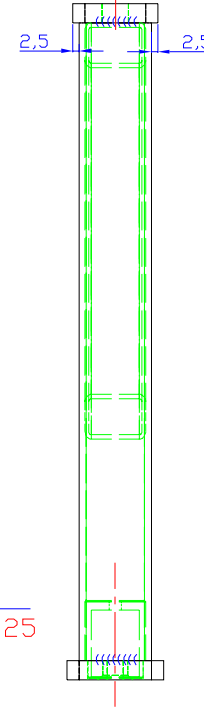
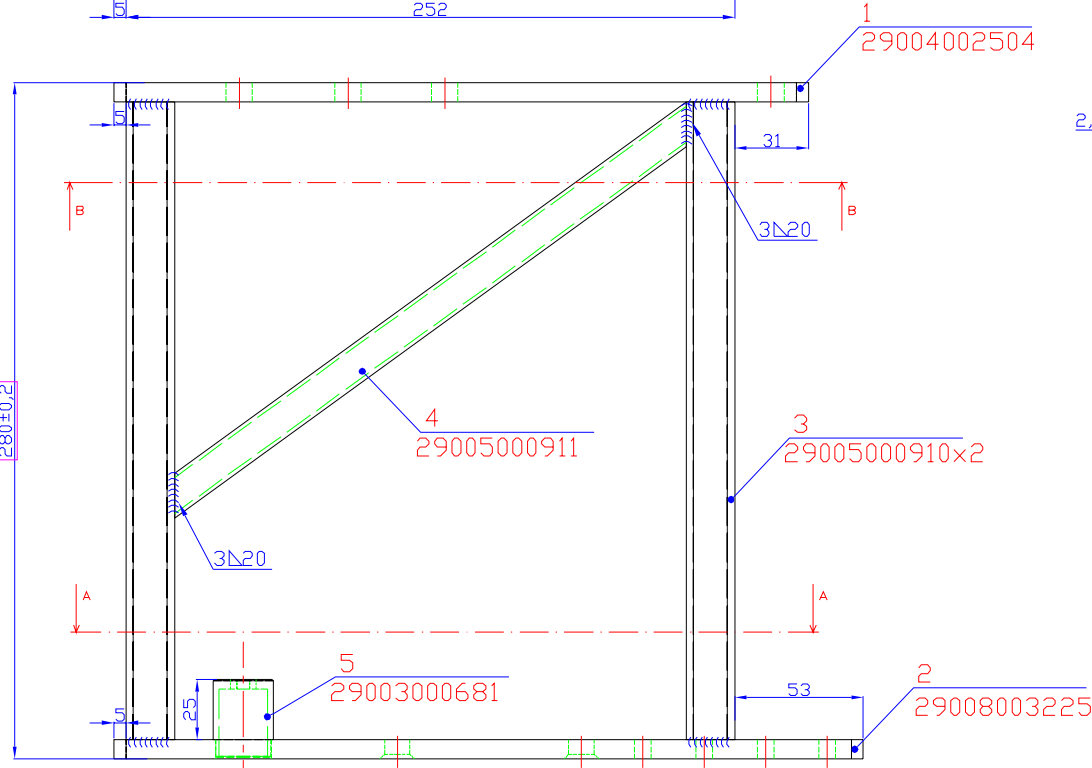
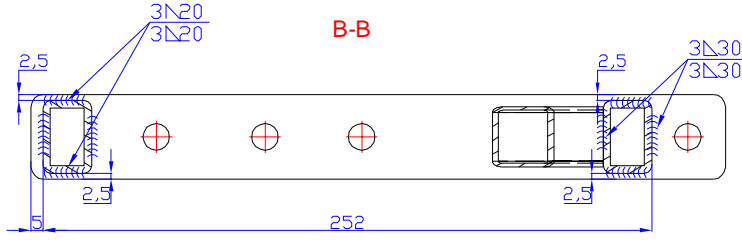
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	MINİSTİRİ	Scale	ÖLÇÜLER	Material	HALZEH
	SERBEST ÖLÇÜ TOLERANSI	ISİD R 128	ISİD R 128	ÖLÇÜNDÜR	DIN
	2021 TARİH	ISİM	Designation		
	CİZEN	A.CETİN	DISMO AYAK GRUBU		
	DNAY	H.K.			
	Norm				
Col.	Revision	Date	Name	Appr.	
İSİM	DEĞİŞİKLİK	TARİH	ISİM	DNAY	
LSEGE		Dr.Nr.	RESİM NO	Page	
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PRODUCED BY AN AUTODESK EDUCATIONAL PRODUCT



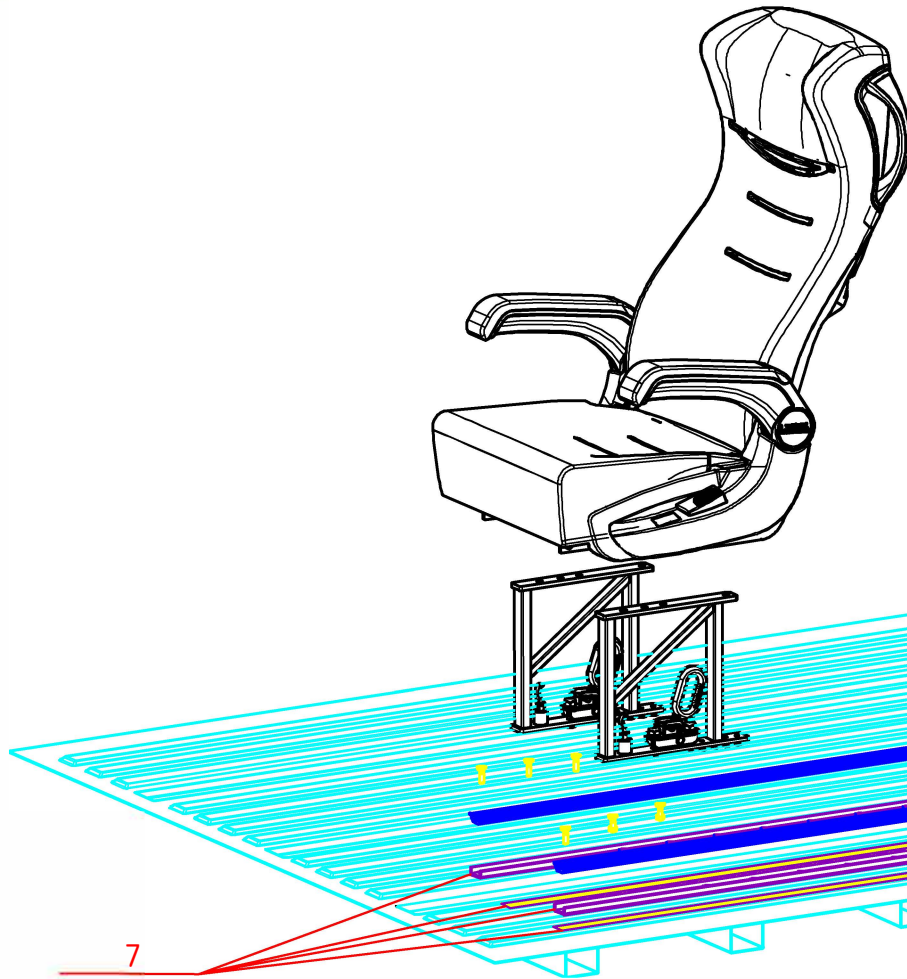
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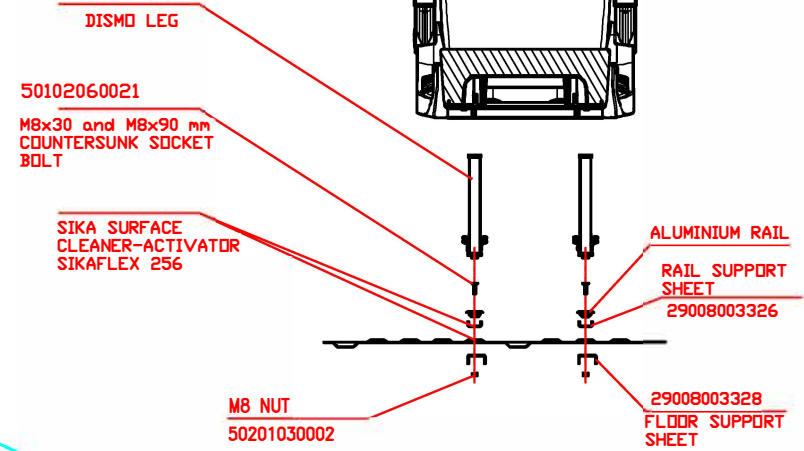
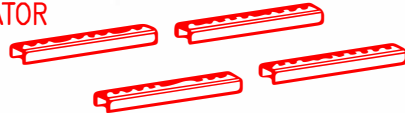
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ÖZELLİKLERİ				MÜSTERİ			KONTROL GÜCÜSÜ		
				SERBEST ÖLÇÜ		Scale	ALÇULER	Material	MALZEME
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				DIN EN ISO 13920 A		ÖLÇÜ mm	ALÇUNORM	DIN	
				2021	TARİH	Designation		ADI	
				CİZEN	12.04. A.C.	DISMO AYAK KATAFOREZ KP.			
				İNAY	12.04. H.K.	KY. BOY 280			
				Norm					
						Dr.Nr.		RESİM NO	
						2623C011001		Page	
								SAYFA	
								1/1	
								A 4	

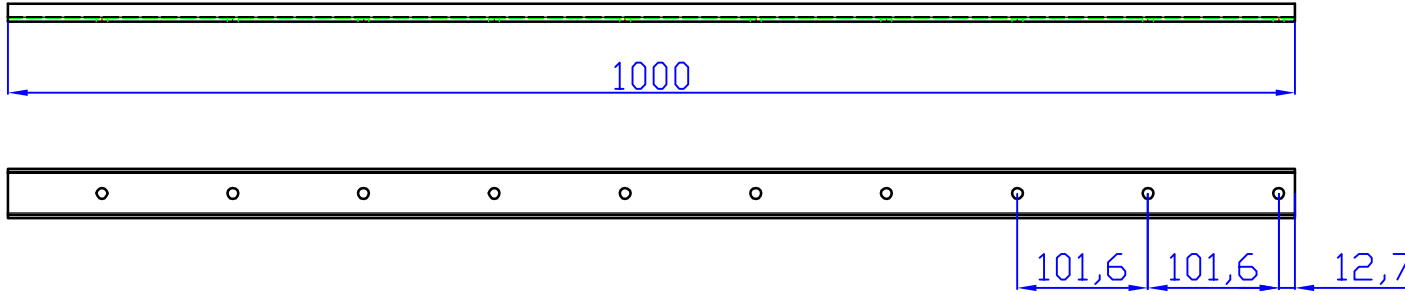




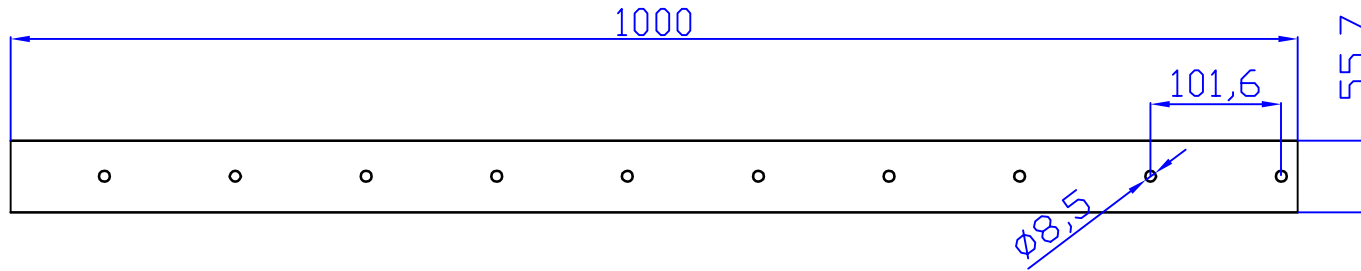
7
SIKA SURFACE CLEANER-ACTIVATOR
SIKAFLEX 256



Specifications DISMO AYAK		Customer SEGE	RESİM SEKİLİ M	<input type="checkbox"/> GENELİ FONKSİYONLAR/ KONTROL BLOKLU	<input type="checkbox"/> KRITİKAR	<input type="checkbox"/> AUTOCAD
AYAKLILIK		YERİSTİRİLMİŞ TOLERANSLI	Scale ÖLÇEK	ÖLÇÜLER ÖLÇÜ R 1:50	Material	MALZEME
		2021 TARİH 16.08.	İSİM S.S.	Designation DISMO AYAK MB SPRINTER TABAN MONTAJI		
		ENAY 16.08.	H.K.	ÖLÇÜ mm <input type="checkbox"/> İZLENİM <input checked="" type="checkbox"/> DİN		
Col. SAYIN	Revision DEĞİŞİKLİK	Date TARİH	Name İSİM	Appr. İMZA	Dr.Nr. 401 713	
					RESİM NO 401 713	Page SAYFA 1 / 4

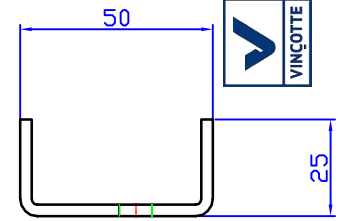
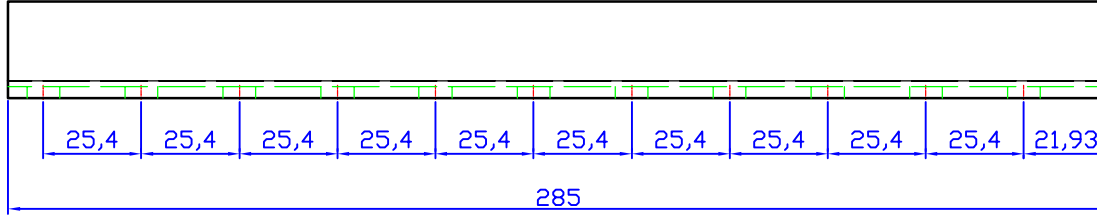


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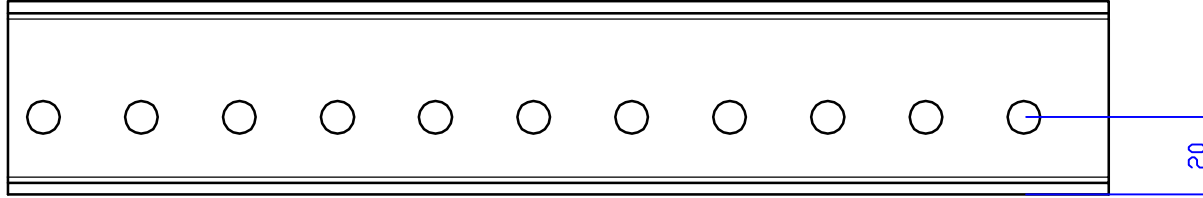


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29004002594
NET:
BRUT:1,1 kg
BİRİM
FIYAT:-\$
KUR:

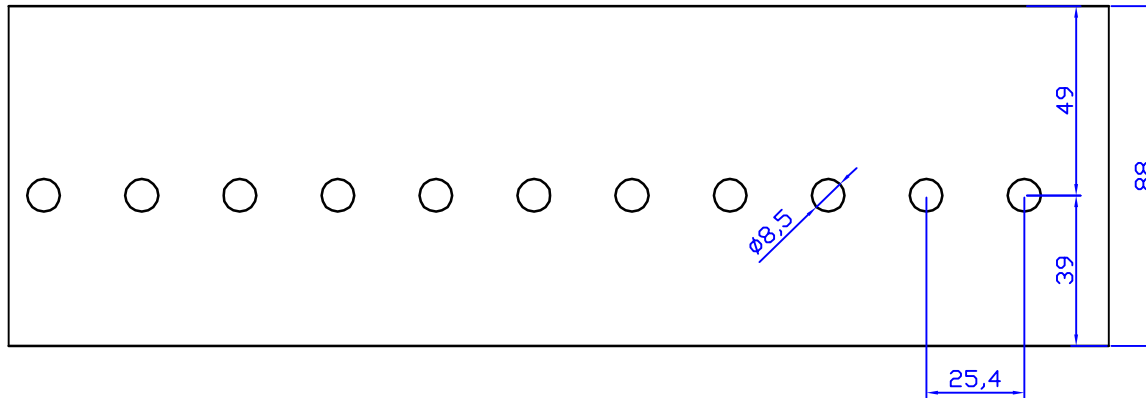
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ÖZELLİKLERİ		SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 m	Scale ÖLÇEK 1:1	ÖLÇÜLER ISO R 320	Material ERD 4936 KALINLIK 2,5 mm	MALZEME
		2021 TARİH CİZEN İNAY Norm	ISIM S.S. H.K.	Designation DISMO ALUMINIUM RAIL SUPPORT SHEET WITH PAINTED		
Col. SUTUN	Revision DEĞİŞİKLİK	Date TARİH	Name İSİM	Appr. İMZA	Dr.Nr. RESİM NO	Page SAYFA
				29008003326		A 2



Annex 1.4.2



YIZ KODU: 29008003329



AÇINIM: 29004002595

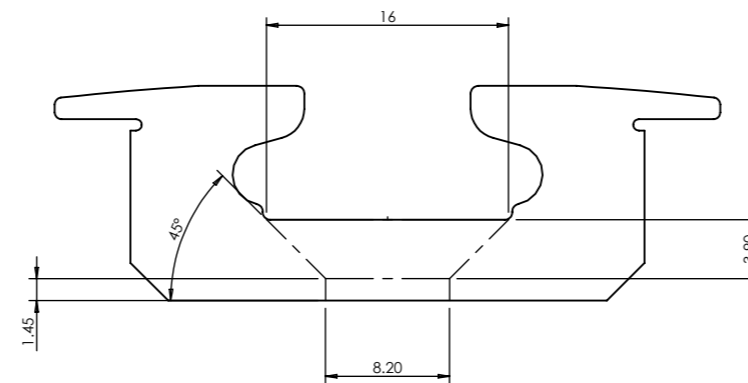
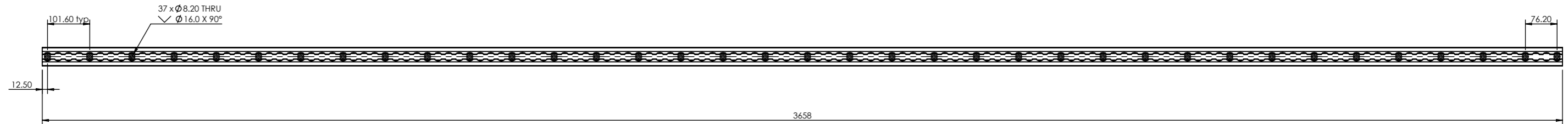
NET:

BRUT:0,58

BİRİM FİYAT:0,41\$

KUR:

Specifications RAL 9005		Customer PIYASA	RESİM SEKİLİ T	ÖNEMLİ FUNKSYONLAR/ KONTROL ÖLÇÜSÜ	KRİT.KAR.	AUTOCAD
SERBEST ÖLÇÜ TOLERANSI		DIN ISO 2768 m	Scale ÖLÇEK 1:1	ÖLÇÜLER ISO R 320	Material SS_435 KALINLIK 3 mm	MALZEME
2021 TARİH		ISIM	Designation			
CİZEN		S.S.	VEHICLE BOTTOM SUPPORT			
ÇINAY		H.K.	SHEET WITH PAINTED			
Norm			Dr.Nr.			
			RESİM NO			
			Page			
			SAYFA			
			A 2			
Col.	Revision	Date	Name	Appr.	SEGE	
SUTUN	DEĞİŞİKLİK	TARİH	İSİM	İMZA	29008003328	



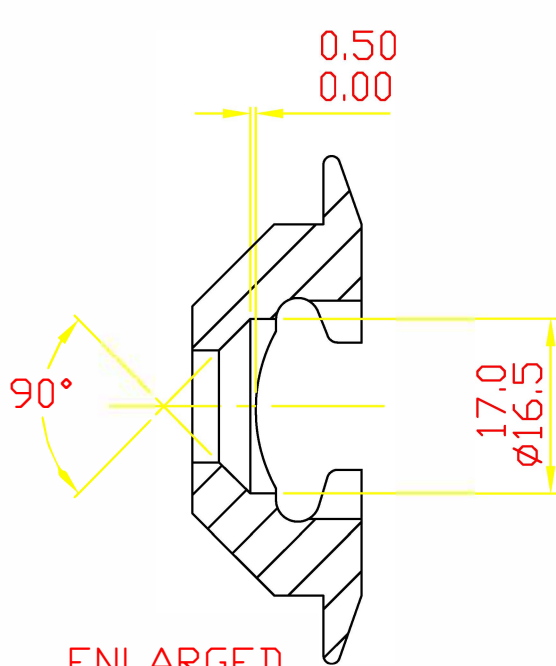
Description	Size	Material	Material Spec.	Item
Unless otherwise specified 1. Dimensions are in mm. 2. Tolerances: .x ± .xx ± .xxx ±		NMI Safety Systems Ltd.		
3. Remove all burrs and break all sharp edges 0.40R max				Title NMI A007 track full length 3658mm with M8 csk holes
SCALE: 1:10	GROUP	DRG. NO.	Q	410

ORIGINAL DRAWING SIZE A3

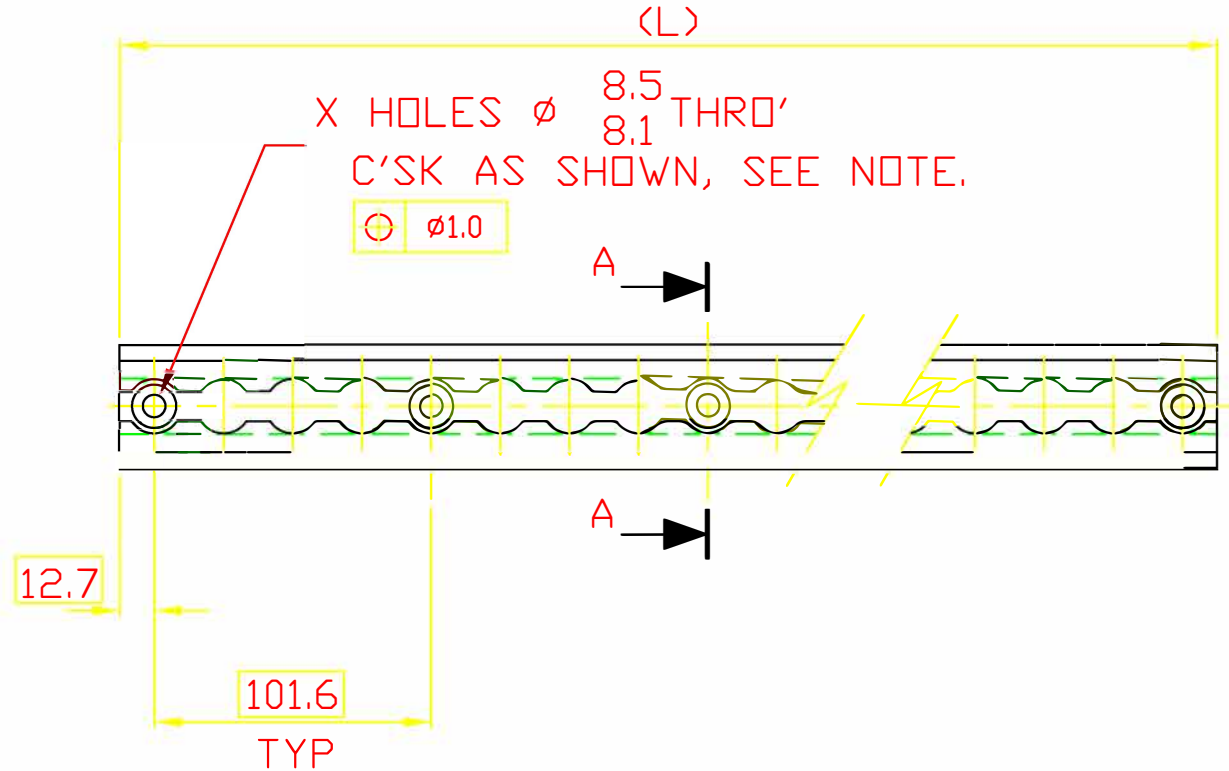
REMOVE ALL BURRS AND SHARP EDGES

DO NOT SCALE THE DRAWING

DRAWN TO BS 308



ENLARGED SECTION A-A



NOTE

ENSURE THE LAST SCALLOP IN THE RAIL ALWAYS HAS A Ø8.1/8.5 HOLE AND Ø16.5/17.0 C'SNK DRILLED IN IT.

M'CHND EXTRU NO.	DIMENSION "L"	"X" HOLES	STOCK CODE
LPR	3683	37	LPRD
RL4	4011.7/4013.7	40	RLD4
RL5	5002.3/5004.3	50 1/1	RLD5
RL6	5992.9/5994.9	59	RLD6



QF 15/2 1096

A GENERATED FROM RLL/D EC 2274		MG	22/11 2011
ISSUE	REVISION	DATE	
MATERIAL M/C'D EXTRUSION LPR RL4 RL5 RL6	FINISH ---	UNSPEC.LIMITS ± 0.25 ± 1*	
C. N. UNWIN LIMITED UNWIN HOUSE, THE HORSESHOE, COAT ROAD, MARTOCK, SOMERSET, TA12 6EY		DIM'S IN mm'S	
THE INFORMATION CONTAINED ON THIS DRAWING MUST NOT BE COPIED OR LENT WITHOUT PERMISSION © C.N.UNWIN LD		CAD	DRAWN MG
STOCK CODE No. LPRD		APP.D	MG
TITLE L.P. RAIL M/C & DRILL' M8		DATE	22/11
DRAWING No. 07624		SCALE	1:2
SHEET 1 OF 1			

4

3

2

1

Annex 1.4.6

Annex 2 of H2160644362/006-TR

FE753NA144-04-3

REV A

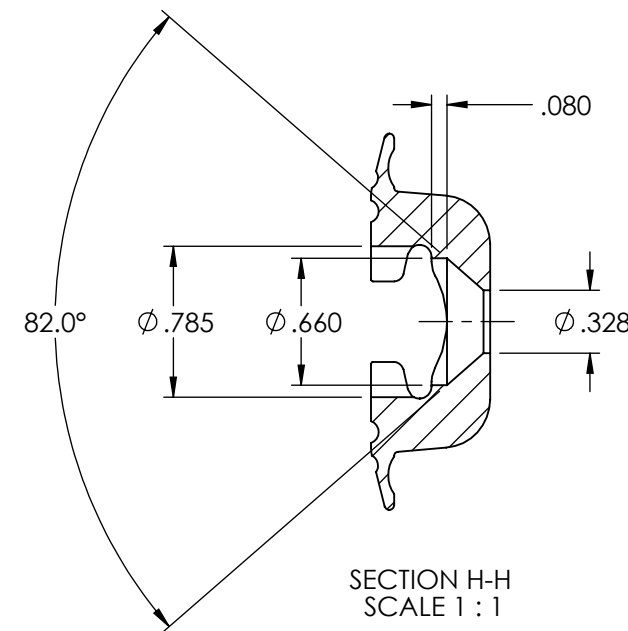
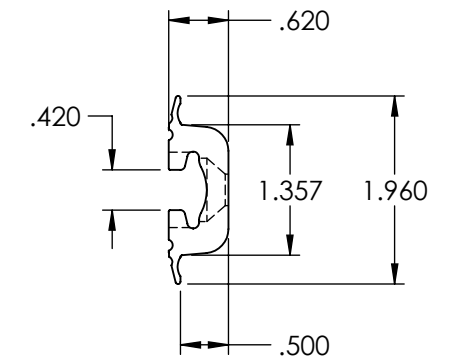
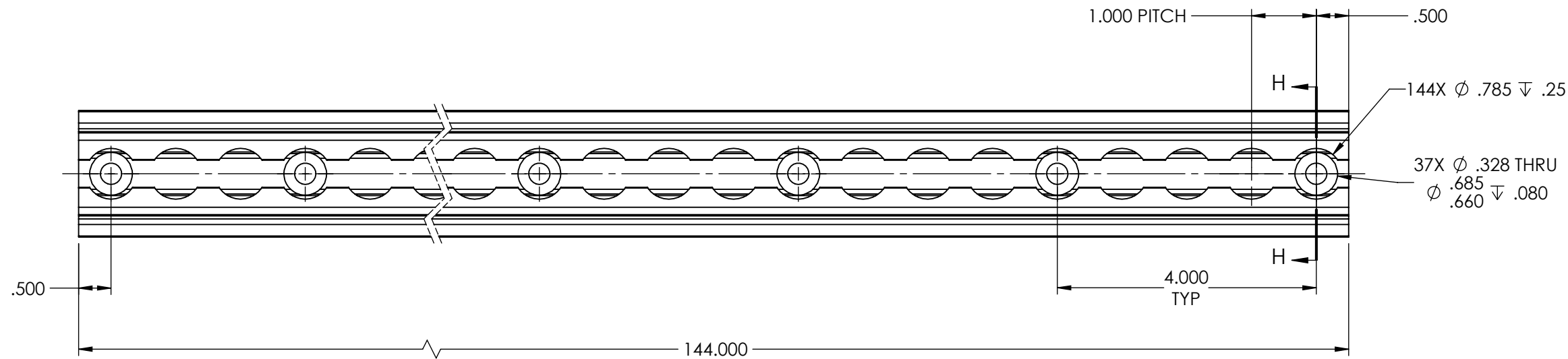
ECN 1849

DESCRIPTION INITIAL DRAWING RELEASE.

BY GS

VERIFIED CA

DATE 8/16/2013



APPROVED
FOR PRODUCTION RELEASE

BY: _____

DATE: _____



UNLESS OTHERWISE NOTED:
 1. PART NUMBER: FE753NA144-04-3
 2. MATERIAL: ALUMINUM 6061-T6 , EXTRUSION: FE753EXT-145.
 3. FINISH: NONE
 4. ALL DIMENSIONS ARE FOR REFERENCE ONLY.

DIMENSIONS ARE IN INCHES.			INITIAL APPROVAL			THIRD ANGLE PROJECTION			THE USE, DUPLICATION, DISTRIBUTION, OR DISCLOSURE OF THIS DATA (IN WHOLE OR IN PART) FOR PURPOSES OF MANUFACTURING OR PROCUREMENT WITHOUT WRITTEN PERMISSION OF "Q'STRAIT" IS EXPRESSLY PROHIBITED.		
DRWN:	GS	8/16/2013	PRINTED COPY UNCONTROLLED			ASME Y14.5-2009			DRAWING TITLE:		
ENGR:	CA	8/16/2013	SCALE:			SIZE:			TYPE:		
MFG:	JE	8/16/2013	1:2			B			U		
QUAL:	JG	8/16/2013									

**OMNI L-TRK FLANGE 144"
PRE-DRILLED**



www.qstraint.com



www.sure-lok.com

DRAWING NUMBER:
FE753NA144-04-3

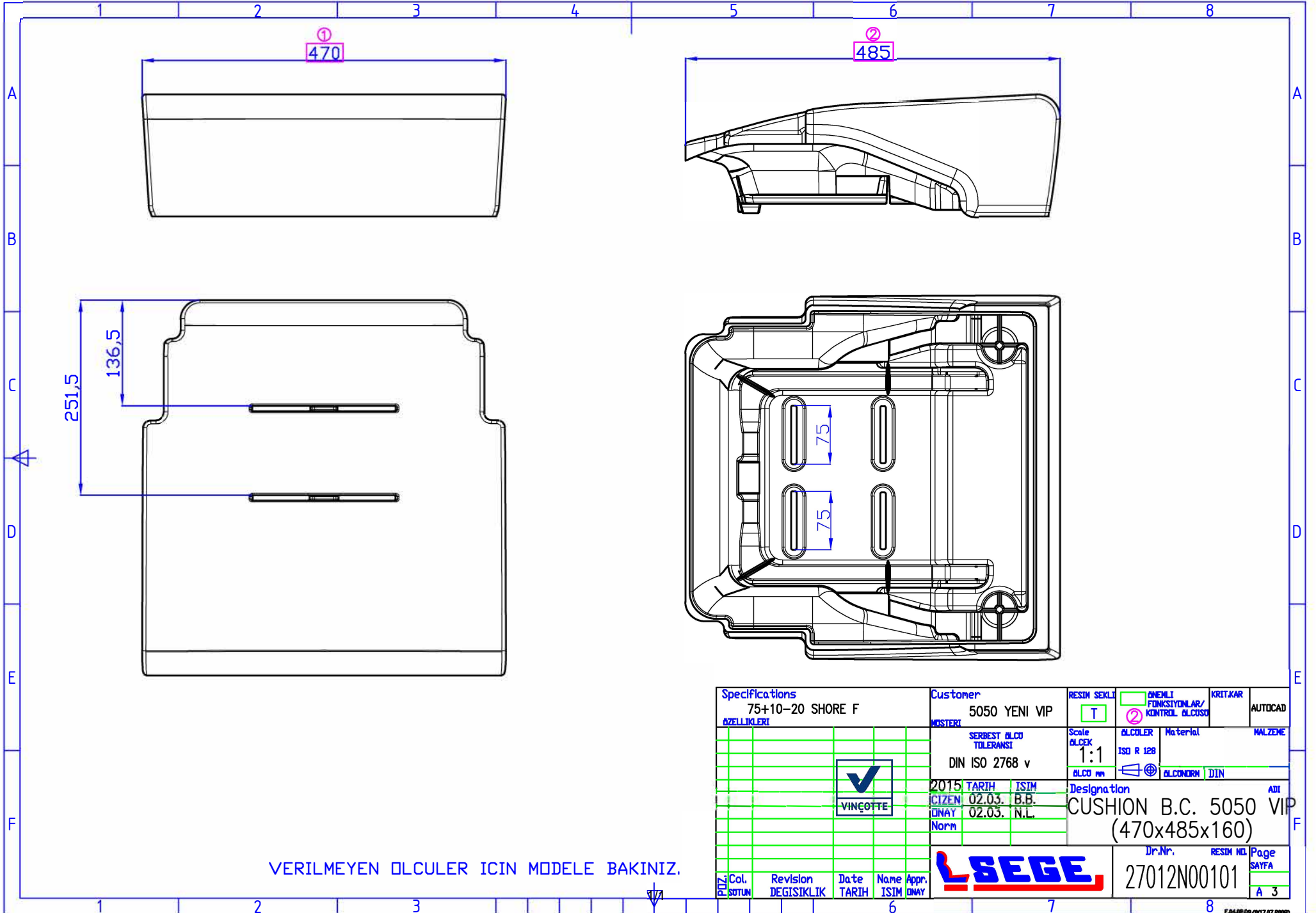
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1 OF 1

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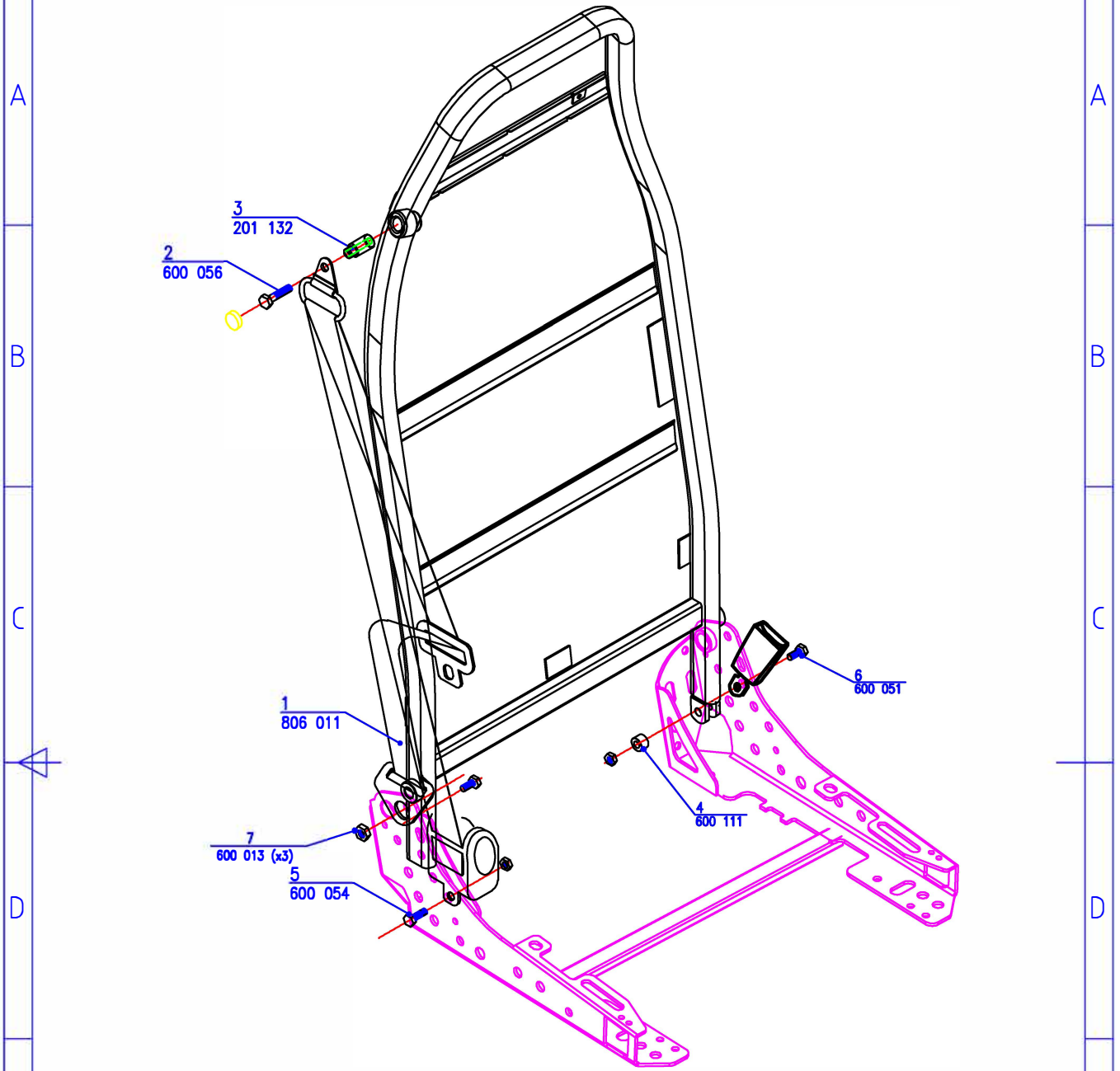
1





VERILMEYEN ÖLÇÜLER İÇİN MODELİ BAKINIZ.

Specifications		Customer	RESİM SEKİ	ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRİTİK KAR	AUTODCAD
75+10-20 SHORE F		5050 YENİ VIP	T	②		
ÖZELLİKLERİ		MÜŞTERİ	Scale	ÖLÇÜLER	Material	MALZEME
		SERBEST ÖLÇÜ TOLERANSI	1:1	ISO R 128		
		DIN ISO 2768 v	ÖLÇÜ mm	ÖLÇÜDİRİM	DİN	
		2015 TARİH	Designation		ADİ	
		ÇİZEN	CUSHION B.C. 5050 VIP			
		ONAY	(470x485x160)			
		Norm				
			Dr.Nr.		RESİM NO	Page
			27012N00101			A 3
POZ.	Col.	Revision	Date	Name	Appr.	
SAYIN	SAYIN	DEĞİŞİKLİK	TARİH	İSİM	ÖNAY	

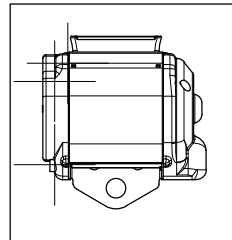
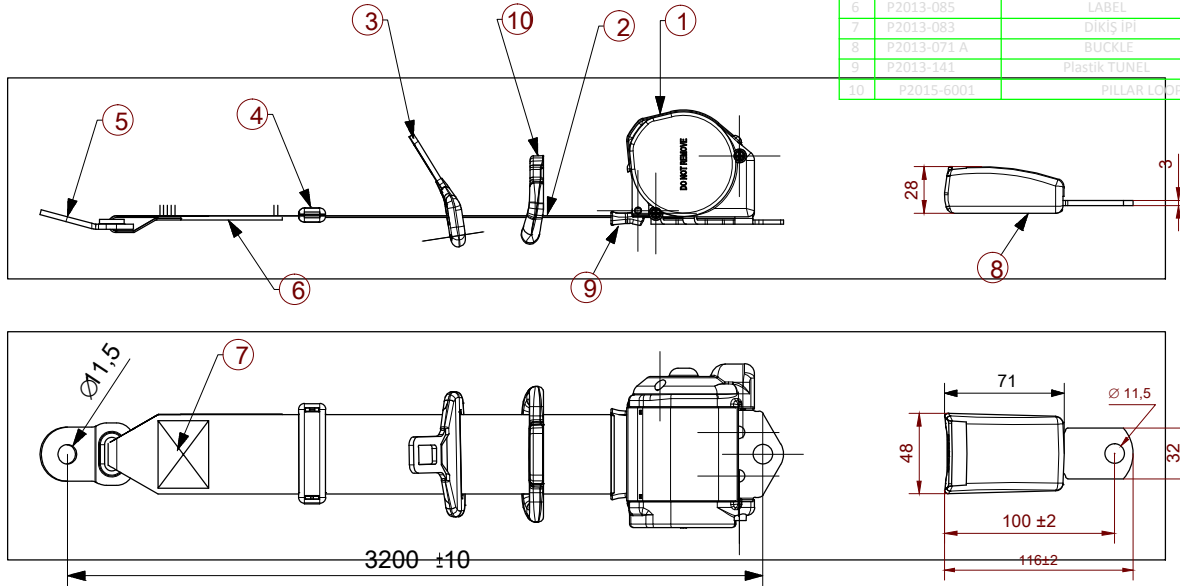
Annex 1.6



 YAGLANACAK YUZEY

Specifications	Customer STD	RESİM SEKLI <input checked="" type="checkbox"/> Y	<input type="checkbox"/> ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
ÖZELLİKLERİ	SERBEST ÖLÇÜ TOLERANSI	Scale ÖLÇEK	ÖLÇÜLER ISO R 128	Material	MALZEME
		ÖLÇÜ mm		ÖLÇÜ ÖLÇÜM	DIN
	2009 TARİH	ISIM	Designation		
	CİZEN	27.03. S.S.	3 NK EMNİYET		
	ONAY	27.03. DİNÇ	KEMER GRUBU		
	Norm		ADI		
			Dr.Nr.	RESİM NO.	Page
			400 024	4	1
					
Revizyon	Date	Name	Appr.		
DEĞİŞİKLİK	TARİH	ISIM	ONAY		

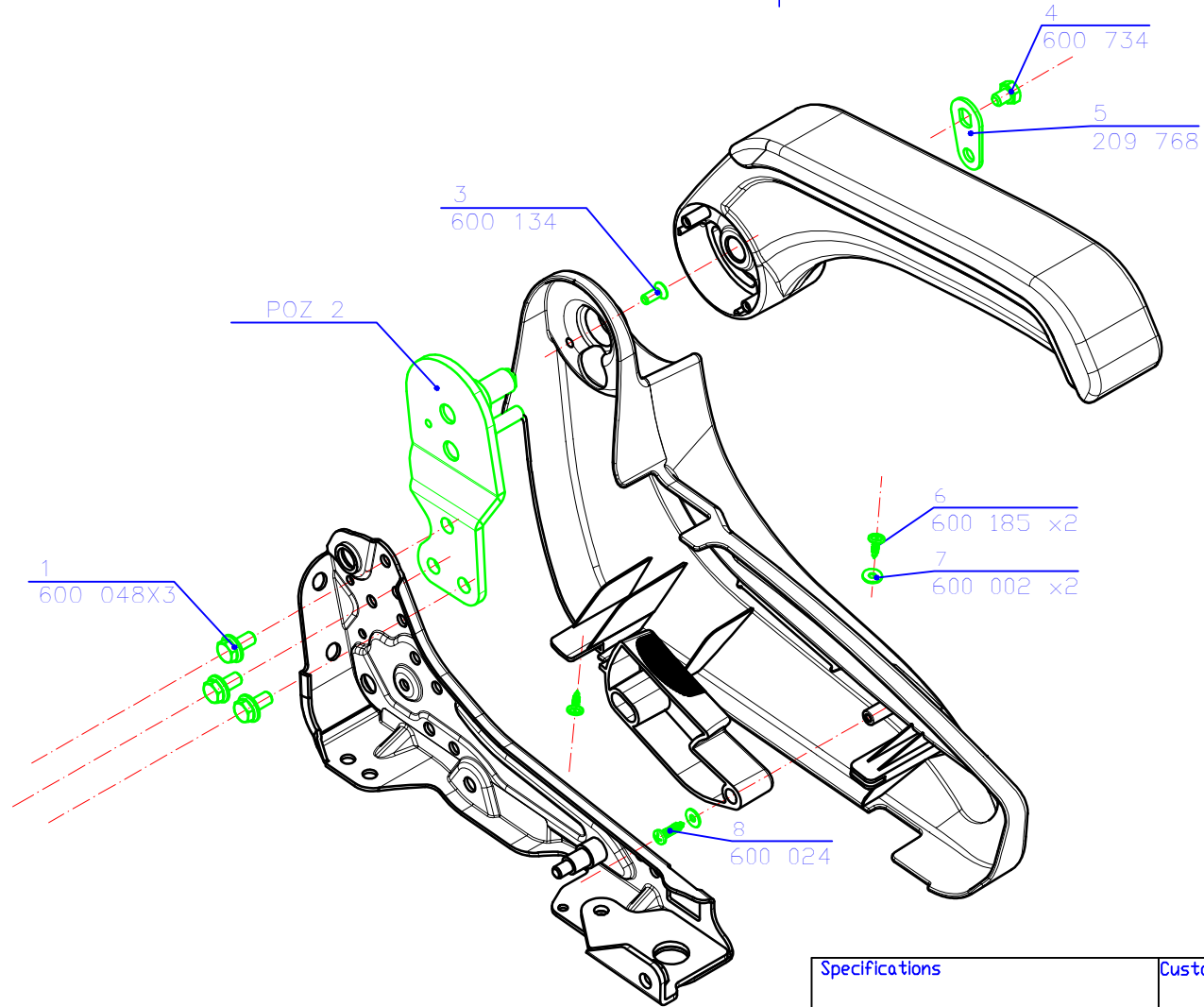
POS	PART CODE	PART NAME/PARÇA ISMI	MATERIAL
1	P2013-077 D	RETRACTOR	Din En 10130
2	P2013-060	WEBBING/KEMER KESİM BOYU 3200 mm.	POLYESTER
3	P2013-021	TONGUE/ AÇILI DİL	CR45 (45-50 hrc)
4	P2013-073	PLASTİK TUTUCU	PPC-9712MFI 25
5	P2012-062	ENDBRACKET	Din En 10130
6	P2013-085	LABEL	POLYESTER
7	P2013-083	DIKİŞ İPİ	POLYESTER
8	P2013-071 A	BUCKLE	Pom
9	P2013-141	Plastik TUNEL	Pom
10	P2015-6001	PİLLAR LÇÖP	Pom



WY: 0°
WX: 0°

A0		Technical		Drawing created		25.03.2015	U.G	O.P
Index	Feld/Sec	Änderung/Revision text		Datum	Name	Date	Name	Gepr. Check
Alle maße gelten für das fertig- erzeugnis/die Oberfläche/nachher all dimensions apply to the finished product including surface protection		Zeichungsverantwortung Drawing Responsibility		Gürteltyp Belt Type		Oberflächen/Surface finish DIN 1302		Maßstab/scale 1:2
Werkstückkanten/Edge finished ISO13715		Name :	Ufuk Günhan	Sitz Seat	-----	Gewicht/Weight gr.		1:2
Allgemeintoleranz für Nennmaße General tolerances for nominal dimensions		fertig/finished ISO2768-vL	Gez./Draw Datum/Date 25.03.2015	Murat Afyon	Benennung/Title 3 POINT AUTOMATIC SHOULDER BELT			Blatt/sheet 1 Von/of 1
ISO 128		Gepr./Check Datum/Date 25.03.2015	Osman Palaz	Sach-Nr./Basic Nr P2015-03-0			INDEX A0	---
				Verwendung/Use :				
				Production drawing				

Specifications		Customer		RESIN SECT.	DIENET	KONTROL	AUTOCAD
KONTROL		STD		<input checked="" type="checkbox"/>	<input type="checkbox"/>	CC5	AUTOCAD
KONTROL		SERBEST ELCO TILBENET		<input type="checkbox"/>	<input type="checkbox"/>		
Scale		DIN ISO 2768 M		ELCOLER	Material		MALZEME
1/1				<input type="checkbox"/>	<input type="checkbox"/>		
TARİH		TARİH		ALCORN		DIN	
2015		25.03.					
CİZEN		ACETİN		Designation		PALAZ 3 POINT	
DINAY		NLANGAL				SAFETY BELT	
Norm							
Dr. Col.		Date		RESIN NO		Page	
REKUTUN		TARİH		806 052		SAIFA	
		ISIM				A 1	



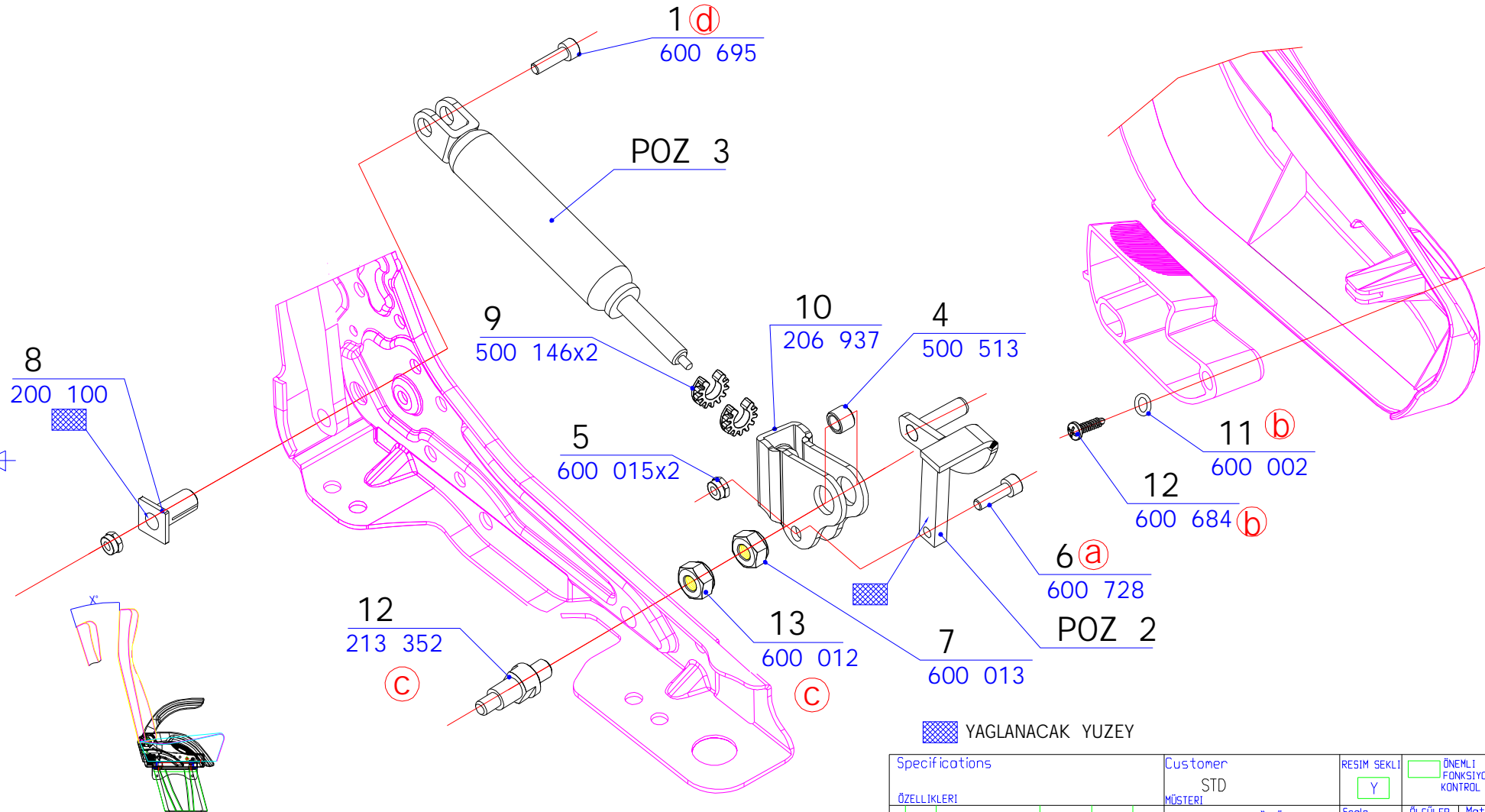
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	GRUP NO	POZ 2
YAN SOL	400784	29008001113
YAN SAG	400785	29008001114

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ÖZELLİKLERİ				STD		<input checked="" type="checkbox"/> Y	<input type="checkbox"/>		
				MÜŞTERİ		Scale	ÖLÇÜLER	Material	MALZEME
				SERBEST ÖLÇÜ TOLERANSI		1:1	ISO R 128		
						ÖLÇÜ mm	<input checked="" type="checkbox"/>	ÖLÇÜ NORMU	DIN
				2015 TARİH	ISIM	Designation			
				CİZEN	13.04. B.B.	ADI			
				ONAY	13.04. N.L.	STAR ARMREST AND			
				Norm		SIDE COVER GROUP LEFT			
						Dr.Nr.		RESİM NO	Page
						400 784			SAYFA
									A 3
Col. SUTUN	Revision DEĞİŞİKLİK	Date TARİH	Name İSİM	Appr. ONAY	SEGE				



Annex 1.8



POZ 9	ARKALIK YATMA ACISI(X°)
YOK	20°
1 ADET	15.5°
2 ADET	11°
3 ADET	6.5°
4 ADET	2°

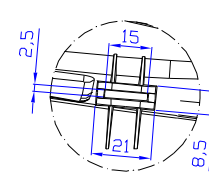
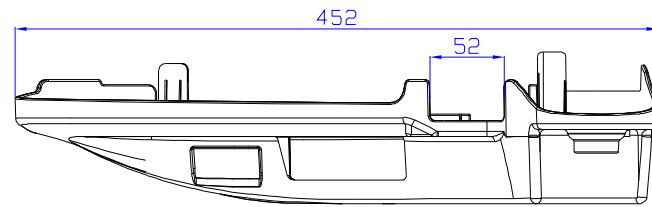
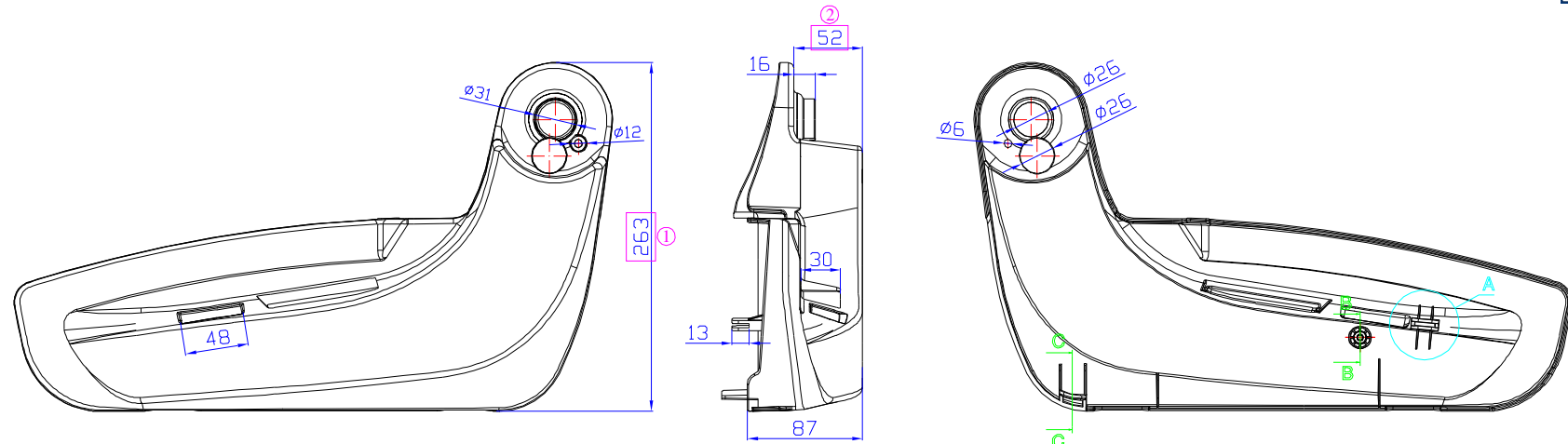
	KOD NO	POZ 2	POZ 3
BOSS1 SOL	400 625	206 963	29015000003
BOSS1 SAG	400 626	206 965	29015000003
V.62 AIR SOL	400 744	209 890	29015000003
V.62 AIR SAG	400 745	209 888	29015000003
STAR SOL	400 779	212 444	29015000017
STAR SAG	400 780	212 445	29015000017

1/1

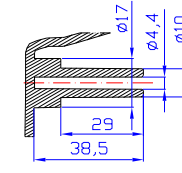
Specifications				Customer		RESİM SEKİLİ		ÖNEMLİ FONKSİYONLAR/KONTROL ÖLÇÜSÜ		KRIT.KAR		AUTOCAD	
ÖZELLİKLERİ				STD		Y							
				SERBEST ÖLÇÜ TOLERANSI		Scale		ÖLÇÜLER		Material		MALZEME	
						1:1		ISO R 128					
						ÖLÇÜ mm		ÖLÇÜNDORM		DIN			
				2013		TARİH		ISIM		Designation		ADI	
				CIZEN		29.05.		CETIN		V.51 AIR CORRIDOR			
				ONAY		29.05.		LANGAL		RECLINE GROUP LEFT			
				Norm									
d	TD 044 17	21.02.	A.Ç.	H.K.									
c	TD 095 16	28.03.	A.Ç.	H.K.									
b	RD 247 14	01.10.	A.Ç.	N.L.									
a	RD 181 14	01.07.	A.Ç.	N.L.									
POZ/Col.	Revision	Date	Name	Appr.									
SÜTUN	DEĞİŞİKLİK	TARİH	İSİM	ONAY									
										Dr.Nr.		RESİM NO. Page	
										400 625		A 3	



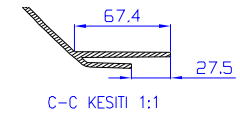
Annex 1.10



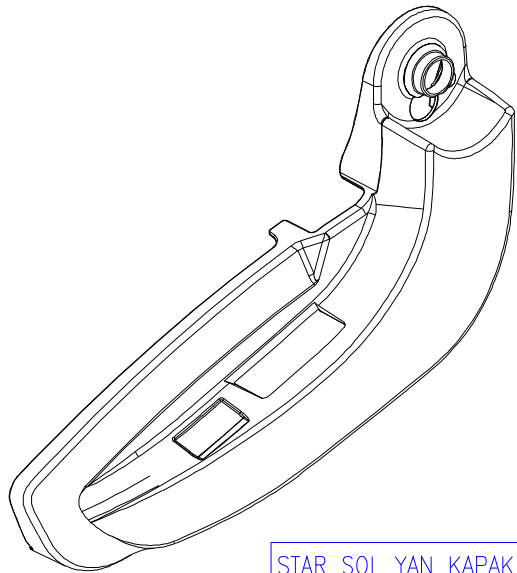
A DETAYI 2:1



B-B KESITI 2:1



C-C KESITI 1:1



	RAL 7037	RAL 7015	RAL 1001	RAL 9022
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STAR SAG YAN KAPAK	40343010001	40343020001	40343030001	40343070001

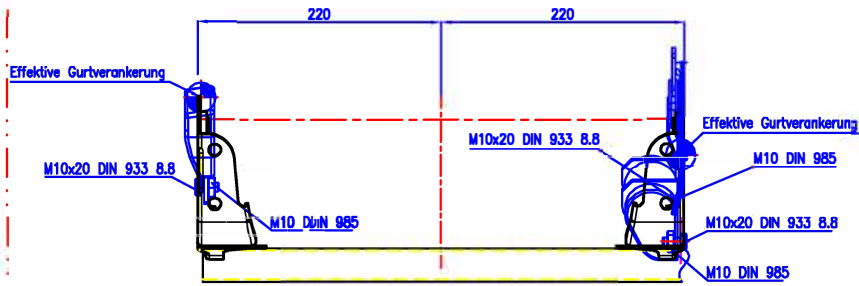
© YANMAZLIK STANDARTI ECE-R 118.02

SAG YAN KAPAK AYNA SIMETRIGIDIR.

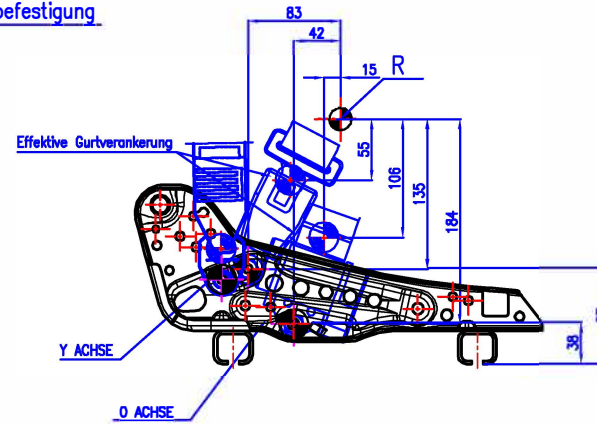
VERILMEYEN OLCULER ICIN MODELE BAKINIZ.

Specifications RENK: RAL 7037 ÖZELLİKLERİ		Customer B.C./LARGE 5050 VIP MÜŞTERİ	RESİM SEKİLİ T	ÖNEMLİ FONKSİYONLAR/ KONTROL ÖLÇÜSÜ	KRIT.KAR	AUTOCAD
SERBEST ÖLÇÜ TOLERANSI DIN ISO 2768 C		Scale ÖLÇEK 1:1	ÖLÇÜLER ISO R 128	Material P.P.	MALZEME	
2015 TARİH CİZEN 09.03. ONAY 09.03. Norm		ISIM B.B. N.L.	Designation ADJ STAR LEFT SIDE COVER			
RD 194 18 Revision DEĞİŞİKLİK		20.07. Date TARİH	O.G. Name İSİM	H.K. Appr. ONAY	Dr.Nr. RESİM NO,Page 40342010001 1 A 4	
LSEGE		F.04.02.09/0(17.07.2008)				

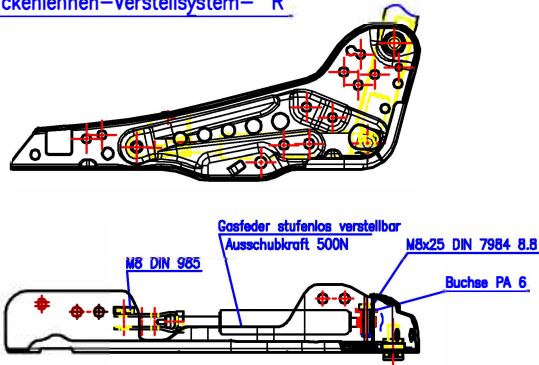
Einzelheit A
Gurtbefestigung



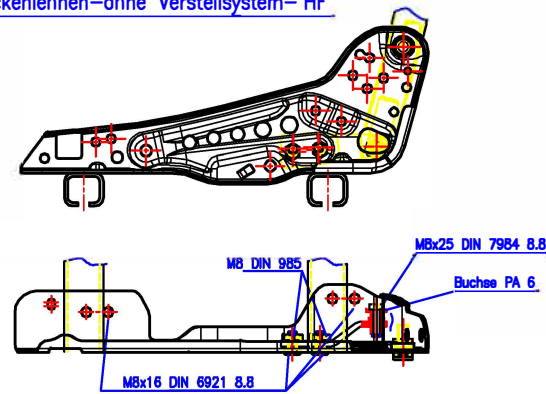
Einzelheit B
Gurtbefestigung



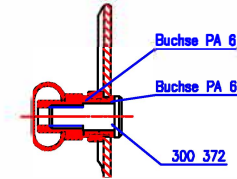
Einzelheit C
Rückenlehnen-Verstellsystem- 'R'



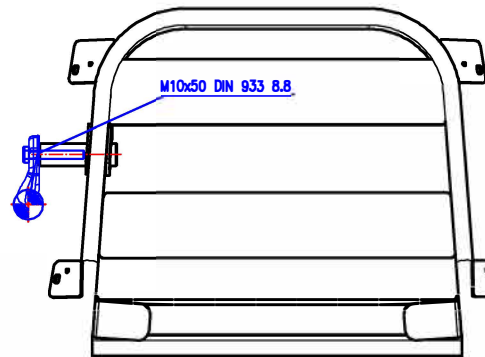
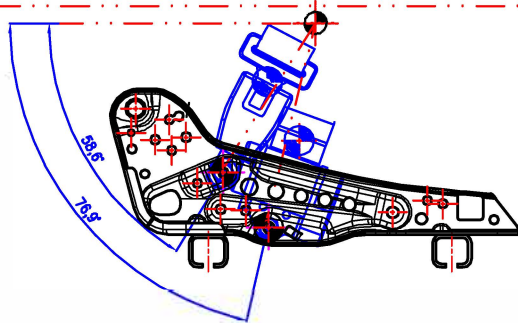
Einzelheit C
Rückenlehnen-ohne Verstellsystem-'HF'



Einzelheit D
Gurtbefestigung



Maßstab : 2:1



- ◆ Gurtumlenkung
- ◆ Effektive Gurtverankerung
- ALLE RADIIEN 400 mm
- OBER BEZUGSEBENE min R5

Kunde	Fahrzeugtyp	Allgemeintoleranz	Überfließen	Maßstab	Zeichnung nur in CAD-System
Rueckenform oder Sitzzone	Volumen in cm³	Datum	Name	Bemerkung	
		Konstr. 28.11.16	SEFER	Benennung	
		Gez. 28.11.16	SEFER	Doppelsitz R+S/R/HF	
		Gepr. 28.11.16	ENES	Blatt 2/2	
		Zeichnungsnr. links	Zeichnungsnr. rechts	Format	
Änderung Datum Name		114 232	-	DIN	
Prüfungstyp		Ursprung			